



A&M has developed and produced premium Quality products and solutions for the die-making and die-cutting industry since 1995.

We provide our partners high level experience to ensure the best possible end result that contains and ensures high-quality, premium products.

This catalogue contains our most common products and services. For further queries please don't hesitate to contact us.

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 Fax: +49 (0) 7151 910 500 9
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Please feel free to visit us online at www.AundM.eu or on Youtube under A&M Die Supplies.

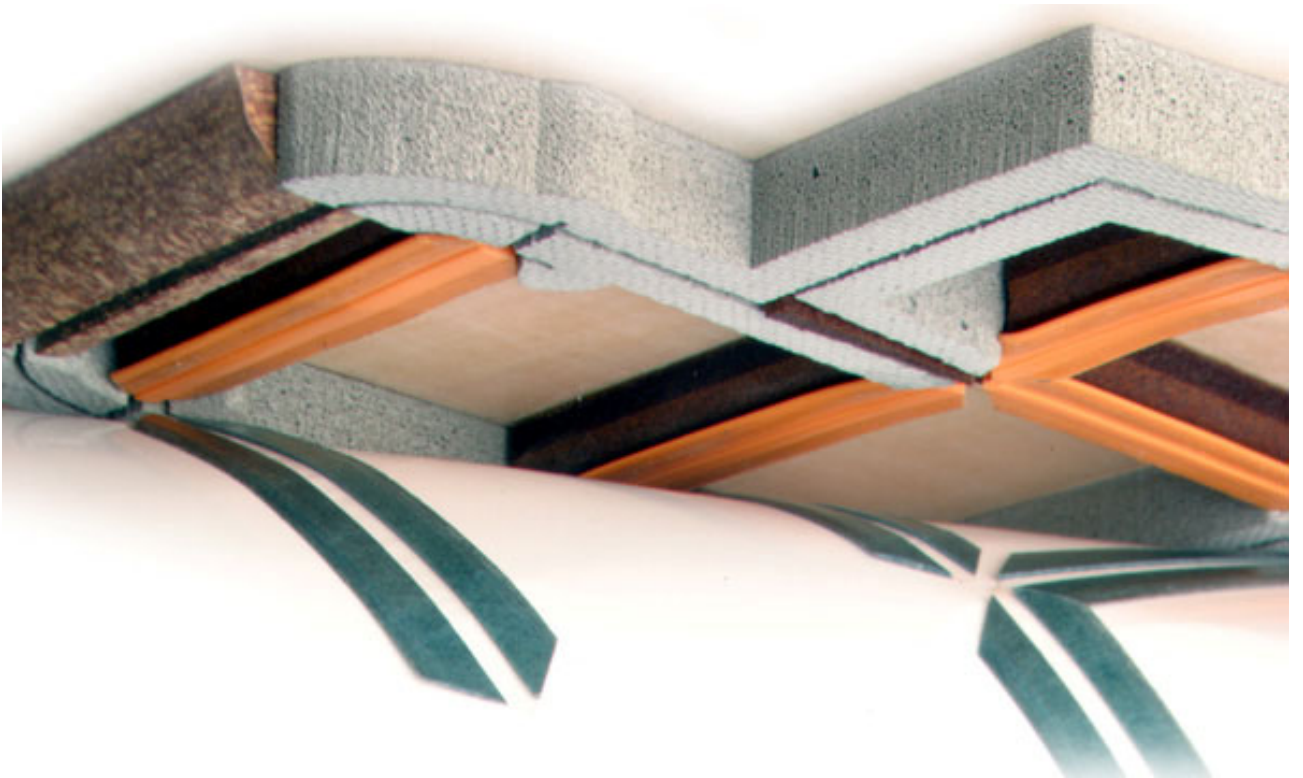
Perfect in die-supplies

We appreciate to hear from you!

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A&M[®] Creasing Matrix



Perfect in die-supplies

A&Max[®]

A&Max, the Creasing Matrix from **A&M**.

A&Max offers the following advantages:

- Customizing the creasing matrix effortlessly with the knives.
- No fading on the cutting plate by adhesives with extreme high adhesive force.
- No snagging cartons trough the bevelled edges.
- Optimal solution for any cardboard or corrugated board's thicknesses.
- Locator for different creasing rules dimensions.
- Great adhesiveness even at high temperatures.
- Easy to remove the foil through Easymount.



Selection of the **A&Max**-dimensions:

Pressboard thickness:

Slightly below the the cutting thickness

Example: Carton thickness = Pressboard thickness

Channel width:

Creasing rule thickness + 1,5 times cutting thickness 0,4 mm

| | | |
|-----------|-------------------------|-----------------|
| Example : | Creasing rule | 0,7 mm |
| | Carton 0,4 + 0,5 (=50%) | <u>+ 0,6 mm</u> |
| | | 1,3 mm |

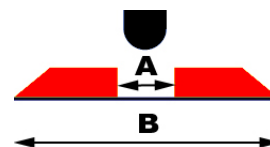
Dimension 1,3 x 0,4 mm



A&Max AB Creasing Matrix

High quality creasing matrix made of pressboard, film base

| Item no. | Depth | Width | Locator pt. | Packed by |
|--------------|--------|--------|-------------|----------------------|
| 78-AB-030060 | 0,3 mm | 0,6 mm | 2/4 | 47 x 75 cm = 35,25 m |
| 78-AB-030080 | 0,3 mm | 0,8 mm | 2/4 | 47 x 75 cm = 35,25 m |
| 78-AB-030100 | 0,3 mm | 1,0 mm | 2/4 | 47 x 75 cm = 35,25 m |
| 78-AB-030110 | 0,3 mm | 1,1 mm | 2/4 | 47 x 75 cm = 35,25 m |
| 78-AB-030120 | 0,3 mm | 1,2 mm | 2/4 | 47 x 75 cm = 35,25 m |
| 78-AB-030130 | 0,3 mm | 1,3 mm | 2/4 | 47 x 75 cm = 35,25 m |
| 78-AB-030150 | 0,3 mm | 1,5 mm | 2/4 | 47 x 75 cm = 35,25 m |
| 78-AB-030170 | 0,3 mm | 1,7 mm | 2/4 | 47 x 75 cm = 35,25 m |
| 78-AB-040080 | 0,4 mm | 0,8 mm | 2/4 | 47 x 75 cm = 35,25 m |
| 78-AB-040100 | 0,4 mm | 1,0 mm | 2/4 | 47 x 75 cm = 35,25 m |
| 78-AB-040110 | 0,4 mm | 1,1 mm | 2/4 | 47 x 75 cm = 35,25 m |
| 78-AB-040120 | 0,4 mm | 1,2 mm | 2/4 | 47 x 75 cm = 35,25 m |
| 78-AB-040130 | 0,4 mm | 1,3 mm | 2/4 | 47 x 75 cm = 35,25 m |
| 78-AB-040140 | 0,4 mm | 1,4 mm | 2/4 | 47 x 75 cm = 35,25 m |
| 78-AB-040150 | 0,4 mm | 1,5 mm | 2/4 | 47 x 75 cm = 35,25 m |
| 78-AB-040170 | 0,4 mm | 1,7 mm | 2/4 | 47 x 75 cm = 35,25 m |
| 78-AB-050100 | 0,5 mm | 1,0 mm | 2/4 | 47 x 75 cm = 35,25 m |
| 78-AB-050120 | 0,5 mm | 1,2 mm | 2/4 | 47 x 75 cm = 35,25 m |
| 78-AB-050130 | 0,5 mm | 1,3 mm | 2/4 | 47 x 75 cm = 35,25 m |
| 78-AB-050140 | 0,5 mm | 1,4 mm | 2/4 | 47 x 75 cm = 35,25 m |
| 78-AB-050150 | 0,5 mm | 1,5 mm | 2/4 | 47 x 75 cm = 35,25 m |
| 78-AB-050160 | 0,5 mm | 1,6 mm | 2/4 | 47 x 75 cm = 35,25 m |
| 78-AB-050170 | 0,5 mm | 1,7 mm | 2/4 | 47 x 75 cm = 35,25 m |
| 78-AB-050190 | 0,5 mm | 1,9 mm | 2/4 | 47 x 75 cm = 35,25 m |
| 78-AB-050210 | 0,5 mm | 2,1 mm | 2/4 | 47 x 75 cm = 35,25 m |
| 78-AB-060120 | 0,6 mm | 1,2 mm | 2/4 | 47 x 75 cm = 35,25 m |
| 78-AB-060130 | 0,6 mm | 1,3 mm | 2/4 | 47 x 75 cm = 35,25 m |
| 78-AB-060150 | 0,6 mm | 1,5 mm | 2/4 | 47 x 75 cm = 35,25 m |
| 78-AB-060160 | 0,6 mm | 1,6 mm | 2/4 | 47 x 75 cm = 35,25 m |
| 78-AB-060170 | 0,6 mm | 1,7 mm | 2/4 | 47 x 75 cm = 35,25 m |
| 78-AB-060190 | 0,6 mm | 1,9 mm | 2/4 | 47 x 75 cm = 35,25 m |
| 78-AB-060210 | 0,6 mm | 2,1 mm | 2/4 | 47 x 75 cm = 35,25 m |
| 78-AB-060230 | 0,6 mm | 2,3 mm | 2/4 | 47 x 75 cm = 35,25 m |
| 78-AB-060250 | 0,6 mm | 2,5 mm | 2/4 | 47 x 75 cm = 35,25 m |
| 78-AB-060270 | 0,6 mm | 2,7 mm | 2/4 | 47 x 75 cm = 35,25 m |
| 78-AB-060300 | 0,6 mm | 3,0 mm | 2/4 | 47 x 75 cm = 35,25 m |
| 78-AB-060320 | 0,6 mm | 3,2 mm | 2/4 | 47 x 75 cm = 35,25 m |
| 78-AB-060350 | 0,6 mm | 3,5 mm | 2/4 | 47 x 75 cm = 35,25 m |
| 78-AB-060400 | 0,6 mm | 4,0 mm | 2/4 | 47 x 75 cm = 35,25 m |
| 78-AB-070170 | 0,7 mm | 1,7 mm | 2/4 | 47 x 75 cm = 35,25 m |
| 78-AB-070190 | 0,7 mm | 1,9 mm | 2/4 | 47 x 75 cm = 35,25 m |
| 78-AB-070210 | 0,7 mm | 2,1 mm | 2/4 | 47 x 75 cm = 35,25 m |
| 78-AB-070220 | 0,7 mm | 2,2 mm | 2/4 | 47 x 75 cm = 35,25 m |
| 78-AB-070230 | 0,7 mm | 2,3 mm | 2/4 | 47 x 75 cm = 35,25 m |
| 78-AB-070250 | 0,7 mm | 2,5 mm | 2/4 | 47 x 75 cm = 35,25 m |
| 78-AB-070270 | 0,7 mm | 2,7 mm | 2/4 | 47 x 75 cm = 35,25 m |
| 78-AB-070300 | 0,7 mm | 3,0 mm | 2/4 | 47 x 75 cm = 35,25 m |
| 78-AB-070320 | 0,7 mm | 3,2 mm | 2/4 | 47 x 75 cm = 35,25 m |
| 78-AB-070350 | 0,7 mm | 3,5 mm | 2/4 | 47 x 75 cm = 35,25 m |
| 78-AB-070400 | 0,7 mm | 4,0 mm | 2/4 | 47 x 75 cm = 35,25 m |

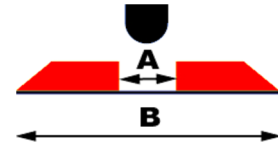


Further sizes upon
request

A&Max AB Creasing Matrix

High quality creasing matrix made of pressboard, film base.

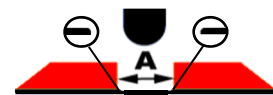
| Item no. | Depth | Width | Locator pt. | Packed by |
|--------------|--------|--------|-------------|----------------------|
| 78-AB-080190 | 0,8 mm | 1,9 mm | 2/4 | 47 x 75 cm = 35,25 m |
| 78-AB-080210 | 0,8 mm | 2,1 mm | 2/4 | 47 x 75 cm = 35,25 m |
| 78-AB-080230 | 0,8 mm | 2,3 mm | 2/4 | 47 x 75 cm = 35,25 m |
| 78-AB-080250 | 0,8 mm | 2,5 mm | 2/4 | 47 x 75 cm = 35,25 m |
| 78-AB-080270 | 0,8 mm | 2,7 mm | 2/4 | 47 x 75 cm = 35,25 m |
| 78-AB-080300 | 0,8 mm | 3,0 mm | 2/4 | 47 x 75 cm = 35,25 m |
| 78-AB-080320 | 0,8 mm | 3,2 mm | 2/4 | 47 x 75 cm = 35,25 m |
| 78-AB-080350 | 0,8 mm | 3,5 mm | 2/4 | 47 x 75 cm = 35,25 m |
| 78-AB-080400 | 0,8 mm | 4,0 mm | 2/4 | 47 x 75 cm = 35,25 m |
| 78-AB-080450 | 0,8 mm | 4,5 mm | 2/4 | 47 x 75 cm = 35,25 m |
| 78-AB-080500 | 0,8 mm | 5,0 mm | 2/4 | 47 x 75 cm = 35,25 m |
| 78-AB-080600 | 0,8 mm | 6,0 mm | 2/4 | 47 x 75 cm = 35,25 m |
| 78-AB-100230 | 1,0 mm | 2,3 mm | 2/4 | 47 x 75 cm = 35,25 m |
| 78-AB-100250 | 1,0 mm | 2,5 mm | 2/4 | 47 x 75 cm = 35,25 m |
| 78-AB-100270 | 1,0 mm | 2,7 mm | 2/4 | 47 x 75 cm = 35,25 m |
| 78-AB-100300 | 1,0 mm | 3,0 mm | 2/4 | 47 x 75 cm = 35,25 m |
| 78-AB-100310 | 1,0 mm | 3,1 mm | 2/4 | 47 x 75 cm = 35,25 m |
| 78-AB-100320 | 1,0 mm | 3,2 mm | 2/4 | 47 x 75 cm = 35,25 m |
| 78-AB-100350 | 1,0 mm | 3,5 mm | 2/4 | 47 x 75 cm = 35,25 m |
| 78-AB-100400 | 1,0 mm | 4,0 mm | 2/4 | 47 x 75 cm = 35,25 m |
| 78-AB-100450 | 1,0 mm | 4,5 mm | 2/4 | 47 x 75 cm = 35,25 m |
| 78-AB-100500 | 1,0 mm | 5,0 mm | 2/4 | 47 x 75 cm = 35,25 m |
| 78-AB-100600 | 1,0 mm | 6,0 mm | 2/4 | 47 x 75 cm = 35,25 m |
| 78-AB-120450 | 1,2 mm | 4,5 mm | 2/4 | 47 x 75 cm = 35,25 m |
| 78-AB-120500 | 1,2 mm | 5,0 mm | 2/4 | 47 x 75 cm = 35,25 m |
| 78-AB-120600 | 1,2 mm | 6,0 mm | 2/4 | 47 x 75 cm = 35,25 m |
| 78-AB-140400 | 1,4 mm | 4,0 mm | 2/4 | 47 x 75 cm = 35,25 m |
| 78-AB-140500 | 1,4 mm | 5,0 mm | 2/4 | 47 x 75 cm = 35,25 m |
| 78-AB-140600 | 1,4 mm | 6,0 mm | 2/4 | 47 x 75 cm = 35,25 m |
| 78-AB-150500 | 1,5 mm | 5,0 mm | 2/4 | 47 x 75 cm = 35,25 m |
| 78-AB-160400 | 1,6 mm | 4,0 mm | 2/4 | 47 x 75 cm = 35,25 m |
| 78-AB-160500 | 1,6 mm | 5,0 mm | 2/4 | 47 x 75 cm = 35,25 m |
| 78-AB-160600 | 1,6 mm | 6,0 mm | 2/4 | 47 x 75 cm = 35,25 m |



A&Max SV Creasing Matrix

High quality creasing matrix made of pressboard, film base with chamfered edges inside. Reduces the tensile stress and avoids cracking of the material.

| Item no. | Depth | Width | Locator pt. | Packed by |
|--------------|--------|--------|-------------|----------------------|
| 78-SV-050130 | 0,5 mm | 1,3 mm | 2/4 | 47 x 75 cm = 35,25 m |
| 78-SV-050150 | 0,5 mm | 1,5 mm | 2/4 | 47 x 75 cm = 35,25 m |
| 78-SV-050170 | 0,5 mm | 1,7 mm | 2/4 | 47 x 75 cm = 35,25 m |
| 78-SV-060210 | 0,6 mm | 2,1 mm | 2/4 | 47 x 75 cm = 35,25 m |
| 78-SV-060230 | 0,6 mm | 2,3 mm | 2/4 | 47 x 75 cm = 35,25 m |
| 78-SV-060250 | 0,6 mm | 2,5 mm | 2/4 | 47 x 75 cm = 35,25 m |
| 78-SV-060270 | 0,6 mm | 2,7 mm | 2/4 | 47 x 75 cm = 35,25 m |
| 78-SV-060300 | 0,6 mm | 3,0 mm | 2/4 | 47 x 75 cm = 35,25 m |
| 78-SV-060350 | 0,6 mm | 3,5 mm | 2/4 | 47 x 75 cm = 35,25 m |
| 78-SV-060400 | 0,6 mm | 4,0 mm | 2/4 | 47 x 75 cm = 35,25 m |



Further sizes upon request

A&Max SV Creasing Matrix

High quality creasing matrix made of pressboard, film base with chamfered edges inside. Reduces the tensile stress and avoids cracking of the material.

| Item no. | Depth | Width | Locator pt. | Packed by |
|--------------|--------|--------|-------------|----------------------|
| 78-SV-070230 | 0,7 mm | 2,3 mm | 2/4 | 47 x 75 cm = 35,25 m |
| 78-SV-070250 | 0,7 mm | 2,5 mm | 2/4 | 47 x 75 cm = 35,25 m |
| 78-SV-070270 | 0,7 mm | 2,7 mm | 2/4 | 47 x 75 cm = 35,25 m |
| 78-SV-070280 | 0,7 mm | 2,8 mm | 2/4 | 47 x 75 cm = 35,25 m |
| 78-SV-070300 | 0,7 mm | 3,0 mm | 2/4 | 47 x 75 cm = 35,25 m |
| 78-SV-070400 | 0,7 mm | 4,0 mm | 2/4 | 47 x 75 cm = 35,25 m |
| 78-SV-080270 | 0,8 mm | 2,7 mm | 2/4 | 47 x 75 cm = 35,25 m |
| 78-SV-080300 | 0,8 mm | 3,0 mm | 2/4 | 47 x 75 cm = 35,25 m |
| 78-SV-080320 | 0,8 mm | 3,2 mm | 2/4 | 47 x 75 cm = 35,25 m |
| 78-SV-080350 | 0,8 mm | 3,5 mm | 2/4 | 47 x 75 cm = 35,25 m |
| 78-SV-080400 | 0,8 mm | 4,0 mm | 2/4 | 47 x 75 cm = 35,25 m |
| 78-SV-080500 | 0,8 mm | 5,0 mm | 2/4 | 47 x 75 cm = 35,25 m |
| 78-SV-100300 | 1,0 mm | 3,0 mm | 2/4 | 47 x 75 cm = 35,25 m |
| 78-SV-100320 | 1,0 mm | 3,2 mm | 2/4 | 47 x 75 cm = 35,25 m |
| 78-SV-100350 | 1,0 mm | 3,5 mm | 2/4 | 47 x 75 cm = 35,25 m |
| 78-SV-100400 | 1,0 mm | 4,0 mm | 2/4 | 47 x 75 cm = 35,25 m |
| 78-SV-100500 | 1,0 mm | 5,0 mm | 2/4 | 47 x 75 cm = 35,25 m |



A&Max S Creasing Matrix

High quality creasing matrix made of pressboard, film base. Extra small with 3 mm pressboard width instead of 6 mm.

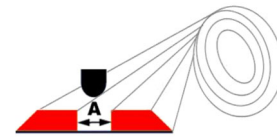
| Item no. | Depth | Width | Locator pt. | Packed by |
|-------------|--------|--------|-------------|---------------------|
| 78-S-030080 | 0,3 mm | 0,8 mm | 2/3 | 94 x 75 cm = 70,5 m |
| 78-S-030100 | 0,3 mm | 1,0 mm | 2/3 | 94 x 75 cm = 70,5 m |
| 78-S-030120 | 0,3 mm | 1,2 mm | 2/3 | 94 x 75 cm = 70,5 m |
| 78-S-030130 | 0,3 mm | 1,3 mm | 2/3 | 94 x 75 cm = 70,5 m |
| 78-S-030150 | 0,3 mm | 1,5 mm | 2/3 | 94 x 75 cm = 70,5 m |
| 78-S-040080 | 0,4 mm | 0,8 mm | 2/3 | 94 x 75 cm = 70,5 m |
| 78-S-040100 | 0,4 mm | 1,0 mm | 2/3 | 94 x 75 cm = 70,5 m |
| 78-S-040120 | 0,4 mm | 1,2 mm | 2/3 | 94 x 75 cm = 70,5 m |
| 78-S-040130 | 0,4 mm | 1,3 mm | 2/3 | 94 x 75 cm = 70,5 m |
| 78-S-040140 | 0,4 mm | 1,4 mm | 2/3 | 94 x 75 cm = 70,5 m |
| 78-S-040150 | 0,4 mm | 1,5 mm | 2/3 | 94 x 75 cm = 70,5 m |
| 78-S-040170 | 0,4 mm | 1,7 mm | 2/3 | 94 x 75 cm = 70,5 m |
| 78-S-050080 | 0,5 mm | 0,8 mm | 2/3 | 94 x 75 cm = 70,5 m |
| 78-S-050100 | 0,5 mm | 1,0 mm | 2/3 | 94 x 75 cm = 70,5 m |
| 78-S-050120 | 0,5 mm | 1,2 mm | 2/3 | 94 x 75 cm = 70,5 m |
| 78-S-050130 | 0,5 mm | 1,3 mm | 2/3 | 94 x 75 cm = 70,5 m |
| 78-S-050140 | 0,5 mm | 1,4 mm | 2/3 | 94 x 75 cm = 70,5 m |
| 78-S-050150 | 0,5 mm | 1,5 mm | 2/3 | 94 x 75 cm = 70,5 m |
| 78-S-050170 | 0,5 mm | 1,7 mm | 2/3 | 94 x 75 cm = 70,5 m |
| 78-S-050190 | 0,5 mm | 1,9 mm | 2/3 | 94 x 75 cm = 70,5 m |
| 78-S-060130 | 0,6 mm | 1,3 mm | 2/3 | 94 x 75 cm = 70,5 m |
| 78-S-060150 | 0,6 mm | 1,5 mm | 2/3 | 94 x 75 cm = 70,5 m |
| 78-S-060170 | 0,6 mm | 1,7 mm | 2/3 | 94 x 75 cm = 70,5 m |
| 78-S-060190 | 0,6 mm | 1,9 mm | 2/3 | 94 x 75 cm = 70,5 m |
| 78-S-060250 | 0,6 mm | 2,5 mm | 2/3 | 94 x 75 cm = 70,5 m |
| 78-S-080230 | 0,8 mm | 2,3 mm | 2/3 | 94 x 75 cm = 70,5 m |



Further sizes upon request

A&Max ABC Creasing Matrix

High quality creasing matrix made of pressboard, film base (on reels).



| Item no. | Depth | Width | Locator pt. | Packed by |
|---------------|--------|--------|-------------|-------------|
| 78-ABC-030130 | 0,3 mm | 1,3 mm | 2/4 | Reel = 37 m |
| 78-ABC-040100 | 0,4 mm | 1,0 mm | 2/4 | Reel = 37 m |
| 78-ABC-040120 | 0,4 mm | 1,2 mm | 2/4 | Reel = 37 m |
| 78-ABC-060250 | 0,6 mm | 2,5 mm | 2/4 | Reel = 35 m |
| 78-ABC-060270 | 0,6 mm | 2,7 mm | 2/4 | Reel = 35 m |
| 78-ABC-060320 | 0,6 mm | 3,2 mm | 2/4 | Reel = 35 m |
| 78-ABC-070170 | 0,7 mm | 1,7 mm | 2/4 | Reel = 20 m |
| 78-ABC-070230 | 0,7 mm | 2,3 mm | 2/4 | Reel = 20 m |
| 78-ABC-080250 | 0,8 mm | 2,5 mm | 2/4 | Reel = 20 m |
| 78-ABC-080270 | 0,8 mm | 2,7 mm | 2/4 | Reel = 20 m |
| 78-ABC-080300 | 0,8 mm | 3,0 mm | 2/4 | Reel = 20 m |
| 78-ABC-080320 | 0,8 mm | 3,2 mm | 2/4 | Reel = 20 m |
| 78-ABC-080350 | 0,8 mm | 3,5 mm | 2/4 | Reel = 20 m |
| 78-ABC-080400 | 0,8 mm | 4,0 mm | 2/4 | Reel = 20 m |
| 78-ABC-100300 | 1,0 mm | 3,0 mm | 2/4 | Reel = 20 m |
| 78-ABC-100350 | 1,0 mm | 3,5 mm | 2/4 | Reel = 20 m |
| 78-ABC-100400 | 1,0 mm | 4,0 mm | 2/4 | Reel = 20 m |

A&Max OC Creasing Matrix

Off-Center High quality creasing matrix made of pressboard, film base. For small distances between rules. 2mm pressboard width at the straight edged side.



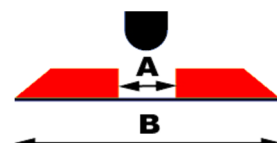
| Item no. | Depth | Width | Locator pt. | Packed by |
|--------------|--------|--------|-------------|-------------------|
| 78-OC-030100 | 0,3 mm | 1,0 mm | 2/4 | 20 x 75 cm = 15 m |
| 78-OC-030120 | 0,3 mm | 1,3 mm | 2/4 | 20 x 75 cm = 15 m |
| 78-OC-030130 | 0,3 mm | 1,3 mm | 2/4 | 20 x 75 cm = 15 m |
| 78-OC-030150 | 0,3 mm | 1,5 mm | 2/4 | 20 x 75 cm = 15 m |
| 78-OC-040100 | 0,4 mm | 1,0 mm | 2/4 | 20 x 75 cm = 15 m |
| 78-OC-040120 | 0,4 mm | 1,2 mm | 2/4 | 20 x 75 cm = 15 m |
| 78-OC-040130 | 0,4 mm | 1,3 mm | 2/4 | 20 x 75 cm = 15 m |
| 78-OC-040150 | 0,4 mm | 1,5 mm | 2/4 | 20 x 75 cm = 15 m |
| 78-OC-040170 | 0,4 mm | 1,7 mm | 2/4 | 20 x 75 cm = 15 m |
| 78-OC-040190 | 0,4 mm | 1,9 mm | 2/4 | 20 x 75 cm = 15 m |
| 78-OC-050100 | 0,5 mm | 1,0 mm | 2/4 | 20 x 75 cm = 15 m |
| 78-OC-050120 | 0,5 mm | 1,2 mm | 2/4 | 20 x 75 cm = 15 m |
| 78-OC-050130 | 0,5 mm | 1,3 mm | 2/4 | 20 x 75 cm = 15 m |
| 78-OC-050150 | 0,5 mm | 1,5 mm | 2/4 | 20 x 75 cm = 15 m |
| 78-OC-050170 | 0,5 mm | 1,7 mm | 2/4 | 20 x 75 cm = 15 m |
| 78-OC-060150 | 0,6 mm | 1,5 mm | 2/4 | 20 x 75 cm = 15 m |
| 78-OC-060170 | 0,6 mm | 1,7 mm | 2/4 | 20 x 75 cm = 15 m |
| 78-OC-060190 | 0,6 mm | 1,9 mm | 2/4 | 20 x 75 cm = 15 m |
| 78-OC-070230 | 0,7 mm | 2,3 mm | 2/4 | 20 x 75 cm = 15 m |
| 78-OC-080250 | 0,8 mm | 2,5 mm | 2/4 | 20 x 75 cm = 15 m |
| 78-OC-080270 | 0,8 mm | 2,7 mm | 2/4 | 20 x 75 cm = 15 m |
| 78-OC-080300 | 0,8 mm | 3,0 mm | 2/4 | 20 x 75 cm = 15 m |
| 78-OC-100300 | 1,0 mm | 3,5 mm | 2/4 | 20 x 75 cm = 15 m |

Further sizes upon request

A&Max Classic Creasing Matrix

High quality creasing matrix made of plastic, steel base.

| Item no. | Depth | Width | Locator pt. | Packed by |
|---------------|---------|---------|-------------|-----------|
| 79C-038056 | 0,38 mm | 0,56 mm | 2/3/4 | 24 Meter |
| 79C-038080 | 0,38 mm | 0,80 mm | 2/3/4 | 24 Meter |
| 79C-038100 | 0,38 mm | 1,00 mm | 2/3/4 | 24 Meter |
| 79C-038130 | 0,38 mm | 1,30 mm | 2/3/4 | 24 Meter |
| 79C-043130 | 0,43 mm | 1,30 mm | 2/3/4 | 24 Meter |
| 79C-043150 | 0,43 mm | 1,50 mm | 2/3/4 | 24 Meter |
| 79C-045140 | 0,45 mm | 1,40 mm | 2/3/4 | 24 Meter |
| 79C-048150 | 0,48 mm | 1,50 mm | 2/3/4 | 24 Meter |
| 79C-048170 | 0,48 mm | 1,70 mm | 2/3/4 | 24 Meter |
| 79C-053170 | 0,53 mm | 1,70 mm | 2/3/4 | 24 Meter |
| 79C-053190 | 0,53 mm | 1,90 mm | 2/3/4 | 24 Meter |
| 79C-055130 | 0,55 mm | 1,30 mm | 2/3/4 | 24 Meter |
| 79C-058190 | 0,58 mm | 1,90 mm | 2/3/4 | 24 Meter |
| 79C-058210 | 0,58 mm | 2,10 mm | 2/3/4 | 24 Meter |
| 79C-063210 | 0,63 mm | 2,10 mm | 2/3/4 | 24 Meter |
| 79C-068230 | 0,68 mm | 2,30 mm | 2/3/4 | 24 Meter |
| 79C-070150 | 0,70 mm | 1,50 mm | 2/3/4 | 24 Meter |
| 79C-070240 | 0,70 mm | 2,40 mm | 2/3/4 | 24 Meter |
| 79C-079270 | 0,79 mm | 2,70 mm | 2/3/4 | 24 Meter |
| 79C-080190 | 0,80 mm | 1,90 mm | 2/3/4 | 24 Meter |
| 79C-090230 | 0,90 mm | 2,30 mm | 2/3/4 | 24 Meter |
| 79C-100300 | 1,00 mm | 3,00 mm | 3/4/6 | 12 Meter |
| 79C-100300.8 | 1,00 mm | 3,00 mm | 8 | 12 Meter |
| 79C-130300 | 1,30 mm | 3,00 mm | 2/3/4 | 12 Meter |
| 79C-130380 | 1,30 mm | 3,80 mm | 3/4/6 | 12 Meter |
| 79C-130380.8 | 1,30 mm | 3,80 mm | 8 | 12 Meter |
| 79C-160380 | 1,60 mm | 3,80 mm | 2/3/4 | 12 Meter |
| 79C-160500 | 1,60 mm | 5,00 mm | 3/4/6 | 12 Meter |
| 79C-160500.6 | 1,60 mm | 5,00 mm | 6 | 12 Meter |
| 79C-160500.68 | 1,60 mm | 5,00 mm | 6/8 | 12 Meter |
| 79C-200380 | 2,00 mm | 3,80 mm | 2/3/4 | 12 Meter |
| 79C-200500 | 2,00 mm | 5,00 mm | 2/3/4 | 12 Meter |
| 79C-200630 | 2,00 mm | 6,30 mm | 3/4/6 | 12 Meter |
| 79C-200630.68 | 2,00 mm | 6,30 mm | 6/8 | 12 Meter |

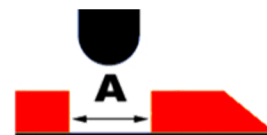


A bis 2,4 mm / B 7 mm
A 3,0 bis 6,3 mm / B 12 mm

A&Max Classic Offcenter Creasing Matrix

Off-Center High quality creasing matrix made of plastic, steel base. For narrow spaces between rules. 2mm width at the straight edged side.

| Item no. | Depth | Width | Locator pt. | Packed by |
|---------------|---------|--------|-------------|-----------|
| 79C-OC-038080 | 0,38 mm | 0,8 mm | 2/3/4 | 24 Meter |
| 79C-OC-038100 | 0,38 mm | 1,0 mm | 2/3/4 | 24 Meter |
| 79C-OC-038120 | 0,38 mm | 1,2 mm | 2/3/4 | 24 Meter |
| 79C-OC-038130 | 0,38 mm | 1,3 mm | 2/3/4 | 24 Meter |
| 79C-OC-043130 | 0,43 mm | 1,3 mm | 2/3/4 | 24 Meter |
| 79C-OC-043150 | 0,43 mm | 1,5 mm | 2/3/4 | 24 Meter |
| 79C-OC-045140 | 0,45 mm | 1,4 mm | 2/3/4 | 24 Meter |
| 79C-OC-048150 | 0,48 mm | 1,5 mm | 2/3/4 | 24 Meter |



A&Max Classic Multcrease Creasing Matrix

High quality creasing matrix made of plastic, steel base for double creasing rule (Total width= 12 mm)

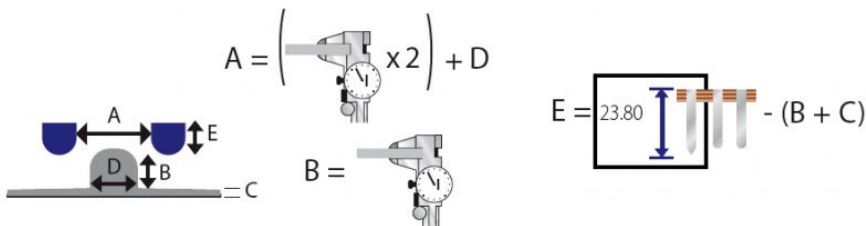
| Item no. | Depth | Width | Locator pt. | Gap | Packed by |
|------------------|---------|---------|-------------|--------|-----------|
| 79C-MC-038100300 | 0,38 mm | 1,00 mm | 2/3 | 3,0 mm | 12 Meter |
| 79C-MC-038100350 | 0,38 mm | 1,00 mm | 2/3 | 3,5 mm | 12 Meter |
| 79C-MC-038100400 | 0,38 mm | 1,00 mm | 2/3 | 4,0 mm | 12 Meter |
| 79C-MC-038100500 | 0,38 mm | 1,00 mm | 2/3 | 5,0 mm | 12 Meter |
| 79C-MC-043130300 | 0,43 mm | 1,30 mm | 2/3 | 3,0 mm | 12 Meter |
| 79C-MC-043130400 | 0,43 mm | 1,30 mm | 2/3 | 4,0 mm | 12 Meter |
| 79C-MC-043130500 | 0,43 mm | 1,30 mm | 2/3 | 5,0 mm | 12 Meter |
| 79C-MC-048150300 | 0,48 mm | 1,50 mm | 2/3 | 3,0 mm | 12 Meter |
| 79C-MC-048150350 | 0,48 mm | 1,50 mm | 2/3 | 3,5 mm | 12 Meter |
| 79C-MC-048150400 | 0,48 mm | 1,50 mm | 2/3 | 4,0 mm | 12 Meter |
| 79C-MC-048150500 | 0,48 mm | 1,50 mm | 2/3 | 5,0 mm | 12 Meter |



A&Max Classic Reverse Bend Creasing Matrix

High quality creasing matrix made of plastic, steel base for reverse creasing.

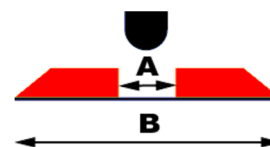
| Item no. | Size A | Size B x D | Size C | Height E | Packed by |
|------------|--------|--------------|---------|----------|-----------|
| 79C-RB-RB1 | 2,0 mm | 0,5 x 0,7 mm | 0,30 mm | 23,00 mm | 18 Meter |
| 79C-RB-RB2 | 2,7 mm | 0,7 x 1,0 mm | 0,30 mm | 22,80 mm | 18 Meter |
| 79C-RB-RB3 | 4,0 mm | 0,9 x 1,5mm | 0,30 mm | 22,60 mm | 18 Meter |
| 79C-RB-RB4 | 4,5 mm | 1,1 x 2,0 mm | 0,30 mm | 22,40 mm | 18 Meter |
| 79C-RB-RB5 | 5,0 mm | 1,3 x 2,0 mm | 0,30 mm | 22,00 mm | 18 Meter |
| 79C-RB-RB6 | 6,0 mm | 1,8 x 3,0 mm | 0,30 mm | 21,70 mm | 18 Meter |



A&Max Fix Creasing Matrix

High quality creasing matrix made of plastic, film base

| Item no. | Depth | Width | Locator pt. | Packed by |
|------------|---------|---------|-------------|-----------|
| 79F-030060 | 0,30 mm | 0,60 mm | 2/3/4 | 24 Meter |
| 79F-030080 | 0,30 mm | 0,80 mm | 2/3/4 | 24 Meter |
| 79F-030100 | 0,30 mm | 1,00 mm | 2/3/4 | 24 Meter |
| 79F-030110 | 0,30 mm | 1,10 mm | 2/3/4 | 24 Meter |
| 79F-030120 | 0,30 mm | 1,20 mm | 2/3/4 | 24 Meter |
| 79F-030130 | 0,30 mm | 1,30 mm | 2/3/4 | 24 Meter |
| 79F-030140 | 0,30 mm | 1,40 mm | 2/3/4 | 24 Meter |
| 79F-030150 | 0,30 mm | 1,50 mm | 2/3/4 | 24 Meter |
| 79F-030160 | 0,30 mm | 1,60 mm | 2/3/4 | 24 Meter |
| 79F-030170 | 0,30 mm | 1,70 mm | 2/3/4 | 24 Meter |
| 79F-030190 | 0,30 mm | 1,90 mm | 2/3/4 | 24 Meter |
| 79F-030230 | 0,30 mm | 2,30 mm | 2/3/4 | 24 Meter |
| 79F-040050 | 0,40 mm | 0,50 mm | 2/3/4 | 24 Meter |
| 79F-040060 | 0,40 mm | 0,60 mm | 2/3/4 | 24 Meter |
| 79F-040080 | 0,40 mm | 0,80 mm | 2/3/4 | 24 Meter |
| 79F-040100 | 0,40 mm | 1,00 mm | 2/3/4 | 24 Meter |
| 79F-040110 | 0,40 mm | 1,10 mm | 2/3/4 | 24 Meter |
| 79F-040120 | 0,40 mm | 1,20 mm | 2/3/4 | 24 Meter |
| 79F-040130 | 0,40 mm | 1,30 mm | 2/3/4 | 24 Meter |
| 79F-040140 | 0,40 mm | 1,40 mm | 2/3/4 | 24 Meter |
| 79F-040150 | 0,40 mm | 1,50 mm | 2/3/4 | 24 Meter |
| 79F-040160 | 0,40 mm | 1,60 mm | 2/3/4 | 24 Meter |
| 79F-040170 | 0,40 mm | 1,70 mm | 2/3/4 | 24 Meter |
| 79F-040180 | 0,40 mm | 1,80 mm | 2/3/4 | 24 Meter |
| 79F-040190 | 0,40 mm | 1,90 mm | 2/3/4 | 24 Meter |
| 79F-040210 | 0,40 mm | 2,10 mm | 2/3/4 | 24 Meter |
| 79F-040270 | 0,40 mm | 2,70 mm | 2/3/4 | 24 Meter |
| 79F-045080 | 0,45 mm | 0,80 mm | 2/3/4 | 24 Meter |
| 79F-045100 | 0,45 mm | 1,00 mm | 2/3/4 | 24 Meter |
| 79F-045110 | 0,45 mm | 1,10 mm | 2/3/4 | 24 Meter |
| 79F-045120 | 0,45 mm | 1,20 mm | 2/3/4 | 24 Meter |
| 79F-045130 | 0,45 mm | 1,30 mm | 2/3/4 | 24 Meter |
| 79F-045140 | 0,45 mm | 1,40 mm | 2/3/4 | 24 Meter |
| 79F-045150 | 0,45 mm | 1,50 mm | 2/3/4 | 24 Meter |
| 79F-045160 | 0,45 mm | 1,60 mm | 2/3/4 | 24 Meter |
| 79F-045170 | 0,45 mm | 1,70 mm | 2/3/4 | 24 Meter |
| 79F-045190 | 0,45 mm | 1,90 mm | 2/3/4 | 24 Meter |
| 79F-050050 | 0,50 mm | 0,50 mm | 2/3/4 | 24 Meter |
| 79F-050080 | 0,50 mm | 0,80 mm | 2/3/4 | 24 Meter |
| 79F-050100 | 0,50 mm | 1,00 mm | 2/3/4 | 24 Meter |
| 79F-050110 | 0,50 mm | 1,10 mm | 2/3/4 | 24 Meter |
| 79F-050120 | 0,50 mm | 1,20 mm | 2/3/4 | 24 Meter |
| 79F-050130 | 0,50 mm | 1,30 mm | 2/3/4 | 24 Meter |
| 79F-050140 | 0,50 mm | 1,40 mm | 2/3/4 | 24 Meter |
| 79F-050150 | 0,50 mm | 1,50 mm | 2/3/4 | 24 Meter |
| 79F-050160 | 0,50 mm | 1,60 mm | 2/3/4 | 24 Meter |
| 79F-050170 | 0,50 mm | 1,70 mm | 2/3/4 | 24 Meter |
| 79F-050180 | 0,50 mm | 1,80 mm | 2/3/4 | 24 Meter |
| 79F-050190 | 0,50 mm | 1,90 mm | 2/3/4 | 24 Meter |

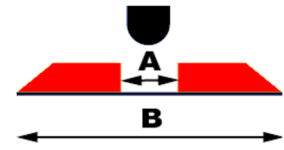


Further sizes upon
request

A&Max Fix Creasing Matrix

High quality creasing matrix made of plastic, film base

| Item no. | Depth | Width | Locator pt. | Packed by |
|--------------|---------|---------|-------------|-----------|
| 79F-050210 | 0,50 mm | 2,10 mm | 2/3/4 | 24 Meter |
| 79F-050230 | 0,50 mm | 2,30 mm | 2/3/4 | 24 Meter |
| 79F-050270 | 0,50 mm | 2,70 mm | 2/3/4 | 24 Meter |
| 79F-055080 | 0,55 mm | 0,80 mm | 2/3/4 | 24 Meter |
| 79F-055100 | 0,55 mm | 1,00 mm | 2/3/4 | 24 Meter |
| 79F-055110 | 0,55 mm | 1,10 mm | 2/3/4 | 24 Meter |
| 79F-055120 | 0,55 mm | 1,20 mm | 2/3/4 | 24 Meter |
| 79F-055130 | 0,55 mm | 1,30 mm | 2/3/4 | 24 Meter |
| 79F-055140 | 0,55 mm | 1,40 mm | 2/3/4 | 24 Meter |
| 79F-055150 | 0,55 mm | 1,50 mm | 2/3/4 | 24 Meter |
| 79F-055160 | 0,55 mm | 1,60 mm | 2/3/4 | 24 Meter |
| 79F-055170 | 0,55 mm | 1,70 mm | 2/3/4 | 24 Meter |
| 79F-055190 | 0,55 mm | 1,90 mm | 2/3/4 | 24 Meter |
| 79F-055210 | 0,55 mm | 2,10 mm | 2/3/4 | 24 Meter |
| 79F-055230 | 0,55 mm | 2,30 mm | 2/3/4 | 24 Meter |
| 79F-060100 | 0,60 mm | 1,00 mm | 2/3/4 | 24 Meter |
| 79F-060110 | 0,60 mm | 1,10 mm | 2/3/4 | 24 Meter |
| 79F-060120 | 0,60 mm | 1,20 mm | 2/3/4 | 24 Meter |
| 79F-060130 | 0,60 mm | 1,30 mm | 2/3/4 | 24 Meter |
| 79F-060140 | 0,60 mm | 1,40 mm | 2/3/4 | 24 Meter |
| 79F-060150 | 0,60 mm | 1,50 mm | 2/3/4 | 24 Meter |
| 79F-060160 | 0,60 mm | 1,60 mm | 2/3/4 | 24 Meter |
| 79F-060170 | 0,60 mm | 1,70 mm | 2/3/4 | 24 Meter |
| 79F-060180 | 0,60 mm | 1,80 mm | 2/3/4 | 24 Meter |
| 79F-060190 | 0,60 mm | 1,90 mm | 2/3/4 | 24 Meter |
| 79F-060210 | 0,60 mm | 2,10 mm | 2/3/4 | 24 Meter |
| 79F-060230 | 0,60 mm | 2,30 mm | 2/3/4 | 24 Meter |
| 79F-060250 | 0,60 mm | 2,50 mm | 2/3/4 | 24 Meter |
| 79F-060270 | 0,60 mm | 2,70 mm | 2/3/4 | 24 Meter |
| 79F-060300 | 0,60 mm | 3,00 mm | 2/3/4 | 24 Meter |
| 79F-060320 | 0,60 mm | 3,20 mm | 2/3/4 | 18 Meter |
| 79F-060350 | 0,60 mm | 3,50 mm | 2/3/4 | 18 Meter |
| 79F-060400 | 0,60 mm | 4,00 mm | 2/3/4 | 15 Meter |
| 79F-060450 | 0,60 mm | 4,50 mm | 2/3/4 | 15 Meter |
| 79F-060500 | 0,60 mm | 5,00 mm | 2/3/4 | 15 Meter |
| 79F-060500.6 | 0,60 mm | 5,00 mm | 6 | 15 Meter |
| 79F-060500.8 | 0,60 mm | 5,00 mm | 8 | 15 Meter |
| 79F-065100 | 0,65 mm | 1,00 mm | 2/3/4 | 24 Meter |
| 79F-065120 | 0,65 mm | 1,20 mm | 2/3/4 | 24 Meter |
| 79F-065130 | 0,65 mm | 1,30 mm | 2/3/4 | 24 Meter |
| 79F-065140 | 0,65 mm | 1,40 mm | 2/3/4 | 24 Meter |
| 79F-065150 | 0,65 mm | 1,50 mm | 2/3/4 | 24 Meter |
| 79F-065160 | 0,65 mm | 1,60 mm | 2/3/4 | 24 Meter |
| 79F-065170 | 0,65 mm | 1,70 mm | 2/3/4 | 24 Meter |
| 79F-065190 | 0,65 mm | 1,90 mm | 2/3/4 | 24 Meter |
| 79F-065210 | 0,65 mm | 2,10 mm | 2/3/4 | 24 Meter |
| 79F-065230 | 0,65 mm | 2,30 mm | 2/3/4 | 24 Meter |
| 79F-065250 | 0,65 mm | 2,50 mm | 2/3/4 | 24 Meter |
| 79F-065270 | 0,65 mm | 2,70 mm | 2/3/4 | 24 Meter |
| 79F-065300 | 0,65 mm | 3,00 mm | 2/3/4 | 24 Meter |



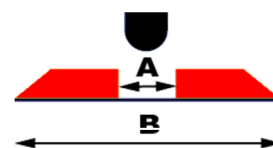
A 3,0 bis 3,5 mm / B 12 mm
A 4,0 bis 8,0 mm / B 15 mm

Further sizes upon
request

A&Max Fix Creasing Matrix

High quality creasing matrix made of plastic, film base

| Item no. | Depth | Width | Locator pt. | Packed by |
|---------------|---------|---------|-------------|-----------|
| 79F-065320 | 0,65 mm | 3,20 mm | 2/3/4 | 24 Meter |
| 79F-065350 | 0,65 mm | 3,50 mm | 2/3/4 | 24 Meter |
| 79F-065400 | 0,65 mm | 4,00 mm | 2/3/4 | 15 Meter |
| 79F-065450 | 0,65 mm | 4,50 mm | 2/3/4 | 15 Meter |
| 79F-065500 | 0,65 mm | 5,00 mm | 2/3/4 | 15 Meter |
| 79F-065600 | 0,65 mm | 6,00 mm | 2/3/4 | 15 Meter |
| 79F-065700 | 0,65 mm | 7,00 mm | 2/3/4 | 15 Meter |
| 79F-065800 | 0,65 mm | 8,00 mm | 2/3/4 | 15 Meter |
| 79F-070130 | 0,70 mm | 1,30 mm | 2/3/4 | 24 Meter |
| 79F-070140 | 0,70 mm | 1,40 mm | 2/3/4 | 24 Meter |
| 79F-070150 | 0,70 mm | 1,50 mm | 2/3/4 | 24 Meter |
| 79F-070160 | 0,70 mm | 1,60 mm | 2/3/4 | 24 Meter |
| 79F-070170 | 0,70 mm | 1,70 mm | 2/3/4 | 24 Meter |
| 79F-070190 | 0,70 mm | 1,90 mm | 2/3/4 | 24 Meter |
| 79F-070210 | 0,70 mm | 2,10 mm | 2/3/4 | 24 Meter |
| 79F-070230 | 0,70 mm | 2,30 mm | 2/3/4 | 24 Meter |
| 79F-070250 | 0,70 mm | 2,50 mm | 2/3/4 | 24 Meter |
| 79F-070270 | 0,70 mm | 2,70 mm | 2/3/4 | 24 Meter |
| 79F-070300 | 0,70 mm | 3,00 mm | 2/3/4 | 24 Meter |
| 79F-070320 | 0,70 mm | 3,20 mm | 2/3/4 | 18 Meter |
| 79F-070350 | 0,70 mm | 3,50 mm | 2/3/4 | 18 Meter |
| 79F-070400 | 0,70 mm | 4,00 mm | 2/3/4 | 15 Meter |
| 79F-070400.46 | 0,70 mm | 4,00 mm | 4/6 | 15 Meter |
| 79F-070450 | 0,70 mm | 4,50 mm | 2/3/4 | 15 Meter |
| 79F-070500 | 0,70 mm | 5,00 mm | 2/3/4 | 15 Meter |
| 79F-070500.46 | 0,70 mm | 5,00 mm | 4/6 | 15 Meter |
| 79F-070600 | 0,70 mm | 6,00 mm | 2/3/4 | 15 Meter |
| 79F-070800 | 0,70 mm | 8,00 mm | 2/3/4 | 15 Meter |
| 79F-080150 | 0,80 mm | 1,50 mm | 2/3/4 | 24 Meter |
| 79F-080160 | 0,80 mm | 1,60 mm | 2/3/4 | 24 Meter |
| 79F-080170 | 0,80 mm | 1,70 mm | 2/3/4 | 24 Meter |
| 79F-080190 | 0,80 mm | 1,90 mm | 2/3/4 | 24 Meter |
| 79F-080210 | 0,80 mm | 2,10 mm | 2/3/4 | 24 Meter |
| 79F-080230 | 0,80 mm | 2,30 mm | 2/3/4 | 24 Meter |
| 79F-080250 | 0,80 mm | 2,50 mm | 2/3/4 | 24 Meter |
| 79F-080270 | 0,80 mm | 2,70 mm | 2/3/4 | 24 Meter |
| 79F-080270.46 | 0,80 mm | 2,70 mm | 4/6 | 24 Meter |
| 79F-080280 | 0,80 mm | 2,80 mm | 2/3/4 | 24 Meter |
| 79F-080300 | 0,80 mm | 3,00 mm | 2/3/4 | 24 Meter |
| 79F-080300.46 | 0,80mm | 3,00 mm | 4/6 | 24 Meter |
| 79F-080300.8 | 0,80 mm | 3,00 mm | 8 | 18 Meter |
| 79F-080320 | 0,80 mm | 3,20 mm | 2/3/4 | 18 Meter |
| 79F-080350 | 0,80 mm | 3,50 mm | 2/3/4 | 18 Meter |
| 79F-080400 | 0,80 mm | 4,00 mm | 2/3/4 | 15 Meter |
| 79F-080400.68 | 0,80 mm | 4,00 mm | 6/8 | 15 Meter |
| 79F-080400.8 | 0,80 mm | 4,00 mm | 8 | 15 Meter |
| 79F-080450 | 0,80 mm | 4,50 mm | 2/3/4 | 15 Meter |
| 79F-080450.46 | 0,80 mm | 4,50 mm | 4/6 | 15 Meter |
| 79F-080500 | 0,80 mm | 5,00 mm | 2/3/4 | 15 Meter |
| 79F-080500.46 | 0,80 mm | 5,00 mm | 2/3/4 | 15 Meter |
| 79F-080500.68 | 0,80 mm | 5,00 mm | 6/8 | 15 Meter |
| 79F-080500.8 | 0,80 mm | 5,00 mm | 8 | 15 Meter |



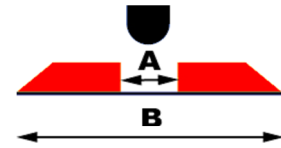
A 1,9 bis 3,0 mm / B 8,75 mm
A 3,2 bis 3,5 mm / B 12 mm
A 4,0 bis 8,0 mm / B 15 mm

Further sizes upon
request

A&Max Fix Creasing Matrix

High quality creasing matrix made of plastic, film base

| Item no. | Depth | Width | Locator pt. | Packed by |
|---------------|---------|---------|-------------|-----------|
| 79F-080600 | 0,80 mm | 6,00 mm | 2/3/4 | 15 Meter |
| 79F-080600.68 | 0,80 mm | 6,00 mm | 6/8 | 15 Meter |
| 79F-080600.8 | 0,80 mm | 6,00 mm | 8 | 15 Meter |
| 79F-080700 | 0,80 mm | 7,00 mm | 2/3/4 | 15 Meter |
| 79F-080800 | 0,80 mm | 7,00 mm | 2/3/4 | 15 Meter |
| 79F-100190 | 1,00 mm | 1,90 mm | 2/3/4 | 24 Meter |
| 79F-100210 | 1,00 mm | 2,10 mm | 2/3/4 | 24 Meter |
| 79F-100230 | 1,00 mm | 2,30 mm | 2/3/4 | 24 Meter |
| 79F-100250 | 1,00 mm | 2,50 mm | 2/3/4 | 24 Meter |
| 79F-100270 | 1,00 mm | 2,70 mm | 2/3/4 | 24 Meter |
| 79F-100300 | 1,00 mm | 3,00 mm | 2/3/4 | 24 Meter |
| 79F-100320 | 1,00 mm | 3,20 mm | 2/3/4 | 18 Meter |
| 79F-100320.46 | 1,00 mm | 3,20 mm | 4/6 | 18 Meter |
| 79F-100350 | 1,00 mm | 3,50 mm | 2/3/4 | 18 Meter |
| 79F-100350.46 | 1,00 mm | 3,50 mm | 4/6 | 18 Meter |
| 79F-100400 | 1,00 mm | 4,00 mm | 2/3/4 | 15 Meter |
| 79F-100400.46 | 1,00 mm | 4,00 mm | 4/6 | 15 Meter |
| 79F-100450 | 1,00 mm | 4,50 mm | 2/3/4 | 15 Meter |
| 79F-100450.46 | 1,00 mm | 4,50 mm | 4/6 | 15 Meter |
| 79F-100450.68 | 1,00 mm | 4,50 mm | 6/8 | 15 Meter |
| 79F-100500 | 1,00 mm | 5,00 mm | 2/3/4 | 15 Meter |
| 79F-100500.46 | 1,00 mm | 5,00 mm | 4/6 | 15 Meter |
| 79F-100500.68 | 1,00 mm | 5,00 mm | 6/8 | 15 Meter |
| 79F-100600 | 1,00 mm | 6,00 mm | 2/3/4 | 15 Meter |
| 79F-100600.46 | 1,00 mm | 6,00 mm | 4/6 | 15 Meter |
| 79F-100600.68 | 1,00 mm | 6,00 mm | 6/8 | 15 Meter |
| 79F-100600.8 | 1,00 mm | 6,00 mm | 8 | 15 Meter |
| 79F-100700 | 1,00 mm | 7,00 mm | 2/3/4 | 15 Meter |
| 79F-100700.8 | 1,00 mm | 7,00 mm | 8 | 15 Meter |
| 79F-100800 | 1,00 mm | 8,00 mm | 2/3/4 | 15 Meter |
| 79F-100800.46 | 1,00 mm | 8,00 mm | 4/6 | 15 Meter |
| 79F-120300 | 1,20 mm | 3,00 mm | 2/3/4 | 18 Meter |
| 79F-120300.46 | 1,20 mm | 3,00 mm | 4/6 | 18 Meter |
| 79F-120320 | 1,20 mm | 3,20 mm | 2/3/4 | 18 Meter |
| 79F-120350 | 1,20 mm | 3,50 mm | 2/3/4 | 18 Meter |
| 79F-120350.46 | 1,20 mm | 3,50 mm | 4/6 | 18 Meter |
| 79F-120400 | 1,20 mm | 4,00 mm | 2/3/4 | 15 Meter |
| 79F-120400.46 | 1,20 mm | 4,00 mm | 4/6 | 15 Meter |
| 79F-120400.68 | 1,20 mm | 4,00 mm | 6/8 | 15 Meter |
| 79F-120450 | 1,20 mm | 4,50 mm | 2/3/4 | 15 Meter |
| 79F-120450.68 | 1,20 mm | 4,50 mm | 6/8 | 15 Meter |
| 79F-120500 | 1,20 mm | 5,00 mm | 2/3/4 | 15 Meter |
| 79F-120500.46 | 1,20 mm | 5,00 mm | 4/6 | 15 Meter |
| 79F-120500.68 | 1,20 mm | 5,00 mm | 6/8 | 15 Meter |
| 79F-120600 | 1,20 mm | 6,00 mm | 2/3/4 | 15 Meter |
| 79F-120600.46 | 1,20 mm | 6,00 mm | 4/6 | 15 Meter |
| 79F-120600.8 | 1,20 mm | 6,00 mm | 8 | 15 Meter |
| 79F-120700 | 1,20 mm | 7,00 mm | 2/3/4 | 15 Meter |
| 79F-120800 | 1,20 mm | 8,00 mm | 2/3/4 | 15 Meter |



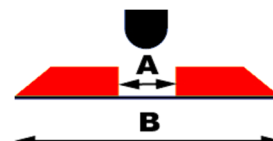
A 1,9 bis 3,0 mm / B 8,75 mm
A 3,2 bis 3,5 mm / B 12 mm
A 4,0 bis 8,0 mm / B 15 mm

Further sizes upon
request

A&Max Fix Creasing Matrix

High quality creasing matrix made of plastic, film base

| Item no. | Depth | Width | Locator pt. | Packed by |
|---------------|---------|---------|-------------|-----------|
| 79F-140300 | 1,40 mm | 3,00 mm | 2/3/4 | 18 Meter |
| 79F-140320 | 1,40 mm | 3,20 mm | 2/3/4 | 18 Meter |
| 79F-140350 | 1,40 mm | 3,50 mm | 2/3/4 | 18 Meter |
| 79F-140350.46 | 1,40 mm | 3,50 mm | 4/6 | 18 Meter |
| 79F-140400 | 1,40 mm | 4,00 mm | 2/3/4 | 15 Meter |
| 79F-140450 | 1,40 mm | 4,50 mm | 2/3/4 | 15 Meter |
| 79F-140500 | 1,40 mm | 5,00 mm | 2/3/4 | 15 Meter |
| 79F-140600 | 1,40 mm | 6,00 mm | 2/3/4 | 15 Meter |
| 79F-140600.68 | 1,40 mm | 6,00 mm | 6/8 | 15 Meter |
| 79F-140600.8 | 1,40 mm | 6,00 mm | 8 | 15 Meter |
| 79F-140700 | 1,40 mm | 7,00 mm | 2/3/4 | 15 Meter |
| 79F-140700.68 | 1,40 mm | 7,00 mm | 6/8 | 15 Meter |
| 79F-140800 | 1,40 mm | 8,00 mm | 2/3/4 | 15 Meter |
| 79F-140800.68 | 1,40 mm | 8,00 mm | 6/8 | 15 Meter |
| 79F-150500 | 1,50 mm | 5,00 mm | 2/3/4 | 15 Meter |
| 79F-160300 | 1,60 mm | 3,00 mm | 2/3/4 | 18 Meter |
| 79F-160320 | 1,60 mm | 3,20 mm | 2/3/4 | 18 Meter |
| 79F-160350 | 1,60 mm | 3,50 mm | 2/3/4 | 18 Meter |
| 79F-160400 | 1,60 mm | 4,00 mm | 2/3/4 | 15 Meter |
| 79F-160450 | 1,60 mm | 4,50 mm | 2/3/4 | 15 Meter |
| 79F-160500 | 1,60 mm | 5,00 mm | 2/3/4 | 15 Meter |
| 79F-160500.68 | 1,60 mm | 5,00 mm | 6/8 | 15 Meter |
| 79F-160600 | 1,60 mm | 6,00 mm | 2/3/4 | 15 Meter |
| 79F-160600.68 | 1,60 mm | 6,00 mm | 6/8 | 15 Meter |
| 79F-160700 | 1,60 mm | 7,00 mm | 2/3/4 | 15 Meter |
| 79F-160700.68 | 1,60 mm | 7,00 mm | 6/8 | 15 Meter |
| 79F-160800 | 1,60 mm | 8,00 mm | 2/3/4 | 15 Meter |
| 79F-160800.46 | 1,60 mm | 8,00 mm | 4/6 | 15 Meter |
| 79F-160800.68 | 1,60 mm | 8,00 mm | 6/8 | 15 Meter |



A 1,9 bis 3,0 mm / B 8,75 mm
A 3,2 bis 3,5 mm / B 12 mm
A 4,0 bis 8,0 mm / B 15 mm

A&Max Fix Multcrease Creasing Matrix

High quality creasing matrix made of plastic, film base

| Item no. | Depth | Width | Locator pt. | Gap | Packed by |
|------------------|---------|---------|-------------|---------|-----------|
| 79F-MC-040100300 | 0,40 mm | 1,00 mm | 2/3/4 | 3,00 mm | 18 Meter |
| 79F-MC-040100475 | 0,40 mm | 1,00 mm | 2/3/4 | 4,75 mm | 18 Meter |
| 79F-MC-040120400 | 0,40 mm | 1,20 mm | 2/3/4 | 4,00 mm | 18 Meter |
| 79F-MC-040130350 | 0,40 mm | 1,30 mm | 2/3/4 | 3,50 mm | 18 Meter |
| 79F-MC-040130400 | 0,40 mm | 1,30 mm | 2/3/4 | 4,00 mm | 18 Meter |
| 79F-MC-040130500 | 0,40 mm | 1,30 mm | 2/3/4 | 5,00 mm | 18 Meter |
| 79F-MC-040130635 | 0,40 mm | 1,30 mm | 2/3/4 | 6,35 mm | 18 Meter |
| 79F-MC-045130350 | 0,45 mm | 1,30 mm | 2/3/4 | 3,50 mm | 18 Meter |
| 79F-MC-045130400 | 0,45 mm | 1,30 mm | 2/3/4 | 4,00 mm | 18 Meter |
| 79F-MC-045130500 | 0,45 mm | 1,30 mm | 2/3/4 | 5,00 mm | 18 Meter |
| 79F-MC-050100300 | 0,50 mm | 1,00 mm | 2/3/4 | 3,00 mm | 18 Meter |
| 79F-MC-050100475 | 0,50 mm | 1,00 mm | 2/3/4 | 4,75 mm | 18 Meter |
| 79F-MC-050130350 | 0,50 mm | 1,30 mm | 2/3/4 | 3,50 mm | 18 Meter |
| 79F-MC-050130400 | 0,50 mm | 1,30 mm | 2/3/4 | 4,00 mm | 18 Meter |
| 79F-MC-050130500 | 0,50 mm | 1,30 mm | 2/3/4 | 5,00 mm | 18 Meter |
| 79F-MC-050130635 | 0,50 mm | 1,30 mm | 2/3/4 | 6,35 mm | 18 Meter |
| 79F-MC-050150635 | 0,50 mm | 1,50 mm | 2/3/4 | 6,35 mm | 18 Meter |

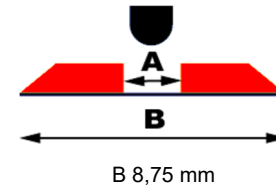


Further sizes upon
request

A&Max Fix S Creasing Matrix

High quality creasing matrix made of plastic, film base.
Extra narrow 3 mm width instead of 6 mm

| Item no. | Depth | Width | Locator pt. | Packed by |
|-------------|---------|---------|-------------|-----------|
| 79F-S030050 | 0,30 mm | 0,50 mm | 2/3/4 | 24 Meter |
| 79F-S030060 | 0,30 mm | 0,60 mm | 2/3/4 | 24 Meter |
| 79F-S030080 | 0,30 mm | 0,80 mm | 2/3/4 | 24 Meter |
| 79F-S030100 | 0,30 mm | 1,00 mm | 2/3/4 | 24 Meter |
| 79F-S030120 | 0,30 mm | 1,20 mm | 2/3/4 | 24 Meter |
| 79F-S030130 | 0,30 mm | 1,30 mm | 2/3/4 | 24 Meter |
| 79F-S030140 | 0,30 mm | 1,40 mm | 2/3/4 | 24 Meter |
| 79F-S030150 | 0,30 mm | 1,50 mm | 2/3/4 | 24 Meter |
| 79F-S030170 | 0,30 mm | 1,70 mm | 2/3/4 | 24 Meter |
| 79F-S040050 | 0,40 mm | 0,50 mm | 2/3/4 | 24 Meter |
| 79F-S040060 | 0,40 mm | 0,60 mm | 2/3/4 | 24 Meter |
| 79F-S040080 | 0,40 mm | 0,80 mm | 2/3/4 | 24 Meter |
| 79F-S040100 | 0,40 mm | 1,00 mm | 2/3/4 | 24 Meter |
| 79F-S040120 | 0,40 mm | 1,20 mm | 2/3/4 | 24 Meter |
| 79F-S040130 | 0,40 mm | 1,30 mm | 2/3/4 | 24 Meter |
| 79F-S040140 | 0,40 mm | 1,40 mm | 2/3/4 | 24 Meter |
| 79F-S040150 | 0,40 mm | 1,50 mm | 2/3/4 | 24 Meter |
| 79F-S040160 | 0,40 mm | 1,60 mm | 2/3/4 | 24 Meter |
| 79F-S040170 | 0,40 mm | 1,70 mm | 2/3/4 | 24 Meter |
| 79F-S045050 | 0,45 mm | 0,50 mm | 2/3/4 | 24 Meter |
| 79F-S045080 | 0,45 mm | 0,80 mm | 2/3/4 | 24 Meter |
| 79F-S045120 | 0,45 mm | 1,20 mm | 2/3/4 | 24 Meter |
| 79F-S045140 | 0,45 mm | 1,40 mm | 2/3/4 | 24 Meter |
| 79F-S045150 | 0,45 mm | 1,50 mm | 2/3/4 | 24 Meter |
| 79F-S050080 | 0,50 mm | 0,80 mm | 2/3/4 | 24 Meter |
| 79F-S050100 | 0,50 mm | 1,00 mm | 2/3/4 | 24 Meter |
| 79F-S050120 | 0,50 mm | 1,20 mm | 2/3/4 | 24 Meter |
| 79F-S050130 | 0,50 mm | 1,30 mm | 2/3/4 | 24 Meter |
| 79F-S050140 | 0,50 mm | 1,40 mm | 2/3/4 | 24 Meter |
| 79F-S050150 | 0,50 mm | 1,50 mm | 2/3/4 | 24 Meter |
| 79F-S050160 | 0,50 mm | 1,60 mm | 2/3/4 | 24 Meter |
| 79F-S050170 | 0,50 mm | 1,70 mm | 2/3/4 | 24 Meter |
| 79F-S055130 | 0,55 mm | 1,30 mm | 2/3/4 | 24 Meter |
| 79F-S055140 | 0,55 mm | 1,40 mm | 2/3/4 | 24 Meter |
| 79F-S055150 | 0,55 mm | 1,50 mm | 2/3/4 | 24 Meter |
| 79F-S055160 | 0,55 mm | 1,60 mm | 2/3/4 | 24 Meter |
| 79F-S055170 | 0,55 mm | 1,70 mm | 2/3/4 | 24 Meter |
| 79F-S060150 | 0,60 mm | 1,50 mm | 2/3/4 | 24 Meter |
| 79F-S060160 | 0,60 mm | 1,60 mm | 2/3/4 | 24 Meter |
| 79F-S060170 | 0,60 mm | 1,70 mm | 2/3/4 | 24 Meter |
| 79F-S060190 | 0,60 mm | 1,90 mm | 2/3/4 | 24 Meter |



Further sizes upon
request

A&Max Fix Offcenter Creasing Matrix

Off-Center High quality creasing matrix made of plastic, film base. For narrow distances between rules.

| Item no. | Depth | Width | Locator pt. | Packed by |
|---------------|---------|---------|-------------|-----------|
| 79F-OC-030060 | 0,30 mm | 0,60 mm | 2/3/4 | 24 Meter |
| 79F-OC-030080 | 0,30 mm | 0,80 mm | 2/3/4 | 24 Meter |
| 79F-OC-030100 | 0,30 mm | 1,00 mm | 2/3/4 | 24 Meter |
| 79F-OC-030110 | 0,30 mm | 1,10 mm | 2/3/4 | 24 Meter |
| 79F-OC-030120 | 0,30 mm | 1,20 mm | 2/3/4 | 24 Meter |
| 79F-OC-030130 | 0,30 mm | 1,30 mm | 2/3/4 | 24 Meter |
| 79F-OC-030140 | 0,30 mm | 1,40 mm | 2/3/4 | 24 Meter |
| 79F-OC-030150 | 0,30 mm | 1,50 mm | 2/3/4 | 24 Meter |
| 79F-OC-030160 | 0,30 mm | 1,60 mm | 2/3/4 | 24 Meter |
| 79F-OC-030170 | 0,30 mm | 1,70 mm | 2/3/4 | 24 Meter |
| 79F-OC-030190 | 0,30 mm | 1,90 mm | 2/3/4 | 24 Meter |
| 79F-OC-040060 | 0,40 mm | 0,60 mm | 2/3/4 | 24 Meter |
| 79F-OC-040080 | 0,40 mm | 0,80 mm | 2/3/4 | 24 Meter |
| 79F-OC-040100 | 0,40 mm | 1,00 mm | 2/3/4 | 24 Meter |
| 79F-OC-040110 | 0,40 mm | 1,10 mm | 2/3/4 | 24 Meter |
| 79F-OC-040120 | 0,40 mm | 1,20 mm | 2/3/4 | 24 Meter |
| 79F-OC-040130 | 0,40 mm | 1,30 mm | 2/3/4 | 24 Meter |
| 79F-OC-040140 | 0,40 mm | 1,40 mm | 2/3/4 | 24 Meter |
| 79F-OC-040150 | 0,40 mm | 1,50 mm | 2/3/4 | 24 Meter |
| 79F-OC-040160 | 0,40 mm | 1,60 mm | 2/3/4 | 24 Meter |
| 79F-OC-040170 | 0,40 mm | 1,70 mm | 2/3/4 | 24 Meter |
| 79F-OC-040190 | 0,40 mm | 1,90 mm | 2/3/4 | 24 Meter |
| 79F-OC-045080 | 0,45 mm | 0,80 mm | 2/3/4 | 24 Meter |
| 79F-OC-045100 | 0,45 mm | 1,00 mm | 2/3/4 | 24 Meter |
| 79F-OC-045110 | 0,45 mm | 1,10 mm | 2/3/4 | 24 Meter |
| 79F-OC-045120 | 0,45 mm | 1,20 mm | 2/3/4 | 24 Meter |
| 79F-OC-045130 | 0,45 mm | 1,30 mm | 2/3/4 | 24 Meter |
| 79F-OC-045140 | 0,45 mm | 1,40 mm | 2/3/4 | 24 Meter |
| 79F-OC-045150 | 0,45 mm | 1,50 mm | 2/3/4 | 24 Meter |
| 79F-OC-045160 | 0,45 mm | 1,60 mm | 2/3/4 | 24 Meter |
| 79F-OC-045170 | 0,45 mm | 1,70 mm | 2/3/4 | 24 Meter |
| 79F-OC-045190 | 0,45 mm | 1,90 mm | 2/3/4 | 24 Meter |
| 79F-OC-050080 | 0,50 mm | 0,80 mm | 2/3/4 | 24 Meter |
| 79F-OC-050100 | 0,50 mm | 1,00 mm | 2/3/4 | 24 Meter |
| 79F-OC-050110 | 0,50 mm | 1,10 mm | 2/3/4 | 24 Meter |
| 79F-OC-050120 | 0,50 mm | 1,20 mm | 2/3/4 | 24 Meter |
| 79F-OC-050130 | 0,50 mm | 1,30 mm | 2/3/4 | 24 Meter |
| 79F-OC-050140 | 0,50 mm | 1,40 mm | 2/3/4 | 24 Meter |
| 79F-OC-050150 | 0,50 mm | 1,50 mm | 2/3/4 | 24 Meter |
| 79F-OC-050160 | 0,50 mm | 1,60 mm | 2/3/4 | 24 Meter |
| 79F-OC-050170 | 0,50 mm | 1,70 mm | 2/3/4 | 24 Meter |
| 79F-OC-050190 | 0,50 mm | 1,90 mm | 2/3/4 | 24 Meter |
| 79F-OC-050210 | 0,50 mm | 2,10 mm | 2/3/4 | 24 Meter |
| 79F-OC-050230 | 0,50 mm | 2,30 mm | 2/3/4 | 24 Meter |

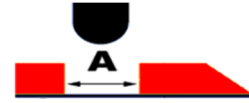


Further sizes upon
request

A&Max Fix Offcenter Creasing Matrix

Off-Center High quality creasing matrix made of plastic, film base. For narrow distances between rules.

| Item no. | Depth | Width | Locator pt. | Packed by |
|---------------|---------|---------|-------------|-----------|
| 79F-OC-055080 | 0,55 mm | 0,80 mm | 2/3/4 | 24 Meter |
| 79F-OC-055120 | 0,55 mm | 1,20 mm | 2/3/4 | 24 Meter |
| 79F-OC-055130 | 0,55 mm | 1,30 mm | 2/3/4 | 24 Meter |
| 79F-OC-055140 | 0,55 mm | 1,40 mm | 2/3/4 | 24 Meter |
| 79F-OC-055150 | 0,55 mm | 1,50 mm | 2/3/4 | 24 Meter |
| 79F-OC-055160 | 0,55 mm | 1,60 mm | 2/3/4 | 24 Meter |
| 79F-OC-055170 | 0,55 mm | 1,70 mm | 2/3/4 | 24 Meter |
| 79F-OC-055190 | 0,55 mm | 1,90 mm | 2/3/4 | 24 Meter |
| 79F-OC-055210 | 0,55 mm | 2,10 mm | 2/3/4 | 24 Meter |
| 79F-OC-055230 | 0,55 mm | 2,30 mm | 2/3/4 | 24 Meter |
| 79F-OC-060100 | 0,60 mm | 1,00 mm | 2/3/4 | 24 Meter |
| 79F-OC-060130 | 0,60 mm | 1,30 mm | 2/3/4 | 24 Meter |
| 79F-OC-060140 | 0,60 mm | 1,40 mm | 2/3/4 | 24 Meter |
| 79F-OC-060150 | 0,60 mm | 1,50 mm | 2/3/4 | 24 Meter |
| 79F-OC-060160 | 0,60 mm | 1,60 mm | 2/3/4 | 24 Meter |
| 79F-OC-060170 | 0,60 mm | 1,70 mm | 2/3/4 | 24 Meter |
| 79F-OC-060190 | 0,60 mm | 1,90 mm | 2/3/4 | 24 Meter |
| 79F-OC-060210 | 0,60 mm | 2,10 mm | 2/3/4 | 24 Meter |
| 79F-OC-060230 | 0,60 mm | 2,30 mm | 2/3/4 | 24 Meter |
| 79F-OC-060250 | 0,60 mm | 2,50 mm | 2/3/4 | 24 Meter |
| 79F-OC-060270 | 0,60 mm | 2,70 mm | 2/3/4 | 24 Meter |
| 79F-OC-060300 | 0,60 mm | 3,00 mm | 2/3/4 | 24 Meter |
| 79F-OC-060400 | 0,60 mm | 4,00 mm | 2/3/4 | 15 Meter |
| 79F-OC-065160 | 0,65 mm | 1,60 mm | 2/3/4 | 24 Meter |
| 79F-OC-065190 | 0,65 mm | 1,90 mm | 2/3/4 | 24 Meter |
| 79F-OC-065210 | 0,65 mm | 2,10 mm | 2/3/4 | 24 Meter |
| 79F-OC-070130 | 0,70 mm | 1,30 mm | 2/3/4 | 24 Meter |
| 79F-OC-070140 | 0,70 mm | 1,40 mm | 2/3/4 | 24 Meter |
| 79F-OC-070150 | 0,70 mm | 1,50 mm | 2/3/4 | 24 Meter |
| 79F-OC-070170 | 0,70 mm | 1,70 mm | 2/3/4 | 24 Meter |
| 79F-OC-070190 | 0,70 mm | 1,90 mm | 2/3/4 | 24 Meter |
| 79F-OC-070210 | 0,70 mm | 2,10 mm | 2/3/4 | 24 Meter |
| 79F-OC-070230 | 0,70 mm | 2,30 mm | 2/3/4 | 24 Meter |
| 79F-OC-070250 | 0,70 mm | 2,50 mm | 2/3/4 | 24 Meter |
| 79F-OC-070270 | 0,70 mm | 2,70 mm | 2/3/4 | 24 Meter |
| 79F-OC-070300 | 0,70 mm | 3,00 mm | 2/3/4 | 24 Meter |
| 79F-OC-080150 | 0,80 mm | 1,50 mm | 2/3/4 | 24 Meter |
| 79F-OC-080160 | 0,80 mm | 1,60 mm | 2/3/4 | 24 Meter |
| 79F-OC-080170 | 0,80 mm | 1,70 mm | 2/3/4 | 24 Meter |
| 79F-OC-080190 | 0,80 mm | 1,90 mm | 2/3/4 | 24 Meter |
| 79F-OC-080210 | 0,80 mm | 2,10 mm | 2/3/4 | 24 Meter |
| 79F-OC-080230 | 0,80 mm | 2,30 mm | 2/3/4 | 24 Meter |
| 79F-OC-080250 | 0,80 mm | 2,50 mm | 2/3/4 | 24 Meter |
| 79F-OC-080270 | 0,80 mm | 2,70 mm | 2/3/4 | 24 Meter |
| 79F-OC-080300 | 0,80 mm | 3,00 mm | 2/3/4 | 24 Meter |
| 79F-OC-080320 | 0,80 mm | 3,20 mm | 2/3/4 | 18 Meter |
| 79F-OC-080350 | 0,80 mm | 3,50 mm | 2/3/4 | 18 Meter |
| 79F-OC-080400 | 0,80 mm | 4,00 mm | 2/3/4 | 15 Meter |
| 79F-OC-080450 | 0,80 mm | 4,50 mm | 2/3/4 | 15 Meter |



Further sizes upon request

A&Max Fix Offcenter Creasing Matrix

Off-Center High quality creasing matrix made of plastic, film base. For narrow distances between rules.

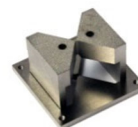
| Item no. | Depth | Width | Locator pt. | Packed by |
|------------------|---------|---------|-------------|-----------|
| 79F-OC-100230 | 1,00 mm | 2,30 mm | 2/3/4 | 24 Meter |
| 79F-OC-100270 | 1,00 mm | 2,70 mm | 2/3/4 | 24 Meter |
| 79F-OC-100300 | 1,00 mm | 3,00 mm | 2/3/4 | 24 Meter |
| 79F-OC-100350 | 1,00 mm | 3,50 mm | 2/3/4 | 18 Meter |
| 79F-OC-100400 | 1,00 mm | 4,00 mm | 2/3/4 | 15 Meter |
| 79F-OC-100500 | 1,00 mm | 5,00 mm | 2/3/4 | 15 Meter |
| 79F-OC-100500.46 | 1,00 mm | 5,00 mm | 4/6 | 15 Meter |
| 79F-OC-100600 | 1,00 mm | 6,00 mm | 2/3/4 | 15 Meter |
| 79F-OC-120320 | 1,20 mm | 3,20 mm | 2/3/4 | 18 Meter |
| 79F-OC-120350 | 1,20 mm | 3,50 mm | 2/3/4 | 18 Meter |
| 79F-OC-120400 | 1,20 mm | 4,00 mm | 2/3/4 | 15 Meter |
| 79F-OC-120450 | 1,20 mm | 4,50 mm | 2/3/4 | 15 Meter |
| 79F-OC-120600 | 1,20 mm | 6,00 mm | 2/3/4 | 15 Meter |
| 79F-OC-120800 | 1,20 mm | 8,00 mm | 2/3/4 | 15 Meter |
| 79F-OC-140320 | 1,40 mm | 3,20 mm | 2/3/4 | 18 Meter |
| 79F-OC-140500 | 1,40 mm | 5,00 mm | 2/3/4 | 15 Meter |
| 79F-OC-160400 | 1,60 mm | 4,00 mm | 2/3/4 | 18 Meter |
| 79F-OC-160500 | 1,60 mm | 5,00 mm | 2/3/4 | 15 Meter |



Further sizes upon request

Accessories for creasing matrix

| Item no. | Description |
|------------|--|
| NCZ-003 | A&Max Cutter for creasing matrix |
| NCZ-003.WZ | Cutting knife for A&Max Cutter |
| NCZ-004 | A&Max Matrix Chamfering Cutter |
| NCZ-004.WZ | Cutting knife for A&Max Matrix Chamfering Cutter |
| NCZ-005 | Scissors for Creasing matrix |
| NCZ-005.WZ | Cutting knives for Scissors NCZ-005 (Set of 10) |



Make Ready Stripe, made of paper

Profitape

| Item no. | Thickness | Width | Length | Packed by |
|--------------|-----------|-------|--------|-----------|
| 70-PT-30.030 | 30 µm | 3 mm | 35 m | 40 Reels |
| 70-PT-30.060 | 30 µm | 6 mm | 35 m | 25 Reels |
| 70-PT-30.120 | 30 µm | 12 mm | 35 m | 12 Reels |
| 70-PT-30.200 | 30 µm | 20 mm | 35 m | 7 Reels |
| 70-PT-30.300 | 30 µm | 30 mm | 35 m | 5 Reels |
| 70-PT-50.030 | 50 µm | 3 mm | 25 m | 40 Reels |
| 70-PT-50.060 | 50 µm | 6 mm | 25 m | 25 Reels |
| 70-PT-50.120 | 50 µm | 12 mm | 25 m | 12 Reels |
| 70-PT-50.200 | 50 µm | 20 mm | 25 m | 7 Reels |
| 70-PT-50.300 | 50 µm | 30 mm | 25 m | 5 Reels |
| 70-PT-80.030 | 80 µm | 3 mm | 18 m | 40 Reels |
| 70-PT-80.060 | 80 µm | 6 mm | 18 m | 25 Reels |
| 70-PT-80.120 | 80 µm | 12 mm | 18 m | 12 Reels |
| 70-PT-80.200 | 80 µm | 20 mm | 18 m | 7 Reels |
| 70-PT-80.300 | 80 µm | 30 mm | 18 m | 5 Reels |



Make Ready Stripe, made of steel

Sticky Tape

| Item no. | Thickness | Width | Length | Packed by |
|-----------|-----------|-------|--------|-----------|
| 70-00-009 | 0,03 mm | 7 mm | 10 m | 5 Reels |
| 70-00-010 | 0,04 mm | 7 mm | 10 m | 5 Reels |
| 70-00-011 | 0,10 mm | 7 mm | 10 m | 5 Reels |



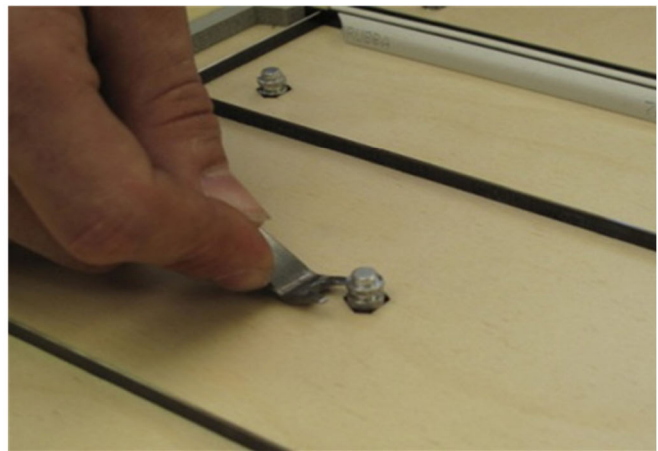
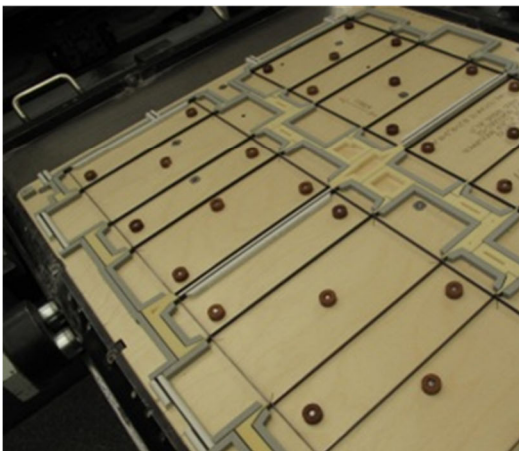
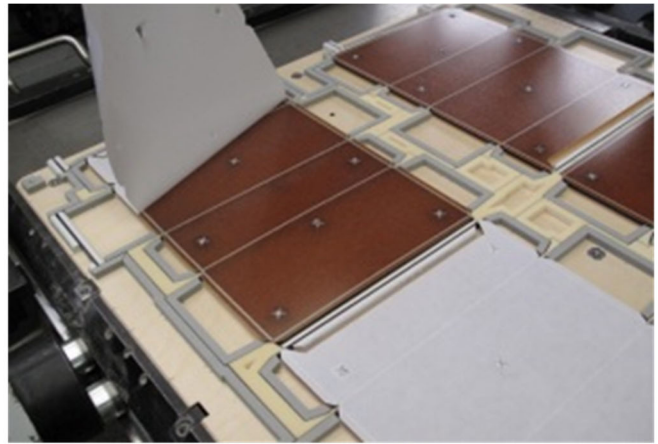
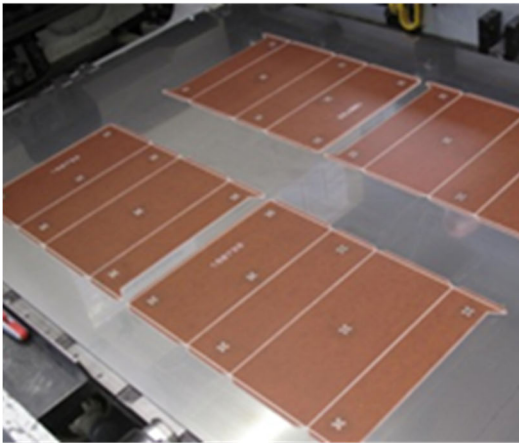
A&M Platecleaner

Cutting plate cleaner

| Item no. | Packed by |
|--------------|-----------|
| 70-00-032.5 | Can 5 L |
| 70-00-032.10 | Can 10 L |
| 70-00-032.30 | Can 30 L |



Counter Plates



Perfect in die-supplies

Laminated Paper Sheet XXL

Laminated Paper Sheet XXL with two sided fibre reinforcement

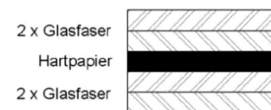
| Item no. | Thickness | Length | Width | Packed by |
|-----------|-----------|----------|----------|-----------|
| 71-10-030 | 0,30 mm | 1.060 mm | 1.060 mm | 5 Sheets |
| 71-10-035 | 0,35 mm | 1.060 mm | 1.060 mm | 5 Sheets |
| 71-10-040 | 0,40 mm | 1.060 mm | 1.060 mm | 5 Sheets |
| 71-10-045 | 0,45 mm | 1.060 mm | 1.060 mm | 5 Sheets |
| 71-10-050 | 0,50 mm | 1.060 mm | 1.060 mm | 5 Sheets |
| 71-10-055 | 0,55 mm | 1.060 mm | 1.060 mm | 5 Sheets |
| 71-10-060 | 0,60 mm | 1.060 mm | 1.060 mm | 5 Sheets |
| 71-10-065 | 0,65 mm | 1.060 mm | 1.060 mm | 5 Sheets |
| 71-10-070 | 0,70 mm | 1.060 mm | 1.060 mm | 5 Sheets |
| 71-10-075 | 0,75 mm | 1.060 mm | 1.060 mm | 5 Sheets |
| 71-10-080 | 0,80 mm | 1.060 mm | 1.060 mm | 5 Sheets |
| 71-10-085 | 0,85 mm | 1.060 mm | 1.060 mm | 5 Sheets |
| 71-10-090 | 0,90 mm | 1.060 mm | 1.060 mm | 5 Sheets |
| 71-10-100 | 1,00 mm | 1.060 mm | 1.060 mm | 5 Sheets |
| 71-10-110 | 1,10 mm | 1.060 mm | 1.060 mm | 5 Sheets |
| 71-10-120 | 1,20 mm | 1.060 mm | 1.060 mm | 5 Sheets |
| 71-10-130 | 1,30 mm | 1.060 mm | 1.060 mm | 5 Sheets |
| 71-10-150 | 1,50 mm | 1.060 mm | 1.060 mm | 5 Sheets |
| 71-10-200 | 2,00 mm | 1.060 mm | 1.060 mm | 5 Sheets |



Laminated Paper Sheet XXL 2x2

Laminated Paper Sheet XXL 2x2 with two side double fibre reinforcement

| Item no. | Thickness | Length | Width | Packed by |
|-----------|-----------------------------------|----------|----------|-----------|
| 71-30-045 | 0,45 mm | 1.060 mm | 1.060 mm | 5 Sheets |
| 71-30-050 | 0,50 mm | 1.060 mm | 1.060 mm | 5 Sheets |
| 71-30-055 | 0,55 mm | 1.060 mm | 1.060 mm | 5 Sheets |
| 71-30-060 | 0,60 mm | 1.060 mm | 1.060 mm | 5 Sheets |
| 71-30-065 | 0,65 mm | 1.060 mm | 1.060 mm | 5 Sheets |
| 71-30-070 | 0,70 mm | 1.060 mm | 1.060 mm | 5 Sheets |
| 71-30-075 | 0,75 mm | 1.060 mm | 1.060 mm | 5 Sheets |
| 71-30-080 | 0,80 mm | 1.060 mm | 1.060 mm | 5 Sheets |
| 71-30-085 | 0,85 mm | 1.060 mm | 1.060 mm | 5 Sheets |
| 71-30-090 | 0,90 mm | 1.060 mm | 1.060 mm | 5 Sheets |
| 71-30-095 | 0,95 mm | 1.060 mm | 1.060 mm | 5 Sheets |
| 71-30-100 | 1,00 mm | 1.060 mm | 1.060 mm | 5 Sheets |
| 71-10-SK | Selfadhesive backing for Pertinax | | | 5 Sheets |



Accessory for counter plates

| Artikelnummer | Beschreibung | VE |
|---------------|---|---------|
| 70-00-019 | Position Oins - cylindric, made of steel, grinded, 5 x 20 mm. | 100 Pcs |
| 70-00-023 | Position Oins, made of aluminium, Diam.= 8,0 mm x 5,5 mm, lenght = 21 mm | 100 Pcs |
| 70-00-024 | Position pins, made of plastic, Diam.= 8,0 mm x 5,5 mm, lenght = 21 mm | 100 Pcs |
| 70-00-020 | Rings of Polyurethane, suitable to item.-no. 70-00-019, thickness = 7 mm, inner diam. = 4,5 mm, outer diam. = 15 mm | 100 Pcs |
| 70-00-026 | Rings of Polyurethane, suitable to item.-no. 70-00-023, thickness = 7 mm, inner diam. = 7,5 mm, outer diam. = 15 mm | 100 Pcs |
| 60-00-001 | Self adhesive film in reels for laminating laminated paper sheets 106 cm x 50 meter | 1 Reel |



VHM- Millers

Single cutter, cylindrical, Shaft 3.0 mm, total length 40 mm

| Item no. | Head Ø | Shaft Ø | Total length | Packed by |
|------------------|--------|---------|--------------|-----------|
| 76-10-300.40.080 | 0,8 mm | 3 mm | 40 mm | 10 |
| 76-10-300.40.090 | 0,9 mm | 3 mm | 40 mm | 10 |
| 76-10-300.40.100 | 1,0 mm | 3 mm | 40 mm | 10 |
| 76-10-300.40.110 | 1,1 mm | 3 mm | 40 mm | 10 |
| 76-10-300.40.120 | 1,2 mm | 3 mm | 40 mm | 10 |
| 76-10-300.40.130 | 1,3 mm | 3 mm | 40 mm | 10 |
| 76-10-300.40.140 | 1,4 mm | 3 mm | 40 mm | 10 |
| 76-10-300.40.150 | 1,5 mm | 3 mm | 40 mm | 10 |
| 76-10-300.40.160 | 1,6 mm | 3 mm | 40 mm | 10 |
| 76-10-300.40.170 | 1,7 mm | 3 mm | 40 mm | 10 |
| 76-10-300.40.180 | 1,8 mm | 3 mm | 40 mm | 10 |
| 76-10-300.40.190 | 1,9 mm | 3 mm | 40 mm | 10 |
| 76-10-300.40.200 | 2,0 mm | 3 mm | 40 mm | 10 |
| 76-10-300.40.210 | 2,1 mm | 3 mm | 40 mm | 10 |
| 76-10-300.40.220 | 2,2 mm | 3 mm | 40 mm | 10 |
| 76-10-300.40.230 | 2,3 mm | 3 mm | 40 mm | 10 |
| 76-10-300.40.240 | 2,4 mm | 3 mm | 40 mm | 10 |
| 76-10-300.40.250 | 2,5 mm | 3 mm | 40 mm | 10 |
| 76-10-300.40.260 | 2,6 mm | 3 mm | 40 mm | 10 |
| 76-10-300.40.270 | 2,7 mm | 3 mm | 40 mm | 10 |
| 76-10-300.40.280 | 2,8 mm | 3 mm | 40 mm | 10 |
| 76-10-300.40.290 | 2,9 mm | 3 mm | 40 mm | 10 |
| 76-10-300.40.300 | 3,0 mm | 3 mm | 40 mm | 10 |



VHM-(peripheral) millers

Double cutter, shaft 3.0 mm, total length

| Item no. | Angle ° | Head Ø | Shaft Ø | Total length |
|----------------------|---------|--------|---------|--------------|
| 76-12-300.40.050.120 | 120° | 5,0 mm | 3 mm | 40 |
| 76-12-300.40.090.160 | 160° | 9,0 mm | 3 mm | 40 |
| 76-12-300.40.090.170 | 170° | 9,0 mm | 3 mm | 40 |



VHM-(Position hole) Millers

Double cutter, shaft 3,0 mm, total length 40 mm

| Item no. | Angle ° | Head Ø | Shaft Ø | Total length |
|------------------|---------|--------|---------|--------------|
| 76-12-300.40.050 | 180° | 5,0 mm | 3 mm | 40 |
| 76-12-300.40.055 | 180° | 5,5 mm | 3 mm | 40 |



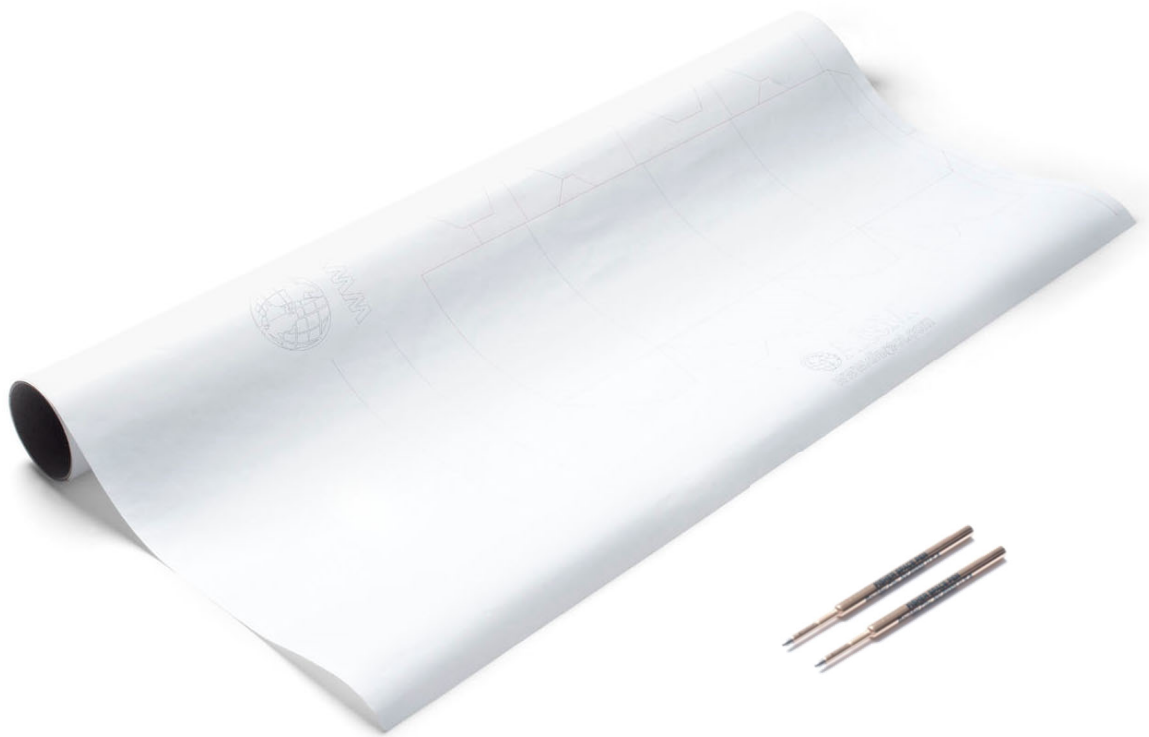
VHM-(scan) millers

Four cutter, shaft 3,0 mm, Total length 40 mm

| Item no. | Angle ° | Head Ø | Shaft Ø | Total length |
|------------------|---------|--------|---------|--------------|
| 76-14-300.40.090 | 180° | 9,0 mm | 3 mm | 40 |



Plotter Accessories



Perfect in die-supplies

Make ready- and drawing films

Made of polyester, two-sided matt

| Item no. | Thickness | Length | Width | Packed by |
|----------------|-----------|--------|----------|-----------|
| 60-PE-70/914 | 70µm | 50 m | 914 mm | 1 Reel |
| 60-PE-70/1120 | 70µm | 50 m | 1.120 mm | 1 Reel |
| 60-PE-70/1220 | 70µm | 50 m | 1.220 mm | 1 Reel |
| 60-PE-70/1350 | 70µm | 50 m | 1.350 mm | 1 Reel |
| 60-PE-90/914 | 90µm | 50 m | 914 mm | 1 Reel |
| 60-PE-90/1120 | 90µm | 50 m | 1.120 mm | 1 Reel |
| 60-PE-90/1220 | 90µm | 50 m | 1.220 mm | 1 Reel |
| 60-PE-90/1350 | 90µm | 50 m | 1.350 mm | 1 Reel |
| 60-PE-140/914 | 140µm | 50 m | 914 mm | 1 Reel |
| 60-PE-140/1220 | 140µm | 50 m | 1.220 mm | 1 Reel |



Make ready- and drawing films PRO

Made of polyester, two-sided matt, special coating for Inkjet-plotters

| Item no. | Thickness | Length | Width | Packed by |
|-------------------|-----------|--------|----------|-----------|
| 60-PE-70/1220.PRO | 70µm | 50 m | 1.120 mm | 1 Reel |
| 60-PE-70/1500.PRO | 70µm | 50 m | 1.500 mm | 1 Reel |



Make ready- and drawing films

Made of polypropylene, white opaque, two-sided matt

| Item no. | Thickness | Length | Width | Packed by |
|---------------|-----------|--------|----------|-----------|
| 60-PP-80/1200 | 80µm | 50 m | 1.220 mm | 1 Reel |



Make ready-paper

Calibrated

| Item no. | Thickness | Length | Width | Packed by |
|----------------|-----------|--------|----------|-----------|
| 60-PA-100/1200 | 100µm | 50 m | 1.200 mm | 1 Reel |
| 60-PA-100/1350 | 100µm | 50 m | 1.350 mm | 1 Reel |



Triplex Fims

Paper / Foil / Paper

| Item no. | Thickness | Length | Width | Packed by |
|------------|-----------|--------|----------|-----------|
| 60-TP-1120 | 110µm | 50 m | 1.120 mm | 1 Reel |
| 60-TP-1200 | 110µm | 50 m | 1.200 mm | 1 Reel |
| 60-TP-1350 | 110µm | 50 m | 1.350 mm | 1 Reel |



Carbon Paper (black)

| Item no. | Thickness | Length | Width | Packed by |
|-----------|--------------------|--------|--------|-----------|
| 60-00-002 | 24g/m ² | 100 m | 745 mm | 1 Reel |



Plotter cutting mat

| Item no. | Thickness | Length | Width | Packed by |
|-----------|-----------|--------------------------|----------|-------------------|
| 60-00-008 | 3,0 mm | According to requirement | 1.500 mm | According to size |



Space pen

| Item no. | Pen ø | Length | Mine | Colour | Packed by |
|----------------|--------|--------|--------|--------|-----------|
| 60-00-003.BL | 4,8 mm | 8,9 cm | Think | Blue | 12 Pcs |
| 60-00-003.SZ | 4,8 mm | 8,9 cm | Think | Black | 12 Pcs |
| 60-00-003.RT-1 | 4,8 mm | 8,9 cm | Medium | Red | 12 Pcs |
| 60-00-003.GR-1 | 4,8 mm | 8,9 cm | Medium | Green | 12 Pcs |
| 60-00-003.BL-1 | 4,8 mm | 8,9 cm | Medium | Blue | 12 Pcs |
| 60-00-003.SZ-1 | 4,8 mm | 8,9 cm | Medium | Black | 12 Pcs |



Plotter blades

Für Lasercomb-Plotter

| Item no. | Description | Packed by |
|---------------|--|-----------|
| 65-10-001.HSS | HSS plotter blade for Lasercomb-Plotter 26 x 6 x 0,65 mm | 10 Pcs |
| 65-10-001.TIN | HSS plotter blade TIN for Lasercomb 26 x 6 x 0,65 mm, | 10 Pcs |
| 65-10-001.VHM | VHM plotter blade for Lasercomb-Plotter 26 x 6 x 0,65 mm | 10 Pcs |
| 65-10-002.HSS | HSS plotter blade for Lasercomb-Plotter 24 x 6 x 0,65 mm | 10 Pcs |
| 65-10-003.HSS | HSS plotter blade for Lasercomb-Plotter 47,6 x 8 x 1,0 mm | 10 Pcs |
| 65-10-003.SS | Supersteell plotterblade for Lasercomb-Plotter 47,6 x 8 x 1,0 mm | 10 Pcs |
| 65-10-004.HSS | HSS plotterblade for Lasercomb-Plotter 47,6 x 8 x 1,0/0,5 mm | 10 Pcs |
| 65-10-004.SS | Supersteel plotterblade for Lasercomb-Plotter 47,6 x 8 x 1,0/0,5 mm | 10 Pcs |
| 65-10-005.SS | Supersteell plotterblade for Lasercomb-Plotter 57,6 x 8 x 1,0 mm | 10 Pcs |
| 65-10-006.HSS | HSS plotterblade for Lasercomb-Plotter 57,6 x 8 x 1,0/0,7 mm | 10 Pcs |
| 65-10-006.SS | Supersteel plotterblade for Lasercomb-Plotter 57,6 x 8 x 1,0/0,7 mm | 10 Pcs |



Plotter blades

For Aristo-Plotter

| Item no. | Description | Packed by |
|---------------|--|-----------|
| 65-13-001.VHM | Flat blade for Aristo Multihead 1 | 10 Pcs |
| 65-13-002.VHM | Blade for foil and compact cardboard for Aristo Multihead 1 | 10 Pcs |
| 65-13-003.VHM | Plotter blade for Aristo Multihead 1, cutting depth up to 5 mm | 10 Pcs |
| 65-13-004.VHM | Plotter blade for Aristo Multihead 1 and oscillating cutting head, cutting depth up to 10 mm | 10 Pcs |
| 65-13-005.VHM | Plotter blade for Aristo Multihead 1 and oscillating cutting head, cutting depth up to 15 mm | 10 Pcs |



Nicking & Accessories

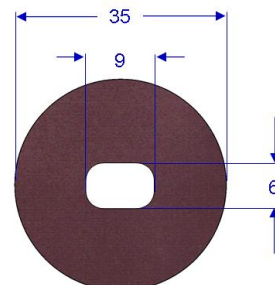


Perfect in die-supplies

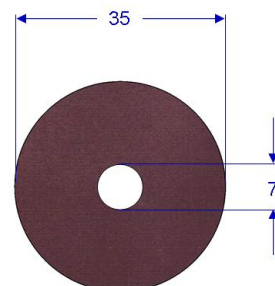
A&M Grindy

High performance grinding discs (BA- quality)

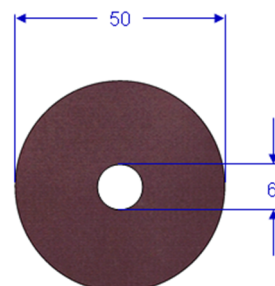
| Item no. | Thickness | ØInner | ØOuter | Packed by |
|---------------|-----------|--------|---------|-----------|
| 55-35/6.9-002 | 0,2 mm | 6,9 mm | 35,0 mm | 25 Pcs |
| 55-35/6.9-003 | 0,3 mm | 6,9 mm | 35,0 mm | 25 Pcs |
| 55-35/6.9-004 | 0,4 mm | 6,9 mm | 35,0 mm | 25 Pcs |
| 55-35/6.9-005 | 0,5 mm | 6,9 mm | 35,0 mm | 25 Pcs |
| 55-35/6.9-006 | 0,6 mm | 6,9 mm | 35,0 mm | 25 Pcs |
| 55-35/6.9-007 | 0,7 mm | 6,9 mm | 35,0 mm | 25 Pcs |
| 55-35/6.9-008 | 0,8 mm | 6,9 mm | 35,0 mm | 25 Pcs |
| 55-35/6.9-009 | 0,9 mm | 6,9 mm | 35,0 mm | 25 Pcs |
| 55-35/6.9-010 | 1,0 mm | 6,9 mm | 35,0 mm | 25 Pcs |
| 55-35/6.9-015 | 1,5 mm | 6,9 mm | 35,0 mm | 25 Pcs |
| 55-35/6.9-020 | 2,0 mm | 6,9 mm | 35,0 mm | 25 Pcs |
| 55-35/6.9-025 | 2,5 mm | 6,9 mm | 35,0 mm | 25 Pcs |
| 55-35/6.9-030 | 3,0 mm | 6,9 mm | 35,0 mm | 25 Pcs |



| | | | | |
|-------------|--------|--------|---------|--------|
| 55-35/7-002 | 0,2 mm | 7,0 mm | 35,0 mm | 25 Pcs |
| 55-35/7-003 | 0,3 mm | 7,0 mm | 35,0 mm | 25 Pcs |
| 55-35/7-004 | 0,4 mm | 7,0 mm | 35,0 mm | 25 Pcs |
| 55-35/7-005 | 0,5 mm | 7,0 mm | 35,0 mm | 25 Pcs |
| 55-35/7-006 | 0,6 mm | 7,0 mm | 35,0 mm | 25 Pcs |
| 55-35/7-007 | 0,7 mm | 7,0 mm | 35,0 mm | 25 Pcs |
| 55-35/7-008 | 0,8 mm | 7,0 mm | 35,0 mm | 25 Pcs |
| 55-35/7-009 | 0,9 mm | 7,0 mm | 35,0 mm | 25 Pcs |
| 55-35/7-010 | 1,0 mm | 7,0 mm | 35,0 mm | 25 Pcs |
| 55-35/7-015 | 1,5 mm | 7,0 mm | 35,0 mm | 25 Pcs |
| 55-35/7-020 | 2,0 mm | 7,0 mm | 35,0 mm | 25 Pcs |
| 55-35/7-025 | 2,5 mm | 7,0 mm | 35,0 mm | 25 Pcs |
| 55-35/7-030 | 3,0 mm | 7,0 mm | 35,0 mm | 25 Pcs |



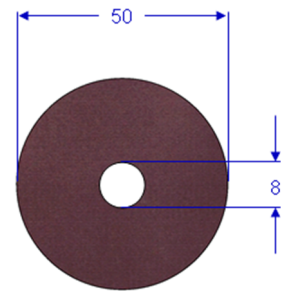
| | | | | |
|-------------|--------|--------|---------|--------|
| 55-50/6-002 | 0,2 mm | 6,0 mm | 50,0 mm | 25 Pcs |
| 55-50/6-003 | 0,3 mm | 6,0 mm | 50,0 mm | 25 Pcs |
| 55-50/6-004 | 0,4 mm | 6,0 mm | 50,0 mm | 25 Pcs |
| 55-50/6-005 | 0,5 mm | 6,0 mm | 50,0 mm | 25 Pcs |
| 55-50/6-006 | 0,6 mm | 6,0 mm | 50,0 mm | 25 Pcs |
| 55-50/6-007 | 0,7 mm | 6,0 mm | 50,0 mm | 25 Pcs |
| 55-50/6-008 | 0,8 mm | 6,0 mm | 50,0 mm | 25 Pcs |
| 55-50/6-009 | 0,9 mm | 6,0 mm | 50,0 mm | 25 Pcs |
| 55-50/6-010 | 1,0 mm | 6,0 mm | 50,0 mm | 25 Pcs |
| 55-50/6-015 | 1,5 mm | 6,0 mm | 50,0 mm | 25 Pcs |
| 55-50/6-020 | 2,0 mm | 6,0 mm | 50,0 mm | 25 Pcs |
| 55-50/6-025 | 2,5 mm | 6,0 mm | 50,0 mm | 25 Pcs |
| 55-50/6-030 | 3,0 mm | 6,0 mm | 50,0 mm | 25 Pcs |



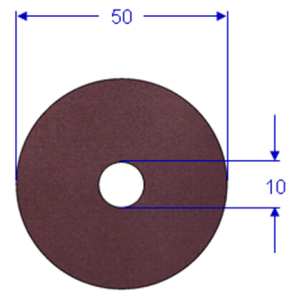
A&M Grindy

High performance grinding discs (BA- quality)

| Item no. | Thickness | ØInner | ØOuter | Packed by |
|-------------|-----------|--------|---------|-----------|
| 55-50/8-002 | 0,2 mm | 8,0 mm | 50,0 mm | 25 Pcs |
| 55-50/8-003 | 0,3 mm | 8,0 mm | 50,0 mm | 25 Pcs |
| 55-50/8-004 | 0,4 mm | 8,0 mm | 50,0 mm | 25 Pcs |
| 55-50/8-005 | 0,5 mm | 8,0 mm | 50,0 mm | 25 Pcs |
| 55-50/8-006 | 0,6 mm | 8,0 mm | 50,0 mm | 25 Pcs |
| 55-50/8-007 | 0,7 mm | 8,0 mm | 50,0 mm | 25 Pcs |
| 55-50/8-008 | 0,8 mm | 8,0 mm | 50,0 mm | 25 Pcs |
| 55-50/8-009 | 0,9 mm | 8,0 mm | 50,0 mm | 25 Pcs |
| 55-50/8-010 | 1,0 mm | 8,0 mm | 50,0 mm | 25 Pcs |
| 55-50/8-015 | 1,5 mm | 8,0 mm | 50,0 mm | 25 Pcs |
| 55-50/8-020 | 2,0 mm | 8,0 mm | 50,0 mm | 25 Pcs |
| 55-50/8-025 | 2,5 mm | 8,0 mm | 50,0 mm | 25 Pcs |
| 55-50/8-030 | 3,0 mm | 8,0 mm | 50,0 mm | 25 Pcs |



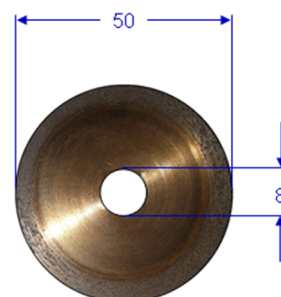
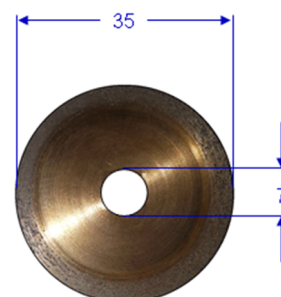
| | | | | |
|--------------|--------|---------|---------|--------|
| 55-50/10-002 | 0,2 mm | 10,0 mm | 50,0 mm | 25 Pcs |
| 55-50/10-003 | 0,3 mm | 10,0 mm | 50,0 mm | 25 Pcs |
| 55-50/10-004 | 0,4 mm | 10,0 mm | 50,0 mm | 25 Pcs |
| 55-50/10-005 | 0,5 mm | 10,0 mm | 50,0 mm | 25 Pcs |
| 55-50/10-006 | 0,6 mm | 10,0 mm | 50,0 mm | 25 Pcs |
| 55-50/10-007 | 0,7 mm | 10,0 mm | 50,0 mm | 25 Pcs |
| 55-50/10-008 | 0,8 mm | 10,0 mm | 50,0 mm | 25 Pcs |
| 55-50/10-009 | 0,9 mm | 10,0 mm | 50,0 mm | 25 Pcs |
| 55-50/10-010 | 1,0 mm | 10,0 mm | 50,0 mm | 25 Pcs |
| 55-50/10-015 | 1,5 mm | 10,0 mm | 50,0 mm | 25 Pcs |
| 55-50/10-020 | 2,0 mm | 10,0 mm | 50,0 mm | 25 Pcs |
| 55-50/10-025 | 2,5 mm | 10,0 mm | 50,0 mm | 25 Pcs |
| 55-50/10-030 | 3,0 mm | 10,0 mm | 50,0 mm | 25 Pcs |



A&M Grindy Diamond

High performance grinding discs (diamond-quality)

| Item no. | Thickness | ØInner | ØOuter | Packed by |
|----------------|-----------|--------|---------|-----------|
| 55-35/7-003CBN | 0,3 mm | 7,0 mm | 35,0 mm | 2 Pcs |
| 55-50/7-004CBN | 0,4 mm | 7,0 mm | 35,0 mm | 2 Pcs |
| 55-35/7-005CBN | 0,5 mm | 7,0 mm | 35,0 mm | 2 Pcs |
| 55-35/7-006CBN | 0,6 mm | 7,0 mm | 35,0 mm | 2 Pcs |
| 55-35/7-007CBN | 0,7 mm | 7,0 mm | 35,0 mm | 2 Pcs |
| 55-35/7-008CBN | 0,8 mm | 7,0 mm | 35,0 mm | 2 Pcs |
| 55-35/7-009CBN | 0,9 mm | 7,0 mm | 35,0 mm | 2 Pcs |
| 55-35/7-010CBN | 1,0 mm | 7,0 mm | 35,0 mm | 2 Pcs |
| 55-35/7-012CBN | 1,2 mm | 7,0 mm | 35,0 mm | 2 Pcs |
| 55-35/7-015CBN | 1,5 mm | 7,0 mm | 35,0 mm | 2 Pcs |
| 55-35/7-020CBN | 2,0 mm | 7,0 mm | 35,0 mm | 2 Pcs |
| 55-35/7-025CBN | 2,5 mm | 7,0 mm | 35,0 mm | 2 Pcs |
| | | | | |
| 55-50/8-003CBN | 0,3 mm | 8,0 mm | 50,0 mm | 2 Pcs |
| 55-50/8-004CBN | 0,4 mm | 8,0 mm | 50,0 mm | 2 Pcs |
| 55-50/8-005CBN | 0,5 mm | 8,0 mm | 50,0 mm | 2 Pcs |
| 55-50/8-006CBN | 0,6 mm | 8,0 mm | 50,0 mm | 2 Pcs |
| 55-50/8-007CBN | 0,7 mm | 8,0 mm | 50,0 mm | 2 Pcs |
| 55-50/8-008CBN | 0,8 mm | 8,0 mm | 50,0 mm | 2 Pcs |
| 55-50/8-009CBN | 0,9 mm | 8,0 mm | 50,0 mm | 2 Pcs |
| 55-50/8-010CBN | 1,0 mm | 8,0 mm | 50,0 mm | 2 Pcs |
| 55-50/8-012CBN | 1,2 mm | 8,0 mm | 50,0 mm | 2 Pcs |
| 55-50/8-015CBN | 1,5 mm | 8,0 mm | 50,0 mm | 2 Pcs |
| 55-50/8-020CBN | 2,0 mm | 8,0 mm | 50,0 mm | 2 Pcs |
| 55-50/8-025CBN | 2,5 mm | 8,0 mm | 50,0 mm | 2 Pcs |
| 55-50/8-030CBN | 3,0 mm | 8,0 mm | 50,0 mm | 2 Pcs |

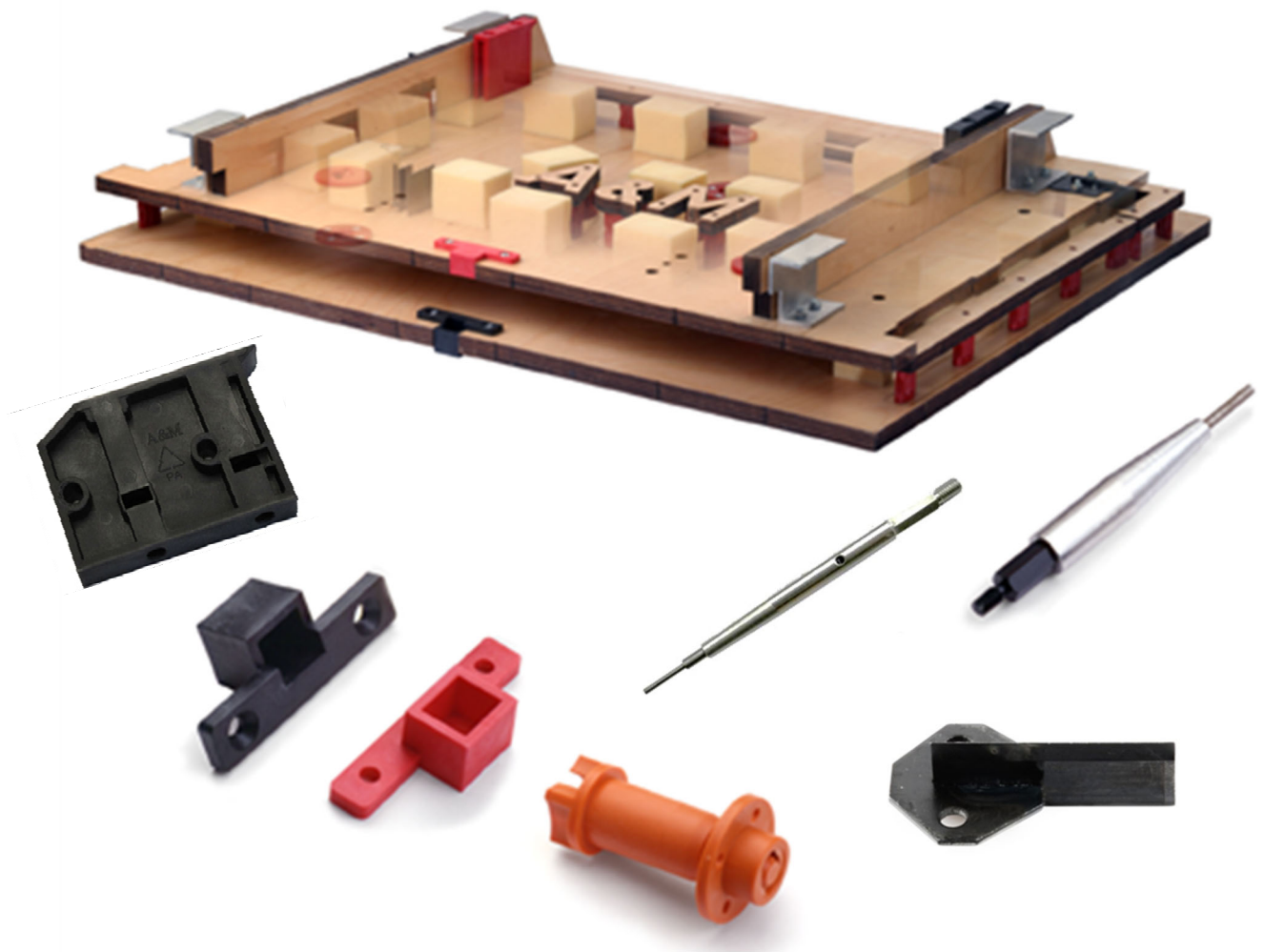


Nickgrinders

| Item no. | Description |
|---|--|
| 55-00-007.50/8 | A&Max Grinder P, pneumatic, Discdiam. outside Ø: 50 mm, inside Ø: 8 mm, 35000 U/min, max. 8 bar / 90 psi |
| 55-00-000 | Nickgrinder NG2 elektric Discdiam. outside Ø: 35 mm, inside Ø: 7 mm, 18000 U/min, 220V, 2,5 kg |
| 55-00-002.50/6 55-00-002.50/8 55-00-002.50/10 | Nickgrinder NG3 elektric 18000 U/min, 2,2 Kg For Grindy discs outside Ø: 50 mm, inside Ø: 6 mm For Grindy discs outside Ø: 50 mm, inside Ø: 8 mm For Grindy discs outside Ø: 50 mm, inside Ø:10 mm |



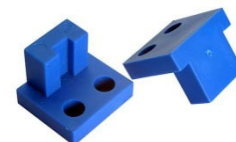
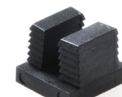
Stripper die-parts



Perfect in die-supplies

Parts for stripper dies

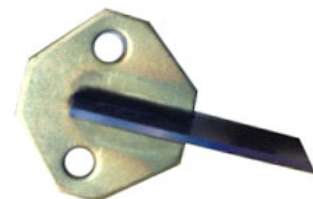
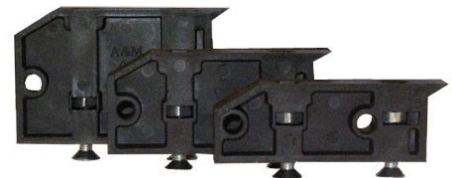
| Item no. | Description | Packed by |
|----------------|---|-----------|
| 20-GE-001/20 | Spacer, oval, best stability, lenght (body) = 20 mm. | 400 Pcs |
| 20-RT-001/23 | Spacer, oval, best stability, lenght (body) = 23 mm. | 400 Pcs |
| 20-BL-001/23 | Spacer oval, RAL 5012 best stability 23 mm | 400 Pcs |
| 20-SZ-001/23.1 | Spacer, round, black, best Stability length (body) = 23 mm | 500 Pcs |
| 20-RT-001/25 | Spacer, oval, best stability length (body) = 25 mm | 400 Pcs |
| 20-RT-001/28 | Spacer, oval, best stability length (body) = 28 mm | 400 Pcs |
| 20-OR-001/30 | Spacer, oval, best stability length (body) = 30 mm | 400 Pcs |
| 20-00-002 | Centering Stop for upper Stripping board, black | 100 Pcs |
| 20-00-003 | Centering Stop for female Stripping board, red | 100 Pcs |
| 20-SZ-015 | Clamping block for male and female stripping die, black | 100 Pcs |
| 20-00-035 | Clamping block for Bobst SP Maschine, blue | 100 Pcs |
| 20-00-036 | Strengthening for Centerline 15 x 8 mm for 12 mm wood thickness | 100 Pcs |
| 20-00-037 | Strengthening for Centerline 15 x 8 mm for 15 mm wood thickness | 100 Pcs |
| 20-00-038 | Strengthening for Centerline 15 x 8 mm for 18 mm wood thickness | 100 Pcs |



| Item no. | Description | Packed by |
|--------------|---|-----------|
| 20-BL-021/MS | Location Set 21 mm, plastic, reinforced with glass fibre, lightblue | 250 Pcs |
| 20-BL-021/S | Screw for Location Set 21 mm, plastic, reinforced with glass fibre, blue | 250 Pcs |
| 20-RT-005/MS | Location Set 45 mm, plastic, reinforced with glass fibre , red | 250 Pcs |
| 20-RT-005/M | Nut for Location Set, plastic, reinforced with glass fibre, red | 250 Pcs |
| 20-RT-005/S | Screw for Location Set 45 mm, plastic, reinforced with glass fibre, red | 250 Pcs |
| 20-BL-005/MS | Location Set 45 mm, plastic, reinforced with glass fibre, lightblue | 250 Pcs |
| 20-BL-005/M | Nut for Location Set, plastic, reinforced with glass fibre, lightblue | 250 Pcs |
| 20-BL-005/S | Screw for Location Set 45 mm, plastic, reinforced with glass fibre, lightblue | 250 Pcs |
| 20-OR-004/MS | Location Set 50 mm, plastic, reinforced with glass fibre, orange | 250 Pcs |
| 20-OR-004/M | Nut for Location Set, plastic, reinforced with glass fibre, orange | 250 Pcs |
| 20-OR-004/S | Screw for Location Set 50 mm, plastic, reinforced with glass fibre, orange | 250 Pcs |
| 20-BL-004/MS | Location Set 50 mm, flat top, plastic, reinforced with glass fibre, lightblue | 250 Pcs |
| 20-BL-004/S | Screw for Location Set 50 mm, plastic, reinforced with glass fibre, lightblue | 250 Pcs |
| 20-SZ-014/MS | Location Set 50 mm, flat top, plastic, reinforced with glass fibre, black | 250 Pcs |
| 20-ML-40.RT | A&MaxLock Centering Bolt Red for 50 mm height of striping die | 500 Pcs |
| 20-EP-013 | Edgeprotec for 13 mm plywood black | 500 Pcs |
| 20-EP-015 | Edgeprotec for 15 mm plywood red | 500 Pcs |
| 20-EP-018 | Edgeprotec for 18 mm plywood orange | 500 Pcs |

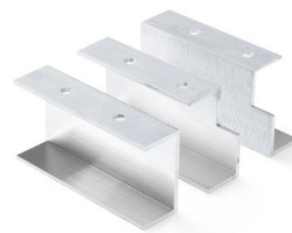


| Item no. | Description | Packed |
|---------------------|--|---------|
| 20-SP01 | Speedpin For dynamic stripping of solid cardboards to replace the need for setting conventional lower stripping pins (underpins). | 500 Pcs |
| 20-MJ1-RT | A&MaxJump A total new design for effective and productive sheet movement. | 500 Pcs |
| 20-SZ-033.25 | Clamping Jaw plastic, for female stripping board black for 25 mm reinforcement | 50 Pcs |
| 20-SZ-033.35 | Clamping Jaw plastic, for female stripping board black for 35 mm reinforcement | 50 Pcs |
| 20-SZ-033.50 | Clamping Jaw plastic, reinforced with glasfibre for female stripping board black for 50 mm reinforcement | 50 Pcs |
| 20-SZ-033/M6.25 | Clamping Jaw plastic, reinforced with glasfibre for female stripping board black for 25 mm reinforcement, with nuts and screws | 50 Pcs |
| 20-SZ-033/M6.35 | Clamping Jaw plastic, reinforced with glasfibre for female stripping board black for 35 mm reinforcement, with nuts and screws | 50 Pcs |
| 20-SZ-033/M6.50 | Clamping Jaw plastic, reinforced with glasfibre for female stripping board black for 50 mm reinforcement, with nuts and screws | 50 Pcs |
| 20-00-051 | Small clamp block 25 mm | 50 Pcs |
| 20-00-051.1 | Bothside clamp block 25 mm | 50 Pcs |
| 20-00-006.10 | Seperating Knifes for female stripping board designed for 10 mm die board | 100 Pcs |
| 20-00-006/13 | Seperating Knifes for female stripping board designed for 12 and 13 mm die board | 100 Pcs |
| 20-00-006/13.150.61 | Seperating Knifes for female stripping board designed for 12 mm die board length 150 mm x 61 mm special type without sharp edge | 100 Pcs |



Special lengths
upon request

| Item no. | Description | Packed by |
|---------------|--|-----------|
| 20-00-018 | Aluminium profile U - Non Notched, 100 x 50 x 25 mm, two holes in a distance of 40 mm | 50 Pcs |
| 20-00-018/L | Aluminium profile U - Notched left side 100 x 50 x 25 mm, notched to 23,5 x 15,5 mm, two holes in a distance of 40 mm | 25 Pcs |
| 20-00-018/R | Aluminium profile U - Notched right side 100 x 50 x 25 mm, notched to 23,5 x 15,5 mm, two holes in a distance of 40 mm | 25 Pcs |
| 20-00-018/RLS | Aluminium profile U - Notched both sides 100 x 50 x 25 mm, notched to 23,5 x 15,5 mm, two holes in a distance of 40 mm | 25 Pcs |
| 20-00-004 | Tie Rod for blanker Sprintera incl. nut and screw | 25 Set |
| 20-00-004.1 | Tie Rod for blanker Sprintera 0502000RK | 25 Pcs |
| 20-00-015 | Mushroom Screw for Quicklock System | 100 Pcs |
| 20-00-090.10 | Spring loaded underpin SP 115 mm, Ø 10 mm | 50 Pcs |
| 20-00-090.8 | Spring loaded underpin SP 115mm 8 mm | 50 Pcs |
| 20-00-090.H3 | Holder for Spring loaded underpin with 3 threads length 30 mm | 100 Pcs |
| 20-00-090.H5 | Holder for Spring loaded underpin with 5 threads length 45 mm | 100 Pcs |
| 20-00-090.H7 | Holder for Spring loaded underpin with 7 threads length 77 mm | 100 Pcs |
| 20-00-014 | Routing Tool for female stripping die, 30 °, Shaft 20 x 8 mm, total length = 42 mm | 1 Pcs |

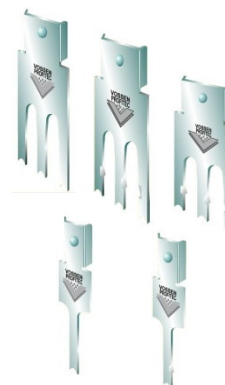


T-Nuts

| Item no. | Thread | High | HeadØ | Packed by |
|-----------|---------|---------|---------|-----------|
| 20-00-010 | M 4 | 6,0 mm | 15,0 mm | 250 Pcs |
| 20-00-011 | M 5 | 8,0 mm | 17,0 mm | 250 Pcs |
| 20-00-012 | M 6 | 9,0 mm | 19,0 mm | 250 Pcs |
| 20-00-013 | M 8 | 11,0 mm | 22,0 mm | 250 Pcs |
| 10-00-009 | M10 | 13,0 mm | 25,0 mm | 250 Pcs |
| 20-00-007 | 6,75 mm | 11,0 mm | 22,0 mm | 250 Pcs |



| Item no. | Description | Packed by |
|------------|--------------------------------------|-----------|
| 21-DBM0-10 | Distance pin for Fork | 100 Pcs |
| 21-EDL0-14 | Eintreibdorn Strip Fork maxi | 1 Pcs |
| 21-EDM0-12 | Eintreibdorn Strip Fork medium | 1 Pcs |
| 21-MLRR-10 | Measuring tool for Register Rod | 1 Pcs |
| 21-MLSC-08 | Measuring tool for Strip Clip mini | 1 Pcs |
| 21-MLSC-10 | Measuring tool for Strip Clip medium | 1 Pcs |
| 21-MLSC-16 | Measuring tool for Strip Clip maxi | 1 Pcs |
| 21-RRL0-40 | Register Rod 40 mm | 100 Pcs |
| 21-RRS0-20 | Register Rod 20 mm | 100 Pcs |
| 21-SCS0-10 | Strip Clip mini | 700 Pcs |
| 21-SCM0-12 | Strip Clip medium | 1200 Pcs |
| 21-SCL0-18 | Strip Clip maxi | 600 Pcs |
| 21-SGC0-13 | Single Clip | 1000 Pcs |
| 21-SFS3-03 | Strip Fork mini | 250 Pcs |
| 21-SFM1-00 | Strip Fork medium | 500 Pcs |
| 21-SFM3-00 | Strip Fork medium, with 3 pins | 500 Pcs |
| 21-SFM3-03 | Strip Fork medium, with 3 teeth pins | 500 Pcs |
| 21-SFL1-01 | Strip Fork maxi, with 1 teeth pins | 500 Pc |



Parts for blankers

| Item no. | Description | Packed by |
|---------------|---|-----------|
| 25-00-006.01 | M-Spot-Presser guide for blankers, | 50 Pcs |
| 25-00-006.02 | M-Spot-Presser guide for blankers, marbapusher-s | 25 Pcs |
| 25-00-002.01 | M-Presser guide for blankers with elongated hole, | 10 Pcs |
| 25-00-003.62 | Side guides for blankers, 62/82 x 28/2 x 12 mm, fastening with thread M4 or welding, | 50 Pcs |
| 25-00-007 | M-Side Guide plastic, long version | 50 Pcs |
| 20-00-045 | Centering piece, red, for blankers | 100 Pcs |
| 20-ESTRI15.01 | Estri Pusher 15 mm for male Striperdie | 50 Pcs |
| 25-ESTRI.01 | Estri Pusher for blanking | 50 Pcs |



Stripping forks

| Item no. | Height | Width | Packed by |
|-------------|--------|-------|-----------|
| 23-50-040/L | 50 mm | 4 mm | 125 Pcs |
| 23-50-040/R | 50 mm | 4 mm | 125 Pcs |
| 23-50-060/L | 50 mm | 6 mm | 125 Pcs |
| 23-50-060/R | 50 mm | 6 mm | 125 Pcs |
| 23-50-080/L | 50 mm | 8 mm | 125 Pcs |
| 23-50-080/R | 50 mm | 8 mm | 125 Pcs |
| 23-50-100/L | 50 mm | 10 mm | 125 Pcs |
| 23-50-100/R | 50 mm | 10 mm | 125 Pcs |
| 23-50-120/L | 50 mm | 12 mm | 125 Pcs |
| 23-50-120/R | 50 mm | 12 mm | 125 Pcs |
| 23-50-150/L | 50 mm | 15 mm | 125 Pcs |
| 23-50-150/R | 50 mm | 15 mm | 125 Pcs |
| 23-50-200/L | 50 mm | 20 mm | 125 Pcs |
| 23-50-200/R | 50 mm | 20 mm | 125 Pcs |



Special Stripper Pins Type /F

with shoulder, flat top, base - diameter = 4 mm

| Item no. | Ø | Wood thickness | Length | Packed by |
|-------------|---------|----------------|---------|-----------|
| 21-15-020/F | 2,0 mm | 15,0 mm | 50,0 mm | 250 Pcs |
| 21-15-030/F | 3,0 mm | 15,0 mm | 50,0 mm | 250 Pcs |
| 21-15-040/F | 4,0 mm | 15,0 mm | 50,0 mm | 250 Pcs |
| 21-15-050/F | 5,0 mm | 15,0 mm | 50,0 mm | 250 Pcs |
| 21-15-060/F | 6,0 mm | 15,0 mm | 50,0 mm | 250 Pcs |
| 21-15-070/F | 7,0 mm | 15,0 mm | 50,0 mm | 250 Pcs |
| 21-15-080/F | 8,0 mm | 15,0 mm | 50,0 mm | 250 Pcs |
| 21-15-100/F | 10,0 mm | 15,0 mm | 50,0 mm | 250 Pcs |
| 21-15-120/F | 12,0 mm | 15,0 mm | 50,0 mm | 250 Pcs |

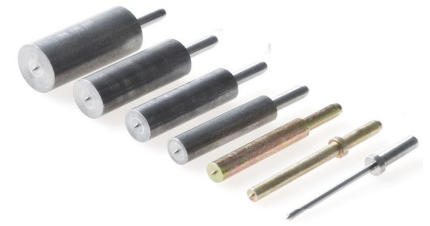


Further dimensions upon request

Special Stripper Pins Typ /S

with shoulder and pinpoint, base - diameter = 4 mm

| Item no. | Ø | Wood thickness | Length | Packed by |
|-------------|---------|----------------|---------|-----------|
| 21-15-020/S | 2,0 mm | 15,0 mm | 50,0 mm | 250 Pcs |
| 21-15-030/S | 3,0 mm | 15,0 mm | 50,0 mm | 250 Pcs |
| 21-15-040/S | 4,0 mm | 15,0 mm | 50,0 mm | 250 Pcs |
| 21-15-050/S | 5,0 mm | 15,0 mm | 50,0 mm | 250 Pcs |
| 21-15-060/S | 6,0 mm | 15,0 mm | 50,0 mm | 250 Pcs |
| 21-15-070/S | 7,0 mm | 15,0 mm | 50,0 mm | 250 Pcs |
| 21-15-080/S | 8,0 mm | 15,0 mm | 50,0 mm | 250 Pcs |
| 21-15-100/S | 10,0 mm | 15,0 mm | 50,0 mm | 250 Pcs |
| 21-15-120/S | 12,0 mm | 15,0 mm | 50,0 mm | 250 Pcs |



Further dimensions upon request

Crown Pins

with shoulder

| Item no. | Ø | Foot Ø | Length | Packed by |
|-------------|---------|--------|---------|-----------|
| 21-16-020.K | 2,0 mm | 4,0 mm | 50,0 mm | 200 Pcs |
| 21-16-030.K | 3,0 mm | 4,0 mm | 50,0 mm | 200 Pcs |
| 21-16-040.K | 4,0 mm | 4,0 mm | 50,0 mm | 200 Pcs |
| 21-16-050.K | 5,0 mm | 4,0 mm | 50,0 mm | 200 Pcs |
| 21-16-060.K | 6,0 mm | 4,0 mm | 50,0 mm | 200 Pcs |
| 21-16-080.K | 8,0 mm | 4,0 mm | 50,0 mm | 200 Pcs |
| 21-16-100.K | 10,0 mm | 4,0 mm | 50,0 mm | 200 Pcs |



Rotary supplies



Perfect in die-supplies

Supplies for Martin Machines

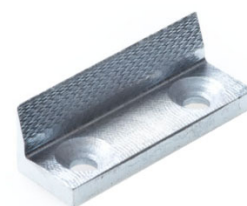
Supplies for Martin – die cutting machines with Posilock-system

| Item no. | Description | Packed by |
|--------------------------------|---|-----------|
| 40-00-001.1 | Quick release clamp „Premium“ Ø = 270,2 mm, Unbreakable quality made of aluminium with double sided milled chamfered edges and pressed threads. For Martin 924 | 50 Pcs |
| 40-00-002.1 | Quick release clamp „Premium“ Ø = 366,2 mm, Unbreakable quality made of aluminium with double sided milled chamfered edges and pressed threads For Martin 1228 | 50 Pcs |
| 40-00-003.1 | Quick release clamp „Premium“ Ø = 487,2 mm Unbreakable quality made of aluminium with double sided milled chamfered edges and pressed threads For Martin 1628 | 50 Pcs |
| 40-00-004.1 | Quick release clamp „Premium“ Ø = 177 mm, Unbreakable quality made of aluminium with double sided milled chamfered edges and pressed threads For Martin 616 or 718 | 50 Pcs |
| 40-00-007.1 | Quick release clamp „Premium“ Ø = 240,9 mm, Unbreakable quality made of aluminium with double sided milled chamfered edges and pressed threads For Bobst FFG 8.20 | 50 Pcs |
| 40-00-005 | Cup washer 7 x 15 mm for screws M6 nickel-plated | 500 Pcs |
| DIN7991-M6x18 DIN7991-M6x22 | Quick release clamp retaining screws galv. M6 x 18 mm or 22 mm lengths for Posilock-system | 500 Pcs |



Fastening parts for rotary - dies

| Item no. | Description | Packed by |
|--|--|-----------|
| 51-00-060 | Power Lock 12mm to reinforce the fit of the cutting rule | 50 Pcs |
| 51-00-025 | Drive in Washer, diam. Outside = 27 mm, diam. Inside = 12 mm, | 1.000 Pcs |
| 51-00-026 | Drive in Washer Slotted diam. Outside = 27 mm diam. Inside = 10 / 13 mm | 1.000 Pcs |
| 51-00-011 | Elonguated Plan Washer thickness 1,5 mm, Outside 76 x 30 mm Inside, 60 x 12 mm, | 100 Pcs |
| Camping Frame for mounting rot. shells with a very short set up time | | 2 Pcs |
| 50-00-016.060/080 | for slot length 60 mm | |
| 50-00-016.090/110 | for slot length 90 mm | |
| 50-00-016.100/120 | for slot length 100 mm | |
| 51-00-040 | Serapid mounting plate 3 mm, 67x30 mm and cut out 19,10 x 19,40 mm | 500 Pcs |
| 51-10-001 | Stopper For Creasing Rules hold creasing rules in the wood, stops breaking outside special alloy 22 x 6 mm hole diam. = 3 mm | 200 Pcs |
| 51-00-050 | Fixing Part for Rotary steel 14 x 40 mm | 2 Pcs |
| 50-00-040 | Handles for dies. Eases Transport. | 100 Pcs |
| 50-00-033 | Special Nippers for short setups of two rotation dies | 200 Pcs |



SPEEDMOUNT_{plus}

The smart mounting system for rotary tools.

Saves time • Reduces costs • Increases accuracy and service life of your tools.

With **SPEEDMOUNTplus** you reduce the equipment of the mounting holes time required for laser-cut rotary dies by up to 75%.

So far, the rotation shells were drilled, countersunk and fitted with metal discs to reinforce the mounting holes. Normally when working on a two shelled tool in 2 m lengths it will take about 35 minutes. This is now a thing of the past.

Mit **SPEEDMOUNTplus** you get the flexibility, to provide various wood thicknesses an absolutely robust fastening system which completely accommodates the heads of the fastening screws and thus excludes the footprints on the Cutting material.

Replacing holes operations without reworking the wood?

With **SPEEDMOUNTplus** irreparable torn mounting holes and extensive work are a thing of the past. – Simply replace the inserts or retrofitted to old tools with metal discs with repairs by drilling the defective mounting holes and replace them with our **SpeedMount Plus**. There are almost no limits on any machine diameter.

SPEEDMOUNTplus you get ready to install with 12mm round hole - or elongated hole 12 mm x 15 mm for faster set-up in multi-piece tools – the 1st shell is equipped with round hole inserts, all other shells with elongated hole inserts. For slots in part tools, a version is available that allows shifting of more than 50 mm in radial or axial direction.

| Item no. | Description | Packed by |
|-------------|---|-----------|
| 51-RT-027 | SPEEDMOUNT _{plus} ; red with whole 12 mm for 12,7 mm wood-thickness | 250 Pcs |
| 51-RT-028 | SPEEDMOUNT _{plus} ; red, with elongated whole 10,5 x 15 mm, for 12,7 mm wood-thickness | 250 Pcs |
| 51-BL-027 | Speedmount plus lightblue with whole 12 mm | 250 Pcs |
| 51-BL-028 | Speedmount plus blue with whole 10,5 x 15mm for wood thickness 13 mm | 250 Pcs |
| 51-10-028 | Speedmounts Aluminum with hole 9,5 x 15mm | 1000 Pcs |
| 51-10-028.1 | Speedmounts Aluminum with hole 11 x 18 mm | 1000 Pcs |





DuroCorr
The Perfect Fit...

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A&M DuroCorr

Anvil Covers



Application:

Specially designed for screw-less mounting on the cylinder with ease for both standard and modified channels.

The most important unique features at a glance:

- Available for the most machines currently on the market
- User-friendly installation characteristics due to the great bidirectional design
- Low wear due to scientifically optimized material mixtures
- Minimizing machine downtime and therefor reducing costs
- Majorly Increasing productivity
- Outstanding customer support and technical know-how
- Just-In-Time Delivery

A&M DuroCorr - a guarantee for maximum reliability and added value!

Interested? Questions?

Contact us!

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TrimSaver® 2

System

REVOLUTION IN ROTARY DIECUTTING

The patented TrimSaver® system significantly impacts your operation with increased converting performance through better trim waste control.

TrimSaver® applies pressure to the whole surface of the trim area and blocks any gap in which small waste can get stuck. The system's design provides a powerful ejection to strip away waste on even the smallest trim sizes. This advanced 3-step process of pressuring, blocking and ejecting provides advanced control and results in a perfect cut every time.

The system's superior performance can save up to 66% on trim waste by reducing the total sheet size by an average of 2%. Because of its superior control, the TrimSaver® system can work with reduced trim of as little as 3/8" (9,5 mm) lead and trail edge total trim and 1/4" (6,35 mm) total side trim.

TrimSaver® 2 improves the system's performance on the lead edge, using a wider and more dynamic profile combined to a precisely calibrated motion.

FEATURES & BENEFITS

Less operational downtime

Reduced trim accumulation and improved durability keeps your machine moving

Reduced die-cutting pressure

Lower pressure and lead edge impact reduces anvil cover wear as well as stress on both die and machine

Increased production speed

Improved trim waste control and powerful ejection enables faster converting

Reduced sheet sizes

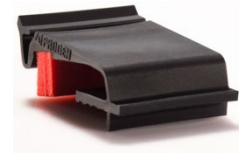
Requires less trim and smaller sheets

Positive environmental impact

Lower rates of paper consumption, less water and energy usage, and reduced waste

Trim Saver®

| Item no. | Description | Packed by |
|--------------|---|-----------|
| 10-TSL-3/8 | Trim Saver® Lead for ejection on paper machinery and tooling, black | 1000 Pcs |
| 10-TSL-N4 | Lead & Trail Knife 4pt, 25,4 x 25,4 mm | 500 Pcs |
| 10-TSS-3/8-1 | Trim Saver® side trail for ejection on paper machinery and tooling, red | 1000 Pcs |
| 10-TSS-N4 | Side Trim Knife 4pt, 26 x 23,8 mm | 500 Pcs |
| 11-TSL-THREE | Trim Saver® 3 Trail Edge | 1000 Pcs |



Tools & Accessories for die-making

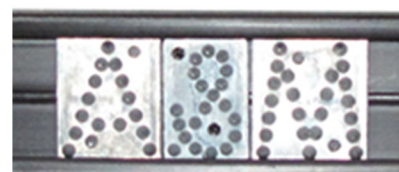
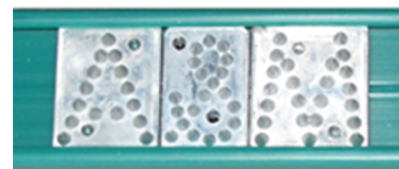


Perfect in die-supplies

PerfaTypes A&M Max

Front height 15 mm in mirror writing, nailable or used with perfa holders.

| Item no. | Description | Packed by |
|---|--|-----------|
| 50-00-003/A - Z | Perfa – Types marking letters and numbers, mirror writing, nailable, font height = 20 mm | 25 Pcs |
| 50-00-003/0 - 9 | Perfa – Types marking numbers, mirror writing, nailable, font height = 20 mm | 25 Pcs |
| 50-00-003/. 50-00-003/- 50-00-003// | Perfa – Type Standard dot, minus and slash sign, mirror writing, nailable, | 25 Pcs |
| 50-00-003/# 50-00-003/@ | Perfa – Types # and @, mirror writing, nailable, | 25 Pcs |
| 50-00-003/GF | Perfa – Types Glue flap, mirror writing, nailable, | 25 Pcs |
| 50-00-004.2-18 | Perfa - Type Holder with nose 1000 mm lenght, base height 1,8 mm, red | 25 Pcs |
| 50-00-004.2-25 | Perfa - Type Holder with nose 1000 mm lenght, base height 2,5mm, dark blue | 25 Pcs |
| 50-00-004.2-30 | Perfa - Type Holder with nose 1000 mm lenght, base height 3,0mm, green | 25 Pcs |
| 50-00-004.2-35 | Perfa - Type Holder with nose 1000 mm lenght, base height 3,5mm, black | 25 Pcs |



PerfaTypes A&M Medi

Front height 15 mm in mirror writing, nailable or used with perfa holders.

| Artikelnummer | Beschreibung | VE |
|--|---|--------|
| 50-00-005/A - Z | PerfaTypes A&M Medi Letters A - Z mirror writing, nailable, | 25 Pcs |
| 50-00-005/0 - 9 | PerfaTypes A&M Medi Letters 0 - 9 mirror writing, nailable, | 25 Pcs |
| 50-00-005/ 50-00-005/- 50-00-005// | PerfaTypes A&M Medi dot, minus and slash, mirror writing, nailable, | 25 Pcs |
| 50-00-005/# 50-00-005/@ | PerfaTypes A&M Medi @ and # mirror writing, nailable, | 25 Pcs |
| 50-00-004.13-18 | Perfa - Type Holder with nose for A&M Medi 1.000 mm long, base height 1,8 mm, Red | 25 Pcs |
| 50-00-004.13-25 | Perfa - Type Holder with nose for A&M Medi 1.000 mm long, base height 2,5 mm, Blue | 25 Pcs |
| 50-00-004.13-30 | Perfa - Type Holder with nose for A&M Medi 1.000 mm long, base height 3,0 mm, Green | 25 Pcs |
| 50-00-004.13-35 | Perfa - Type Holder with nose for A&M Medi 1.000 mm long, base height 3,5 mm, Black | 25 Pcs |



PerfaTypes A&M Mini

Front height 10 mm in mirror writing, nailable or used with perfa holders.

| Artikelnummer | Beschreibung | VE |
|----------------------------|---|--------|
| 50-00-002/A - Z | PerfaTypes A&M Mini Letters A - Z mirror writing, nailable, | 25 Pcs |
| 50-00-002/0 - 9 | PerfaTypes A&M Mini Numbers 0 - 9 mirror writing, nailable, | 25 Pcs |
| 50-00-002/- 50-00-002// | PerfaTypes A&M Mini minus and slash mirror writing, nailable, | 25 Pcs |
| 50-00-004.6 | End piece to fix the Mini - Type on the Mini - Type Holder | 25 Pcs |
| 50-00-004.3-08 | Perfa - Type Holder with nose for A&M Mini, 1.000 mm long, base height 0,8 mm, Red | 25 Pcs |
| 50-00-004.3-25 | Perfa - Type Holder with nose for A&M Mini, 1.000 mm long, base height 2,5 mm, Blue | 25 Pcs |
| 50-00-004.3-30 | Perfa - Type Holder with nose for A&M Mini 1.000 mm long, base height 3,0 mm, Black | 25 Pcs |
| 50-00-004.3-45 | Perfa - Type Holder with nose for A&M Mini, 1.000 mm long, base height 4,5 mm, Red | 25 Pcs |



Perforating parts

| Item no. | Description | Packed by |
|--------------|--|-----------|
| 50-00-004.4 | Resy sign nailable at the cutting die size abt. 66 x 62 mm | 20 Pcs |
| 50-00-004.5 | Resy sign Mini nailable at the cutting die size abt. 25 x 25 mm | 25 Pcs |
| 50-00-004.8 | Recycling sign international nailable at the cutting die size abt. 65 x 65 mm | 20 Pcs |
| 50-00-004.9 | Recycling sign mini international nailable at the cutting die size abt. 25 x 25 mm | 25 Pcs |
| 50-00-004.11 | Recycling Symbol "Green dot" size appr. 52 x 52 mm | 20 Pcs |
| 50-00-004.12 | Recycling Symbol "Green dot", mini size, appr. 25 x 25 mm | 25 Pcs |
| 50-00-004.10 | FSC sign nailable at the cutting die size abt. 66 x 62 mm | 20 Pcs |
| 50-00-004.14 | Recycling symbol PAP20 nailable at the cutting die size abt. 66 x 62 mm | 20 Pcs |
| 50-00-004.17 | Recycling symbol PAP20 Mini nailable at the cutting die size abt. 35 x 30 mm | 25 Pcs |
| 50-00-020 | Steel Nail for Perfa Types, Mini Types and Resy Sign 2,0 x 16 mm, blue | 1.000 Pcs |
| 50-00-019 | Embossing Pin 23,60 mm x 2,0 mm | 1.000 Pcs |



Tools

| Item no. | Description | Packed by |
|-----------|--|-----------|
| 50-00-025 | Polyurethane Mallet, No. 4 Head, 52 x 130 mm, Hickory, shaft 32 cm | 5 Pcs |
| 50-00-026 | Polyurethane Mallet No. 7 Head 75 x 130 mm Hickory shaft 32 cm | 5 Pcs |
| 50-SO-025 | Polyurethane Mallet "Premium", Head 52 x 115 mm black, Hickory shaft 32 cm | 5 Pcs |
| 50-SO-026 | Polyurethane Mallet "Premium", Head 75 x 115 mm black, Hickory shaft 32 cm | 5 Pcs |
| 50-00-008 | Aluminiumhammer, cask design, 250 g | 5 Pcs |
| 50-00-022 | Copperhammer sledge handforged, 300 g | 5 Pcs |
| 50-00-011 | Simplex - Hammer with exchangeable rawskinparts, 600 g | 5 Pcs |
| 50-00-012 | Simplex - Hammer with exchangeable aluminiumparts 675 g | 5 Pcs |
| 50-00-013 | Rawhide Part for order no. 50-00-011 | 10 Pcs |
| 50-00-014 | Aluminium Part for order no. 50-00-012 | 10 Pcs |
| 50-00-009 | Rawhide Mallet, cask design, 260 g, ca. Ø 45 x 90 mm, | 5 Pcs |
| 50-00-010 | Rawhide Mallet cask design 380 g 52 x 105 mm | 5 Pcs |
| 50-00-018 | Rawhide Mallet cask design, head 10,5 x Ø 6 cm, 550 g | 5 Pcs |
| 50-00-021 | Rawhide Mallet cask design, head 12 x 7 cm, 700 g | 5 Pcs |
| 50-00-027 | Aluminiumhammer cask design 25 x 200 mm | 5 Pcs |

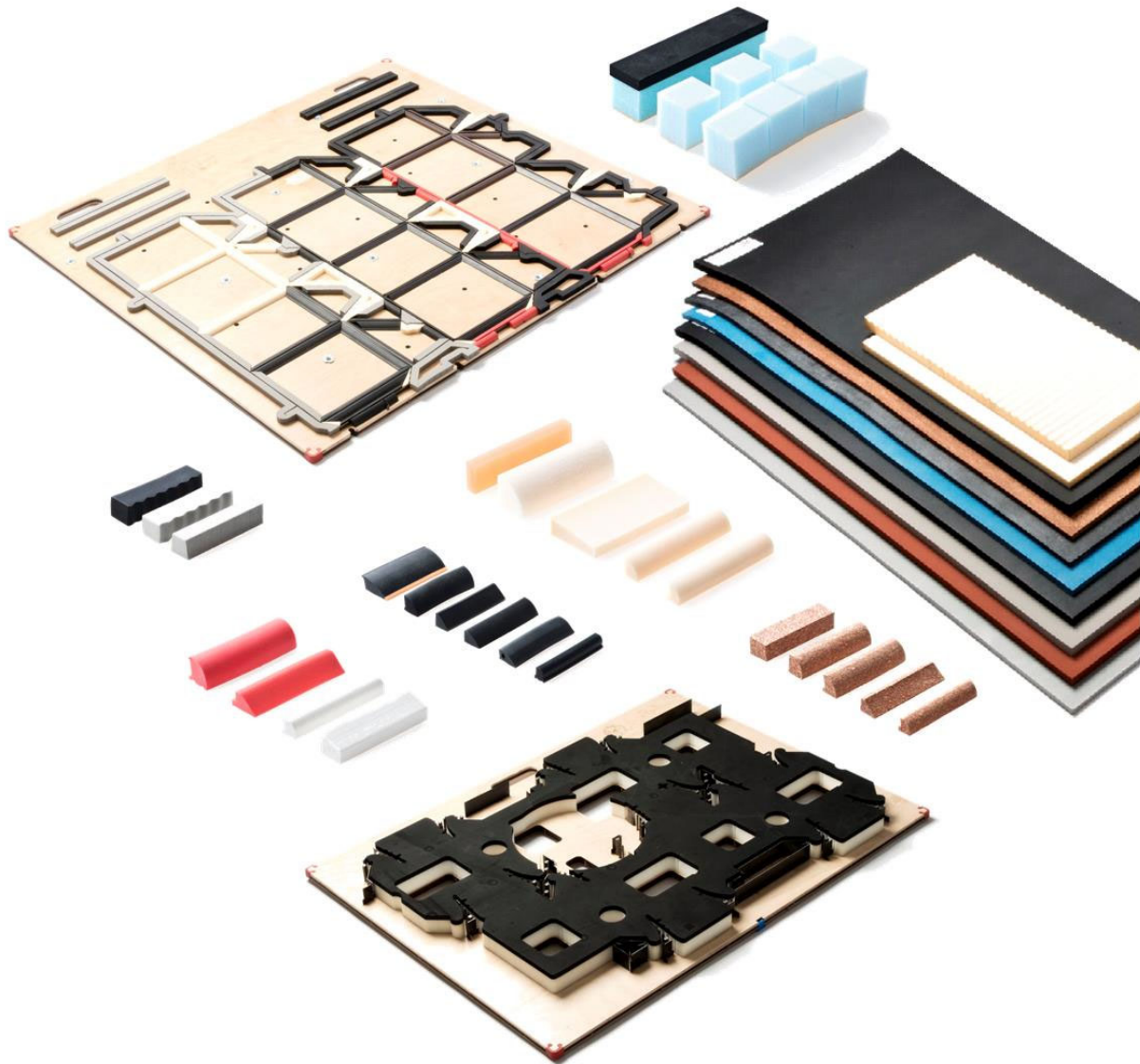


Accessories

| Item no. | Description | Packed by |
|-----------|---|-----------|
| 50-00-035 | Corrugated Nails 9 x 5 x 25 mm | 1.000 Pcs |
| 50-00-036 | 12 x 5 x 25 mm | 1.000 Pcs |
| 50-00-037 | 15 x 5 x 25 mm | 1.000 Pcs |
| 50-00-038 | 18 x 5 x 25 mm | 1.000 Pcs |
| 50-00-028 | Rule puller A&Maxtractor for 2pt to 3pt rules | 1 Pcs |
| 50-00-050 | Rule puller A&M Rule Ruler "Heavy Duty" for 2pt up to 3pt rules, up to 50 mm high | 1 Pcs |
| 50-00-023 | Rule straightening tool, to bend the rule in position. Recommended for 2 pt.and 3 pt. rules | 1 Pcs |



Ejection Material



Perfect in die-supplies

Open Cell 15° Shore A

| Item no. | Thickness | Length | Width | Skin | Colour | Packed by |
|---------------|-----------|----------|----------|------|--------|-------------|
| 87-15-070/SZE | 7,0 mm | 1.000 mm | 1.000 mm | 1 | Black | 1 Sheet / s |



Further dimensions possible upon request!!

Open cell 25° Shore A

| Item no. | Thickness | Length | Width | Skin | Colour | Packed by |
|---------------|-----------|----------|----------|------|--------|-------------|
| 87-25-070/GR | 7,0 mm | 1.000 mm | 1.000 mm | 2 | Grey | 1 Sheet / s |
| 87-25-070/GRE | 7,0 mm | 1.000 mm | 1.000 mm | 1 | Grey | 1 Sheet / s |
| 87-25-080/GR | 8,0 mm | 1.000 mm | 1.000 mm | 2 | Grey | 1 Sheet / s |
| 87-25-100/GR | 10,0 mm | 1.000 mm | 1.000 mm | 2 | Grey | 1 Sheet / s |
| 87-25-100/GRE | 10,0 mm | 1.000 mm | 1.000 mm | 1 | Grey | 1 Sheet / s |



Further dimensions possible upon request!!

Two sided Self – Adhesive sheets: :

| | | | | | | |
|---------------------|--------|----------|----------|---|------|-------------|
| 87-25-090/GROH.2SKJ | 9,0 mm | 1.000 mm | 1.000 mm | 0 | Grey | 1 Sheet / s |
|---------------------|--------|----------|----------|---|------|-------------|

Open cell 35° Shore A

| Item no. | Thickness | Length | Width | Skin | Colour | Packed by |
|---------------|-----------|----------|----------|------|--------|-------------|
| 87-35-070/GR | 7,0 mm | 1.000 mm | 1.000 mm | 2 | Grey | 1 Sheet / s |
| 87-35-070/GRE | 7,0 mm | 1.000 mm | 1.000 mm | 1 | Grey | 1 Sheet / s |
| 87-35-070/BLE | 7,0 mm | 1.000 mm | 1.000 mm | 1 | blue | 1 Sheet / s |
| 87-35-070/RTE | 7,0 mm | 1.000 mm | 1.000 mm | 1 | Red | 1 Sheet / s |
| 87-35-080/GR | 8,0 mm | 1.000 mm | 1.000 mm | 2 | Grey | 1 Sheet / s |
| 87-35-100/GRE | 10,0 mm | 1.000 mm | 1.000 mm | 1 | Grey | 1 Sheet / s |
| 87-35-110/GRE | 11,0 mm | 1.000 mm | 1.000 mm | 1 | Grey | 1 Sheet / s |



Further dimensions possible upon request!!

Rubbercork N65

65° Shore A

| Item no. | Thickness | Length | Width | Packed by |
|-----------|-----------|--------|---------|-----------|
| 84-65-020 | 2,0 mm | 630 mm | 1000 mm | 5 Sheets |
| 84-65-030 | 3,0 mm | 630 mm | 1000 mm | 5 Sheets |
| 84-65-040 | 4,0 mm | 630 mm | 1000 mm | 5 Sheets |
| 84-65-050 | 5,0 mm | 630 mm | 1000 mm | 5 Sheets |
| 84-65-060 | 6,0 mm | 630 mm | 1000 mm | 5 Sheets |
| 84-65-070 | 7,0 mm | 630 mm | 1000 mm | 5 Sheets |
| 84-65-080 | 8,0 mm | 630 mm | 1000 mm | 5 Sheets |
| 84-65-090 | 9,0 mm | 630 mm | 1000 mm | 5 Sheets |
| 84-65-095 | 9,5 mm | 630 mm | 1000 mm | 5 Sheets |
| 84-65-100 | 10,0 mm | 630 mm | 1000 mm | 5 Sheets |
| 84-65-110 | 11,0 mm | 630 mm | 1000 mm | 5 Sheets |
| 84-65-120 | 12,0 mm | 630 mm | 1000 mm | 5 Sheets |



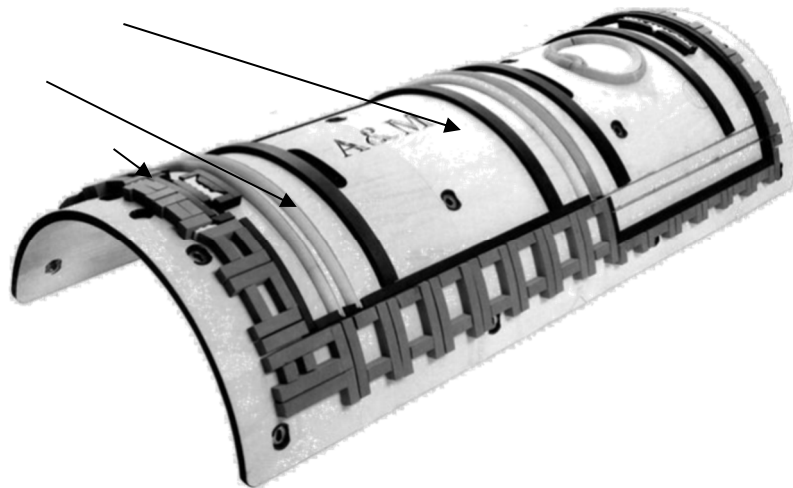
Further dimensions possible upon request!!

Rubbering of rotary dies

You need to fix ejection rubber on the die board (shell) to avoid the board sticking between the rules on the die board. The rubber pushes the corrugated out of the die after the cutting process.

Depending on the requirement there are three different groups of rubbers used on rotary dies:

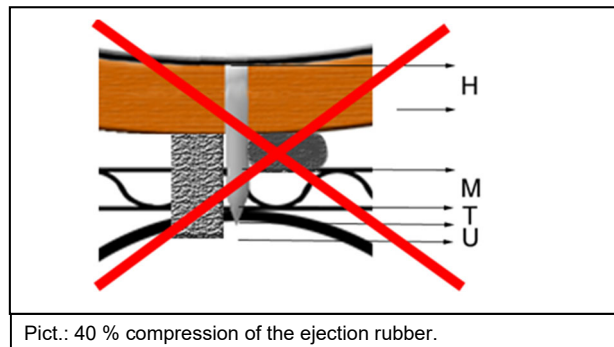
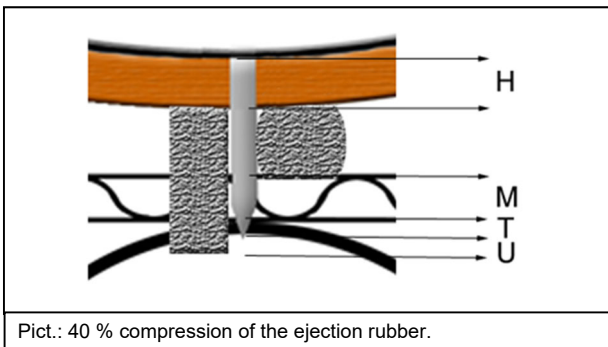
- Blank ejection
- Waste stripping
- Creasing support



Board Ejection

Generally the ejection rubber should not be compressed more than 50% of its height. We recommend a value of maximum 40%.

Furthermore the quality of the cut is influenced by the right choice of wood thickness and the specifications of the ejection material.



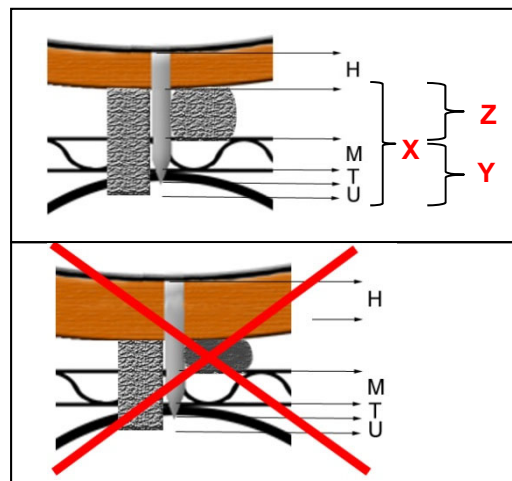
$$KG = ((Re+U) - (U+T+M)) / (Re+U) \text{ respectively } KG = ((R-H)+U) - (U+T+M) / ((R-H)+U)$$

The compression at the moment of board penetration shouldn't be more than 40 – 50 %

Derivation

| | | | |
|----------------------------|---|------------------------|--|
| H (plywood/Die board) | = | 13,0 mm | |
| M (material) | = | 3,0 mm | |
| T (immersion depth) | = | 1,4 mm (Soll 1 – 2 mm) | |
| U (overhang) | = | 1,6 mm (Soll 1 – 2 mm) | |
| R (rule height) | = | 25,4 mm (Standard) | |
| Re (rule height eff.) | = | 12,4 mm | |
| X (rubber height complete) | = | 14,0 mm | |
| Y (compression) | = | 6,0 mm | |
| Z (rubber height compr.) | = | 8,0 mm | |
| KG (compression value) | = | 42,86 % | |

| | | | | | |
|-------|---|-----------|---------------|---|------|
| 1) Re | = | R – H | 25,4 – 13 | = | 12,4 |
| 2) X | = | Re + U | 12,4 + 1,6 | = | 14 |
| 3) Y | = | U + T + M | 1,4 + 1,6 + 3 | = | 6 |

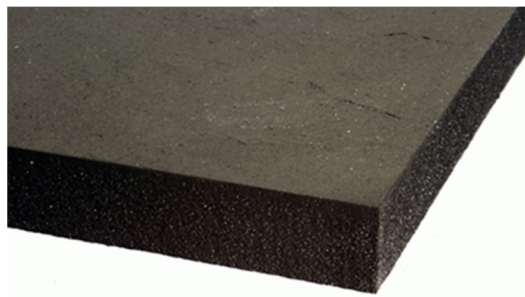


Board Ejection

Material / A&Mneo

Most effective rubber for this application is A&Mneo (Neopren). It is designed and developed for a long life and it reaches the efforded rebound although the consistency is relatively.

The board is ejected fastly without ugly and unwanted preassure marks

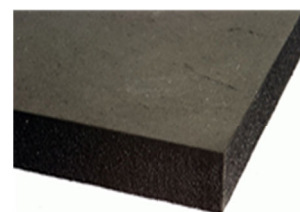


Basis: Synthetic / CR
Weight: 240 Kg/ m³
Durability: > 5 years
Rebound resilience: very high
Fatigue: low
Cell structure: small
Elongation: high, at 60 %
Compression deflecion: 60 – 130 kPa/cm²
 (at 50%)

Gasgummi A&Mneo - Sheets

One side skin, High Performance ejection material for corrugated board

| Item no. | Thickness | Length | Width | Packed by |
|-------------|-----------|----------|--------|-----------|
| 83-17-070/H | 7,0 mm | 1.000 mm | 500 mm | 5 Sheets |
| 83-17-080/H | 8,0 mm | 1.000 mm | 500 mm | 5 Sheets |
| 83-17-100/H | 10,0 mm | 1.000 mm | 500 mm | 5 Sheets |
| 83-17-110/H | 11,0 mm | 1.000 mm | 500 mm | 5 Sheets |
| 83-17-120/H | 12,0 mm | 1.000 mm | 500 mm | 5 Sheets |
| 83-17-140/H | 14,0 mm | 1.000 mm | 500 mm | 5 Sheets |
| 83-17-160/H | 16,0 mm | 1.000 mm | 500 mm | 5 Sheets |
| 83-17-180/H | 18,0 mm | 1.000 mm | 500 mm | 5 Sheets |



Further dimensions possible upon request!!

Gas Rubber NR52N

EPDM, without Skin, black

| Item no. | Thickness | Length | Width | Packed by |
|-----------|-----------|----------|----------|-----------|
| 83-22-070 | 7,0 mm | 1.000 mm | 1.000 mm | 5 sheets |
| 83-22-080 | 8,0 mm | 1.000 mm | 1.000 mm | 5 sheets |
| 83-22-100 | 10,0 mm | 1.000 mm | 1.000 mm | 5 sheets |



Further dimensions possible upon request!!

Gas Rubber NR52N

EPDM, one-sided Skin, Black

| Item no. | Thickness | Length | Width | Packed by |
|-------------|-----------|----------|----------|-----------|
| 83-22-070/H | 7,0 mm | 1.000 mm | 1.000 mm | 5 sheets |
| 83-22-110/H | 11,0 mm | 1.000 mm | 1.000 mm | 5 sheets |
| 83-22-140/H | 14,0 mm | 1.000 mm | 1.000 mm | 5 sheets |
| 83-22-160/H | 16,0 mm | 1.000 mm | 1.000 mm | 5 sheets |
| 83-22-200/H | 20,0 mm | 1.000 mm | 1.000 mm | 5 sheets |



Further dimensions possible upon request!!

Waste Stripping

Parameter

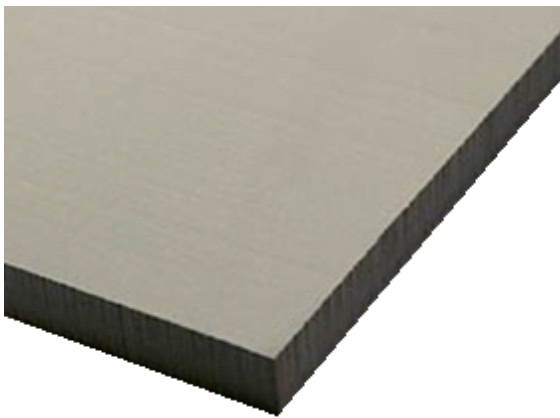
Except the overhang (U) the parameters don't differ from the rubbering coating of the blanks (see page 41) The overhang should be appr. **5 – 6 mm**.

Material / G900

There is no reason to avoid material deformation at waste ejection. Main objective is to obtain the highest possible pressure level on the material.

The rubber has to gain more force and pressure. For this application we recommend to use G900. This material is based on EPDM with a very small closed-cell structure.

G900 was developed specially for the die making industry, as a waste ejector. In opposition to most materials for this application on the market.



Basis: Synthetic / EPDM

Weight: 300 Kg/ m³

Durability: > 5 years

Rebound resilience: very high

Fatigue: very low

Cell structure: very small

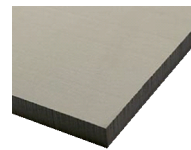
Elongation: high, at 60 %

Compression deflection: 60 – 150 kPa/cm² (at 50%)

A&MG900

High Performance ejection material for rotative diecutting of corrugated board

| Item no. | Thickness | Length | Width | Packed by |
|-----------|-----------|----------|----------|-----------|
| 83-18-070 | 7,0 mm | 1.000 mm | 1.000 mm | 1 sheet |
| 83-18-080 | 8,0 mm | 1.000 mm | 1.000 mm | 1 sheet |
| 83-18-100 | 10,0 mm | 1.000 mm | 1.000 mm | 1 sheet |
| 83-18-110 | 11,0 mm | 1.000 mm | 1.000 mm | 1 sheet |
| 83-18-120 | 12,0 mm | 1.000 mm | 1.000 mm | 1 sheet |
| 83-18-140 | 14,0 mm | 1.000 mm | 1.000 mm | 1 sheet |
| 83-18-150 | 15,0 mm | 1.000 mm | 1.000 mm | 1 sheet |
| 83-18-160 | 16,0 mm | 1.000 mm | 1.000 mm | 1 sheet |
| 83-18-180 | 18,0 mm | 1.000 mm | 1.000 mm | 1 sheet |
| 83-18-190 | 19,0 mm | 1.000 mm | 1.000 mm | 1 sheet |
| 83-18-200 | 20,0 mm | 1.000 mm | 1.000 mm | 1 sheet |

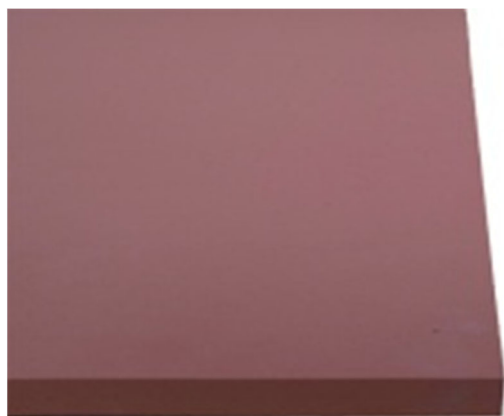


A&MR900

In the waste ejecting sector plays the deformation a subordinate role. To be able to achieve the optimal results, a high pressure should be applied.

The gumming must be able to withstand the high build up of pressure. Therefore we recommend our R900. A very fine-textured material based EPDM - closed cell structure.

Unlike the most common materials on the market, the R900 was specifically designed and developed to be used in the die ejection sector.



Basis: Synthetic EPDM

Weight: 300 Kg/ m³

Durability: > 5 Jahre

Rebound resilience: Very high

Fatigue: Very low

Cell structure: Very small

Elongation: high, at 60 %

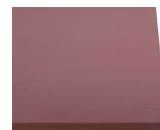
Compression deflection: 60 – 150 kPa/cm²
(by 50%)

Colour: Red

A&MR900 (Red)

High performance ejector material for rotary die cutting- corrugated board

| Item no. | Thickness | Length | Width | Packed by |
|-------------|-----------|----------|----------|-----------|
| 83-18-070.R | 7,0 mm | 1.000 mm | 1.000 mm | 1 sheet |
| 83-18-100.R | 10,0 mm | 1.000 mm | 1.000 mm | 1 sheet |
| 83-18-110.R | 11,0 mm | 1.000 mm | 1.000 mm | 1 sheet |
| 83-18-120.R | 12,0 mm | 1.000 mm | 1.000 mm | 1 sheet |
| 83-18-140.R | 14,0 mm | 1.000 mm | 1.000 mm | 1 sheet |
| 83-18-150.R | 16,0 mm | 1.000 mm | 1.000 mm | 1 sheet |
| 83-18-160.R | 16,0 mm | 1.000 mm | 1.000 mm | 1 sheet |
| 83-18-200.R | 20,0 mm | 1.000 mm | 1.000 mm | 1 sheet |



A&MSP Anthracite

High performance ejector material for rotary die cutting- corrugated board

| Item no. | Thickness | Length | Width | Packed by |
|-----------|-----------|----------|----------|-----------|
| 83-SP-110 | 7,0 mm | 1.300 mm | 1.000 mm | 1 sheet |



Rubber coating for slots / Cellpolyurethane (example. RG50)

Slotting affords very **special requirements** on the ejection material.

Because of the very **small space between the cutting rules** in these areas there's accordingly less space for rubber and the forces keeping the waste are much higher than in other areas.

So the rubber must have **maximum rebound resilience** and **minimum elongation**. Vulcan fits perfectly to these requirements and is additionally extreme durable.



Basis: Synthetic / D15

Weight: 500 Kg/ m³

Durability: > 20 years

Rebound resilience: very high

Fatigue: low

structure: mixed

Elongation: very low at 50 %

Compression deflection: 80 – 140 kPa/cm² (at 50%)

Cellpolyurethane Sheet RG 35

Basic material D15, 350 kg/m³

| Item no. | Thickness | Width | Length | Packed by |
|---------------|-----------|--------|--------|-----------|
| 86-35-040/D15 | 4,0 mm | 250 mm | 500 mm | 26 Sheets |
| 86-35-070/D15 | 7,0 mm | 250 mm | 500 mm | 15 Sheets |
| 86-35-080/D15 | 8,0 mm | 250 mm | 500 mm | 13 Sheets |
| 86-35-090/D15 | 9,0 mm | 250 mm | 500 mm | 11 Sheets |
| 86-35-100/D15 | 10,0 mm | 250 mm | 500 mm | 10 Sheets |
| 86-35-110/D15 | 11,0 mm | 250 mm | 500 mm | 10 Sheets |
| 86-35-120/D15 | 12,0 mm | 250 mm | 500 mm | 9 Sheets |
| 86-35-140/D15 | 14,0 mm | 250 mm | 500 mm | 7 Sheets |
| 86-35-150/D15 | 15,0 mm | 250 mm | 500 mm | 7 Sheets |
| 86-35-160/D15 | 16,0 mm | 250 mm | 500 mm | 7 Sheets |
| 86-35-170/D15 | 17,0 mm | 250 mm | 500 mm | 6 Sheets |
| 86-35-180/D15 | 18,0 mm | 250 mm | 500 mm | 6 Sheets |
| 86-35-190/D15 | 19,0 mm | 250 mm | 500 mm | 6 Sheets |
| 86-35-200/D15 | 20,0 mm | 250 mm | 500 mm | 5 Sheets |



Cellpolyurethane Sheet RG 40

Basic material D15, 400 kg/m³

| Item no. | Thickness | Width | Length | Packed by |
|---------------|-----------|--------|--------|-----------|
| 86-40-030/D15 | 3,0 mm | 250 mm | 500 mm | 35 Sheets |
| 86-40-040/D15 | 4,0 mm | 250 mm | 500 mm | 26 Sheets |
| 86-40-060/D15 | 6,0 mm | 250 mm | 500 mm | 17 Sheets |
| 86-40-070/D15 | 7,0 mm | 250 mm | 500 mm | 15 Sheets |
| 86-40-100/D15 | 10,0 mm | 250 mm | 500 mm | 10 Sheets |
| 86-40-110/D15 | 11,0 mm | 250 mm | 500 mm | 10 Sheets |
| 86-40-120/D15 | 12,0 mm | 250 mm | 500 mm | 9 Sheets |
| 86-40-140/D15 | 14,0 mm | 250 mm | 500 mm | 7 Sheets |
| 86-40-160/D15 | 16,0 mm | 250 mm | 500 mm | 7 Sheets |
| 86-40-170/D15 | 17,0 mm | 250 mm | 500 mm | 6 Sheets |



Cellpolyurethane Sheet RG 50

Basic material D15, 500 kg/m³

| Item no. | Thickness | Width | Length | Packed by |
|---------------|-----------|-------|--------|-----------|
| 86-50-020/D15 | 2,0 mm | 250 | 500 mm | 50 Sheets |
| 86-50-030/D15 | 3,0 mm | 250 | 500 mm | 35 Sheets |
| 86-50-040/D15 | 4,0 mm | 250 | 500 mm | 26 Sheets |
| 86-50-050/D15 | 5,0 mm | 250 | 500 mm | 21 Sheets |
| 86-50-060/D15 | 6,0 mm | 250 | 500 mm | 17 Sheets |
| 86-50-070/D15 | 7,0 mm | 250 | 500 mm | 15 Sheets |
| 86-50-080/D15 | 8,0 mm | 250 | 500 mm | 13 Sheets |
| 86-50-090/D15 | 9,0 mm | 250 | 500 mm | 11 Sheets |
| 86-50-095/D15 | 9,5 mm | 250 | 500 mm | 11 Sheets |
| 86-50-100/D15 | 10,0 mm | 250 | 500 mm | 10 Sheets |
| 86-50-110/D15 | 11,0 mm | 250 | 500 mm | 10 Sheets |
| 86-50-120/D15 | 12,0 mm | 250 | 500 mm | 9 Sheets |
| 86-50-130/D15 | 13,0 mm | 250 | 500 mm | 8 Sheets |
| 86-50-140/D15 | 14,0 mm | 250 | 500 mm | 7 Sheets |
| 86-50-150/D15 | 15,0 mm | 250 | 500 mm | 7 Sheets |
| 86-50-160/D15 | 16,0 mm | 250 | 500 mm | 7 Sheets |
| 86-50-170/D15 | 17,0 mm | 250 | 500 mm | 6 Sheets |
| 86-50-180/D15 | 18,0 mm | 250 | 500 mm | 6 Sheets |
| 86-50-200/D15 | 20,0 mm | 250 | 500 mm | 5 Sheets |



Cellpolyurethane Sheets RG 65

Basic material D15, 650 kg/m³

| Item no. | Thickness | Width | Length | Packed by |
|---------------|-----------|-------|--------|-----------|
| 86-65-020/D15 | 2,0 mm | 250 | 500 mm | 50 Sheets |
| 86-65-030/D15 | 3,0 mm | 250 | 500 mm | 35 Sheets |
| 86-65-040/D15 | 4,0 mm | 250 | 500 mm | 26 Sheets |
| 86-65-050/D15 | 5,0 mm | 250 | 500 mm | 21 Sheets |
| 86-65-060/D15 | 6,0 mm | 250 | 500 mm | 17 Sheets |
| 86-65-070/D15 | 7,0 mm | 250 | 500 mm | 15 Sheets |
| 86-65-080/D15 | 8,0 mm | 250 | 500 mm | 13 Sheets |
| 86-65-090/D15 | 9,0 mm | 250 | 500 mm | 11 Sheets |
| 86-65-095/D15 | 9,5 mm | 250 | 500 mm | 11 Sheets |
| 86-65-100/D15 | 10,0 mm | 250 | 500 mm | 10 Sheets |
| 86-65-110/D15 | 11,0 mm | 250 | 500 mm | 10 Sheets |
| 86-65-150/D15 | 15,0 mm | 250 | 500 mm | 7 Sheets |
| 86-65-160/D15 | 16,0 mm | 250 | 500 mm | 7 Sheets |
| 86-65-170/D15 | 17,0 mm | 250 | 500 mm | 6 Sheets |
| 86-65-180/D15 | 18,0 mm | 250 | 500 mm | 6 Sheets |
| 86-65-190/D15 | 19,0 mm | 250 | 500 mm | 6 Sheets |



**Large formats possible for optimum utilization of materials
for waterjet applications:**

Cellpolyurethane Sheets RG 35

Basic material D15, 350 kg/m³

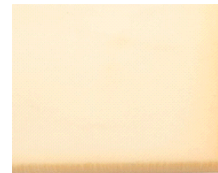
| Item no. | Thickness | Width | Length | Packed by |
|-----------------|-----------|--------|--------|-----------|
| 86-35-070/D15.5 | 7,0 mm | 500 mm | 500 mm | 10 Sheets |
| 86-35-100/D15.5 | 10,0 mm | 500 mm | 500 mm | 10 Sheets |
| 86-35-150/D15.5 | 15,0 mm | 500 mm | 500 mm | 10 Sheets |
| 86-35-160/D15.5 | 16,0 mm | 500 mm | 500 mm | 10 Sheets |
| 86-35-170/D15.5 | 17,0 mm | 500 mm | 500 mm | 10 Sheets |
| 86-35-190/D15.5 | 19,0 mm | 500 mm | 500 mm | 10 Sheets |



Cellpolyurethane Sheets RG 50

Basic material D15, 500 kg/m³

| Item no. | Thickness | Width | Length | Packed by |
|-----------------|-----------|--------|--------|-----------|
| 86-50-070/D15.5 | 7,0 mm | 500 mm | 500 mm | 10 Sheets |
| 86-50-095/D15.5 | 9,5 mm | 500 mm | 500 mm | 10 Sheets |
| 86-50-100/D15.5 | 10,0 mm | 500 mm | 500 mm | 10 Sheets |
| 86-50-110/D15.5 | 11,0 mm | 500 mm | 500 mm | 10 Sheets |
| 86-50-160/D15.5 | 16,0 mm | 500 mm | 500 mm | 10 Sheets |
| 86-50-170/D15.5 | 17,0 mm | 500 mm | 500 mm | 10 Sheets |
| 86-50-190/D15.5 | 19,0 mm | 500 mm | 500 mm | 10 Sheets |



Cellpolyurethane Sheets RG 65

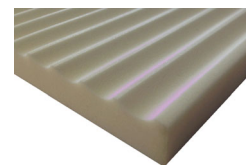
Basic material D15, 550 kg/m³

| Item no. | Thickness | Width | Length | Packed by |
|-----------------|-----------|--------|--------|-----------|
| 86-65-070/D15.5 | 7,0 mm | 500 mm | 500 mm | 10 Sheets |
| 86-65-100/D15.5 | 10,0 mm | 500 mm | 500 mm | 10 Sheets |
| 86-65-170/D15.5 | 17,0 mm | 500 mm | 500 mm | 10 Sheets |
| 86-65-190/D15.5 | 19,0 mm | 500 mm | 500 mm | 10 Sheets |



Cellpolyurethane Sheet RG 45 one side wavy

| Item no. | Thickness | Width | Length | RG | Packed by |
|-----------------|-----------|--------|--------|-----------------------|-----------|
| 86-45-175/D15.2 | 17,5 mm | 250 mm | 500 mm | 450 KG/m ³ | 6 Sheets |
| 86-45-190/D15.2 | 19,0 mm | 250 mm | 500 mm | 450 KG/m ³ | 5 Sheets |



A&Max DRAGON

| Item no. | Thickness | Width | Length | RG | Packed by |
|-----------------|-----------|--------|--------|-----------------------|-----------|
| 86-45-175/D15.6 | 17,5 mm | 250 mm | 500 mm | 450 KG/m ³ | 6 Sheets |
| 86-45-190/D15.6 | 19,0 mm | 250 mm | 500 mm | 450 KG/m ³ | 5 Sheets |



A&M PTC



A&M PTC 20 Shore

Yellow

| Item no. | Thickness | Width | Length | Packed by |
|---------------|-----------|--------|----------|-----------|
| 86-PTC-20-080 | 8,0 mm | 500 mm | 1.000 mm | 10 Sheets |
| 86-PTC-20-100 | 10,0 mm | 500 mm | 1.000 mm | 10 Sheets |
| 86-PTC-20-110 | 11,0 mm | 500 mm | 1.000 mm | 10 Sheets |
| 86-PTC-20-120 | 12,0 mm | 500 mm | 1.000 mm | 10 Sheets |
| 86-PTC-20-140 | 14,0 mm | 500 mm | 1.000 mm | 10 Sheets |
| 86-PTC-20-160 | 16,0 mm | 500 mm | 1.000 mm | 10 Sheets |
| 86-PTC-20-200 | 20,0 mm | 500 mm | 1.000 mm | 10 Sheets |



A&M PTC 25 Shore

Red

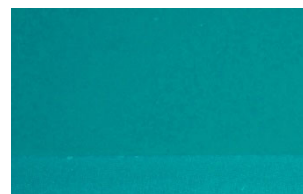
| Item no. | Thickness | Width | Length | Packed by |
|---------------|-----------|--------|----------|-----------|
| 86-PTC-25-080 | 8,0 mm | 500 mm | 1.000 mm | 10 Sheets |
| 86-PTC-25-100 | 10,0 mm | 500 mm | 1.000 mm | 10 Sheets |
| 86-PTC-25-110 | 11,0 mm | 500 mm | 1.000 mm | 10 Sheets |
| 86-PTC-25-120 | 12,0 mm | 500 mm | 1.000 mm | 10 Sheets |
| 86-PTC-25-140 | 14,0 mm | 500 mm | 1.000 mm | 10 Sheets |
| 86-PTC-25-160 | 16,0 mm | 500 mm | 1.000 mm | 10 Sheets |
| 86-PTC-25-200 | 20,0 mm | 500 mm | 1.000 mm | 10 Sheets |



A&M PTC 30 Shore

Light blue

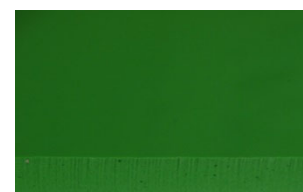
| Item no. | Thickness | Width | Length | Packed by |
|---------------|-----------|--------|----------|-----------|
| 86-PTC-30-080 | 8,0 mm | 500 mm | 1.000 mm | 10 Sheets |
| 86-PTC-30-100 | 10,0 mm | 500 mm | 1.000 mm | 10 Sheets |
| 86-PTC-30-110 | 11,0 mm | 500 mm | 1.000 mm | 10 Sheets |
| 86-PTC-30-120 | 12,0 mm | 500 mm | 1.000 mm | 10 Sheets |
| 86-PTC-30-140 | 14,0 mm | 500 mm | 1.000 mm | 10 Sheets |
| 86-PTC-30-160 | 16,0 mm | 500 mm | 1.000 mm | 10 Sheets |



A&M PTC 35 Shore

Green

| Item no. | Thickness | Width | Length | Packed by |
|---------------|-----------|--------|----------|-----------|
| 86-PTC-35-080 | 8,0 mm | 500 mm | 1.000 mm | 10 Sheets |
| 86-PTC-35-100 | 10,0 mm | 500 mm | 1.000 mm | 10 Sheets |
| 86-PTC-35-110 | 11,0 mm | 500 mm | 1.000 mm | 10 Sheets |
| 86-PTC-35-120 | 12,0 mm | 500 mm | 1.000 mm | 10 Sheets |
| 86-PTC-35-140 | 14,0 mm | 500 mm | 1.000 mm | 10 Sheets |
| 86-PTC-35-160 | 16,0 mm | 500 mm | 1.000 mm | 10 Sheets |



A&M PTC 40 Shore

Orange

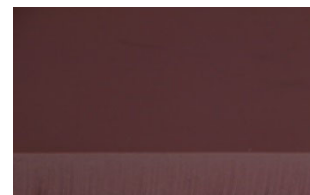
| Item no. | Thickness | Width | Length | Packed by |
|---------------|-----------|-------|----------|-----------|
| 86-PTC-40-080 | 8,0 mm | 500 | 1.000 mm | 10 Sheets |
| 86-PTC-40-100 | 10,0 mm | 500 | 1.000 mm | 10 Sheets |
| 86-PTC-40-110 | 11,0 mm | 500 | 1.000 mm | 10 Sheets |
| 86-PTC-40-120 | 12,0 mm | 500 | 1.000 mm | 10 Sheets |
| 86-PTC-40-140 | 14,0 mm | 500 | 1.000 mm | 10 Sheets |
| 86-PTC-40-160 | 16,0 mm | 500 | 1.000 mm | 10 Sheets |



A&M PTC 45 Shore

violet

| Item no. | Thickness | Width | Length | Packed by |
|---------------|-----------|--------|----------|-----------|
| 86-PTC-45-080 | 8,0 mm | 500 mm | 1.000 mm | 10 Sheets |
| 86-PTC-45-100 | 10,0 mm | 500 mm | 1.000 mm | 10 Sheets |
| 86-PTC-45-110 | 11,0 mm | 500 mm | 1.000 mm | 10 Sheets |
| 86-PTC-45-120 | 12,0 mm | 500 mm | 1.000 mm | 10 Sheets |
| 86-PTC-45-140 | 14,0 mm | 500 mm | 1.000 mm | 10 Sheets |
| 86-PTC-45-160 | 16,0 mm | 500 mm | 1.000 mm | 10 Sheets |



A&M Ecoject F

A&M Ecoject F 25 Shore

yellow

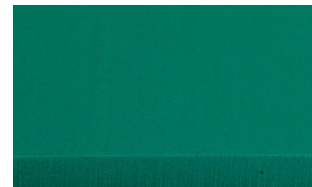
| Item no. | Thickness | Width | Length | Packed by |
|--------------|-----------|---------|----------|-----------|
| 83-EJ-25-080 | 8,0 mm | 1000 mm | 1.000 mm | 1 Sheet |
| 83-EJ-25-100 | 10,0 mm | 1000 mm | 1.000 mm | 1 Sheet |
| 83-EJ-25-110 | 11,0 mm | 1000 mm | 1.000 mm | 1 Sheet |
| 83-EJ-25-140 | 14,0 mm | 1000 mm | 1.000 mm | 1 Sheet |
| 83-EJ-25-160 | 16,0 mm | 1000 mm | 1.000 mm | 1 Sheet |



A&M Ecoject F 35 Shore

green

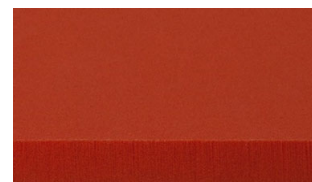
| Item no. | Thickness | Width | Length | Packed by |
|--------------|-----------|---------|----------|-----------|
| 83-EJ-35-080 | 8,0 mm | 1000 mm | 1.000 mm | 1 Sheet |
| 83-EJ-35-100 | 10,0 mm | 1000 mm | 1.000 mm | 1 Sheet |
| 83-EJ-35-110 | 11,0 mm | 1000 mm | 1.000 mm | 1 Sheet |
| 83-EJ-35-140 | 14,0 mm | 1000 mm | 1.000 mm | 1 Sheet |
| 83-EJ-35-160 | 16,0 mm | 1000 mm | 1.000 mm | 1 Sheet |



A&M Ecoject F 45 Shore

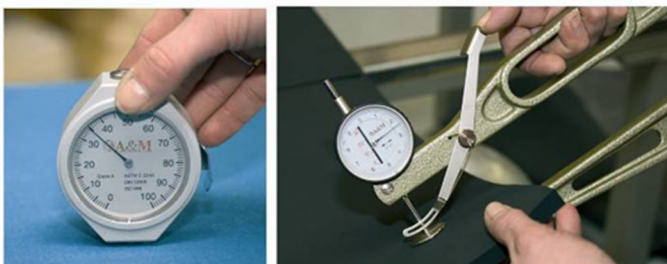
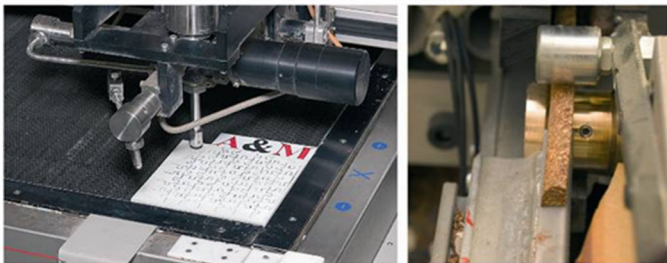
orange

| Item no. | Thickness | Width | Length | Packed by |
|--------------|-----------|--------|--------|-----------|
| 83-EJ-45-080 | 8,0 mm | 950 mm | 970 mm | 1 Sheet |
| 83-EJ-45-100 | 10,0 mm | 950 mm | 970 mm | 1 Sheet |
| 83-EJ-45-110 | 11,0 mm | 950 mm | 970 mm | 1 Sheet |
| 83-EJ-45-140 | 14,0 mm | 950 mm | 970 mm | 1 Sheet |
| 83-EJ-45-160 | 16,0 mm | 950 mm | 970 mm | 1 Sheet |





We make it happen



Processing and packaging to your specifications!

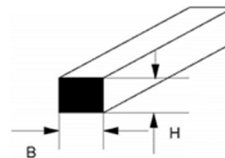
Some of our services include:

- Self – Adhesive backing:

| Item no. | Description | Packed by |
|-------------|--|----------------|
| 80-SK.0125 | Selfadhesive backing of ejektion material, 0,125 m ² sheets example Cellpolyurethane | From 8 Sheets |
| 80-SK.0500 | Selfadhesive backing of ejektion material, 0,5 m ² sheets example A&M Neo or Cellpolyurethane | From 10 Sheets |
| 80-SK.1000 | Selfadhesive backing of ejektion material, 1m ² sheets example Moosrubber or closed cell rubber | From 5 Sheets |
| 80-SKJ.0125 | Jetgluebacking of ejektion material, 0,125 m ² sheets example Cellpolyurethane | From 8 Sheets |
| 80-SKJ.0500 | Jetgluebacking of ejektion material, 0,5 m ² sheets Example A&M Neo or Cellpolyurethane | From 10 Sheets |
| 80-SKJ.1000 | Jetgluebacking of ejektion material, 1 m ² sheets Example Moosrubber or closed cell rubbers | From 5 Sheets |

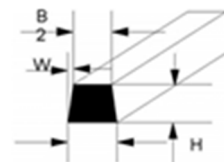
- Cutting in strips:

| | |
|---|--------------------|
| 0,125 m ² Sheets Example Cellpolyurethane | From 8 Sheet / s* |
| 0,5 m ² Sheets wie A&M Neo or Cellpolyurethane | From 10 Sheet / s* |
| 1 m ² Sheets Example Moosrubber or Cellpolyurethane | From 5 Sheets* |



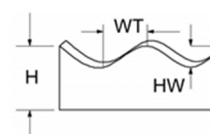
- Cutting in trapez Strips:

| | |
|---|--------------------|
| 0,125 m ² Sheets Example Cellpolyurethane | From 8 Sheet / s* |
| 0,5 m ² Sheets Example A&M Neo or Cellpolyurethane | From 10 Sheet / s* |
| 1 m ² Sheets Example Moosrubber or Cellpolyurethane | From 5 Sheets* |



- Cutting in one sided wavy strips:

| | |
|---|--------------------|
| 0,125 m ² Sheets Example Cellpolyurethane | From 8 Sheet / s* |
| 0,5 m ² Sheets Example A&M Neo or Cellpolyurethane | From 10 Sheet / s* |
| 1 m ² Sheets Example Moosrubber or closed cell rubber | From 5 Sheets* |

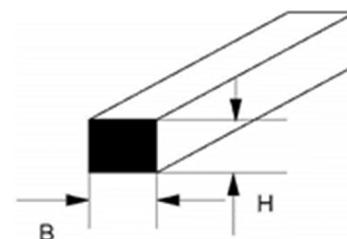


* Prices vary depending on the required parameters and materials. The quotation is per strip.

Our Standard - Strips

Moosrubber 25° Shore A

| Item no. | Thickness | Width | Length | Packed by |
|-----------------|-----------|-------|--------|------------|
| S1.87-25-070070 | 7,0 mm | 7,0 | 500 mm | 475 Strips |
| S1.87-25-100100 | 10,0 mm | 10,0 | 500 mm | 240 Strips |
| S1.87-25-110110 | 11,0 mm | 11,0 | 500 mm | 198 Strips |



Moosrubber 25° Shore A Self - Adhesive

| Item no. | Thickness | Width | Length | Packed by |
|--------------------|-----------|---------|--------|------------|
| S1.87-25-070070.SK | 7,0 mm | 7,0 mm | 500 mm | 475 Strips |
| S1.87-25-110110.SK | 11,0 mm | 11,0 mm | 500 mm | 198 Strips |

Moosrubber 35° Shore A

| Item no. | Thickness | Width | Length | Packed by |
|-----------------|-----------|---------|--------|------------|
| S1.87-35-070070 | 7,0 mm | 7,0 mm | 500 mm | 475 Strips |
| S1.87-35-100100 | 10,0 mm | 10,0 mm | 500 mm | 240 Strips |

Moosrubber 35° Shore A Self - Adhesive

| Item no. | Thickness | Width | Length | Packed by |
|--------------------|-----------|---------|--------|------------|
| S1.87-35-070070.SK | 7,0 mm | 7,0 mm | 500 mm | 475 Strips |
| S1.87-35-050070.SK | 5,0 mm | 7,0 mm | 500 mm | 576 Strips |
| S1.87-35-100100.SK | 10,0 mm | 10,0 mm | 500 mm | 240 Strips |

Gasrubber A&Mneo Self - Adhesive

One side with skin

| Item no. | Thickness | Width | Length | Packed by |
|----------------------|-----------|---------|--------|------------|
| S1.83-17-110110/H.SK | 11,0 mm | 11,0 mm | 500 mm | 198 Strips |

A&MG900

| Item no. | Thickness | Width | Length | Packed by |
|-----------------|-----------|---------|--------|------------|
| S1.83-18-080080 | 8,0 mm | 8,0 mm | 500 mm | 360 Strips |
| S1.83-18-100100 | 10,0 mm | 10,0 mm | 500 mm | 240 Strips |
| S1.83-18-150150 | 15,0 mm | 15,0 mm | 500 mm | 96 Strips |

A&MG900 Self - Adhesive

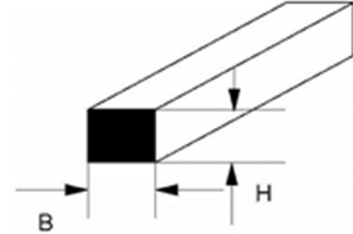
| Item no. | Thickness | Width | Length | Packed by |
|--------------------|-----------|---------|--------|------------|
| S1.83-18-080080.SK | 8,0 mm | 8,0 mm | 500 mm | 360 Strips |
| S1.83-18-110110.SK | 11,0 mm | 11,0 mm | 500 mm | 198 Strips |

Our Standard - Strips

CellpolyurethaneRG 50

Basic material D15, 500 kg/m

| Item no. | Thickness | Width | Length | Packed by |
|-----------------|-----------|---------|--------|------------|
| S1.86-50-020070 | 2,0 mm | 7,0 mm | 500 mm | 210 Strips |
| S1.86-50-030070 | 3,0 mm | 7,0 mm | 500 mm | 210 Strips |
| S1.86-50-040070 | 4,0 mm | 7,0 mm | 500 mm | 210 Strips |
| S1.86-50-050070 | 5,0 mm | 7,0 mm | 500 mm | 210 Strips |
| S1.86-50-060070 | 6,0 mm | 7,0 mm | 500 mm | 210 Strips |
| S1.86-50-070070 | 7,0 mm | 7,0 mm | 500 mm | 210 Strips |
| S1.86-50-080080 | 8,0 mm | 8,0 mm | 500 mm | 217 Strips |
| S1.86-50-020100 | 2,0 mm | 10,0 mm | 500 mm | 200 Strips |
| S1.86-50-030100 | 3,0 mm | 10,0 mm | 500 mm | 200 Strips |
| S1.86-50-040100 | 4,0 mm | 10,0 mm | 500 mm | 200 Strips |
| S1.86-50-050100 | 5,0 mm | 10,0 mm | 500 mm | 200 Strips |
| S1.86-50-060100 | 6,0 mm | 10,0 mm | 500 mm | 200 Strips |
| S1.86-50-100100 | 10,0 mm | 10,0 mm | 500 mm | 240 Strips |



CellpolyurethaneRG 50

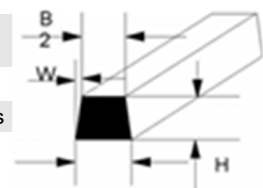
Basic material D15, 500 kg/m

| Item no. | Thickness | Width | Length | Packed by |
|-----------------|-----------|---------|--------|------------|
| S1.86-65-020070 | 2,0 mm | 7,0 mm | 500 mm | 210 Strips |
| S1.86-65-030070 | 3,0 mm | 7,0 mm | 500 mm | 210 Strips |
| S1.86-65-040070 | 4,0 mm | 7,0 mm | 500 mm | 210 Strips |
| S1.86-65-030100 | 3,0 mm | 10,0 mm | 500 mm | 200 Strips |
| S1.86-65-040110 | 4,0 mm | 11,0 mm | 500 mm | 198 Strips |

Our Standard - Trapeze

Moosrubber 35° Shore A

| Item no. | Thickness | Width 1 | Width 2 | Length | Packed by |
|----------------------|-----------|---------|---------|--------|------------|
| S2.87-35-070/050/070 | 7,0 mm | 7,0 mm | 5,0 mm | 500 mm | 560 Strips |



A&MG900

| Item no. | Thickness | Width 1 | Width 2 | Length | Packed by |
|----------------------|-----------|---------|---------|--------|------------|
| S2.83-18-110/100/120 | 11,0 mm | 12,0 mm | 10,0 mm | 500 mm | 180 Strips |

A&MG900 Self - Adhesive

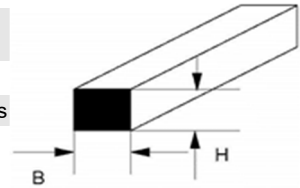
| Item no. | Thickness | Width 1 | Width 2 | Length | Packed by |
|-------------------------|-----------|---------|---------|--------|------------|
| S2.83-18-110/100/120.SK | 11,0 mm | 12,0 mm | 10,0 mm | 500 mm | 180 Strips |

Our Standard – Wavy Strips

Gasrubber **A&M**neo - Self - Adhesive

One side with skin

| Item no. | Thickness | Width | WT | WH | Length | Packed by |
|--------------------|-----------|---------|--------|--------|--------|------------|
| S4.83-17-130110.SK | 11,0 mm | 13,0 mm | 4,0 mm | 1,0 mm | 500 mm | 171 Strips |



A&MG900

| Item no. | Thickness | Width | WT | WH | Length | Packed by |
|-----------------|-----------|---------|--------|--------|--------|------------|
| S4.83-17-130110 | 11,0 mm | 13,0 mm | 4,0 mm | 1,0 mm | 500 mm | 171 Strips |

A&MG900 - Self - Adhesive

| Item no. | Thickness | Width | WT | WH | Length | Packed by |
|--------------------|-----------|---------|--------|--------|--------|------------|
| S4.83-17-130110.SK | 11,0 mm | 13,0 mm | 4,0 mm | 1,0 mm | 500 mm | 171 Strips |

The transverse elongation of ejection rubber and the distance to cutting rule.

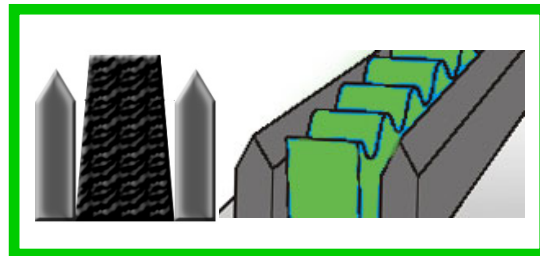
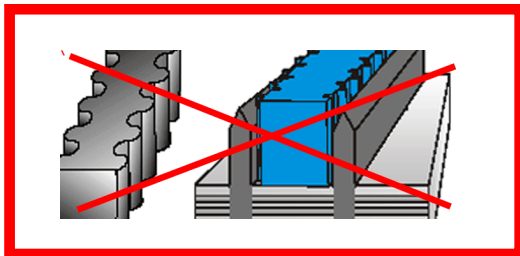
Generally there must be a distance (gap) left between the cutting rule and the ejection rubber.

Otherwise the material will be forced tractive, which would have a negative influence on the die cutting results.

Which means - some cracks and deformation of the substrate material to cut.

Usually the distance corresponds to the thickness of the substrate.

maximum 5mm.



Foam RG 35, light blue

| Item no. | Description | Packed by |
|--------------|--|--------------------|
| 85-35-400 | Polyesterfoam Sheet RG 35 light blue height: 40 mm, width 500 mm, length: 1.000 mm | 6,0 m ² |
| 85-35-400.SK | Polyesterfoam Sheet RG 35 light blue , Seld- adhesive Height: 40 mm, Width: 500 mm, Length: 1.000 mm | 6,0 m ² |



Polyesterfoam – Strips RG35 Light Blue

| Item no. | Description | Packed by |
|------------------|--|-----------|
| 85-35-400.400 | Polyesterfoam Strip RG 35 blue Height: 40 mm, Width: 40 mm, Length: 1000 mm | 144 Meter |
| 85-35-400.500 | Polyesterfoam Strip RG 35 blue Height: 40 mm, Width: 50 mm, Length: 1000 mm | 108 Meter |
| 85-35-200.400.SK | Polyesterfoam Strip RG 35 blue , Seld- adhesive Height: 40 mm, Width: 20 mm, Length: 1000 mm | 288 Meter |
| 85-35-250.400.SK | Polyesterfoam Strip RG 35 blue , Seld- adhesive Height: 40 mm, Width: 25 mm, Length: 1000 mm | 240 Meter |
| 85-35-350.400.SK | Polyesterfoam Strip RG 35 blue , Seld- adhesive Height: 40 mm, Width: 35 mm, Length: 1000 mm | 168 Meter |
| 85-35-400.400.SK | Polyesterfoam Strip RG 35 blue , Seld- adhesive Height: 40 mm, Width: 40 mm, Length: 1000 mm | 144 Meter |
| 85-35-400.450.SK | Polyesterfoam Strip RG 35 blue , Seld- adhesive Height: 40 mm, Width: 45 mm, Length: 1000 mm | 132 Meter |

Polyesterfoam Sheet RG 50 Yellow

| Item no. | Description | Packed by |
|-----------|---|--------------------|
| 85-50-400 | Polyesterfoam Sheet RG 50 Yellow Height: 40 mm, Width: 500 mm, Length: 1.000 mm | 6,0 m ² |



Polyesterfoam - Strips RG 50 Yellow

| Item no. | Description | Packed by |
|------------------|---|-----------|
| 85-50-200.400 | Polyesterfoam Strip RG 50 Yellow Height: 40 mm, Width: 20 mm, Length: 1000 mm | 168 Meter |
| 85-50-400.400 | Polyesterfoam Strip RG 50 Yellow Height: 40 mm, Width: 40 mm, Length: 1000 mm | 144 Meter |
| 85-50-300.400.SK | Polyesterfoam Strip RG 50 Yellow, Seld- adhesive Height: 40 mm, Width: 30 mm, Length: 1000 mm | 192 Meter |
| 85-50-400.400.SK | Polyesterfoam Strip RG 50 Yellow, Seld- adhesive Height: 40 mm, Width: 40 mm, Length: 1000 mm | 144 Meter |

Stripping Foam RG 65, grey

| Item no. | Description | Packed by |
|-----------|--|--------------------|
| 85-65-400 | Polyesterfoam SHEET RG 65 grey, height: 40 mm, width 500 mm, length: 1000 mm | 6,0 m ² |



Stripping Foam - Strips RG 65 grey

| Item no. | Description | Packed by |
|------------------|---|-----------|
| 85-65-200.400 | Polyesterfoam Strip RG 35 65 grey Height: 40 mm, Width: 20 mm, Length: 1000 mm | 168 Meter |
| 85-65-400.400 | Polyesterfoam Strip RG 35 65 grey Height: 40 mm, Width: 40 mm, Length: 1000 mm | 144 Meter |
| 85-65-400.400.SK | Polyesterfoam Strip RG 35 65 grey, Self- adhesive Height: 40 mm, Width: 40 mm, Length: 1000 mm | 144 Meter |

Stripping Kombifoam Soft (white/black) and medium (light blue/black)

| Item no. | Description | Packed by |
|-----------------|--|--------------------|
| 85-25-KF-400 | Kombifoam Sheet RG25 white / RG65 black, 40 x 500 x 1.000 mm | 6,0 m ² |
| 85-35-KF-400 | Kombifoam Sheet RG35 lightblue / RG65 black, 40 x 500 x 1.000 mm | 6,0 m ² |
| 85-25-KF-400.SK | Kombifoam Sheet RG25 white / RG65 black, selfadhesive 40 x 500 x 1.000 mm | 6,0 m ² |
| 85-35-KF-400.SK | Kombifoam Sheet RG35 lightblue / RG65 black, selfadhesive, 40 x 500 x 1.000 mm | 6,0 m ² |



Stripping Kombifoam - Strips Soft (white/black) and medium (light blue/black)

| Item no. | Description | Packed by |
|---------------------|---|-----------|
| 85-35-KF-400.400.SK | Kombifoam Strips RG35 lightblue / RG65 black, selfadhesive, height: 40 mm, width: 40 mm, length: 1.000 mm | 144 Meter |

A&M[®] QuickPick

Optimize your workflow



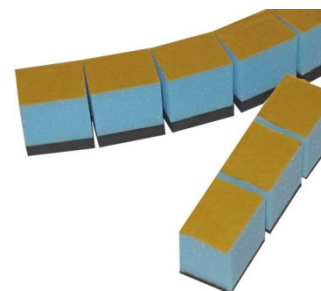
QUICKpick Polyester Foam (cubes)

| Item no. | Description | Packed by |
|--------------------|--|------------|
| 85-35-QP-30.35.40 | QUICKpick stripping foam RG 35, lightblue, 30 x 35 x 40 mm, self-adhesive, cubes in stripes 35 x 990 x 40 mm | 168 Strips |
| 85-35-QP-50.35.40 | QUICKpick stripping foam RG 35, lightblue, 50 x 35 x 40 mm, self-adhesive, cubes in stripes 35 x 1.000 x 40 mm | 168 Strips |
| 85-35-QP-75.35.40 | QUICKpick stripping foam RG 35, lightblue, 75 x 35 x 40 mm self-adhesive, cubes in stripes 35 x 975 x 40 mm | 168 Strips |
| 85-35-QP-100.35.40 | QUICKpick Stripping foam RG 35 lightblue 100x35x40 mm self – adhesive stripes 35x 1000 x 40 mm | 168 Strips |
| 85-35-QP-100.35.45 | QUICKpick Stripping foam RG 35 lightblue 100x35x45 mm self- adhesive stripes 35x950 x 45 mm | 154 Meter |



QUICKpick Polyester Foam (cubes)

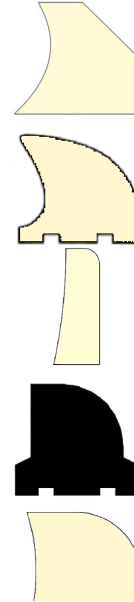
| Item no. | Description | Packed by |
|----------------------|--|------------|
| 85-35-KF-QP-30.35.40 | Kombifoam-QUICKpick RG35 lightblue / RG65 black 30x35x40 mm stripes 35x 1000 x 40 mm | 168 Strips |
| 85-35-KF-QP-50.35.40 | Kombifoam-QUICKpick RG35 lightblue / RG65 black 50x35x40 mm stripes 35x 1000 x 40 mm | 168 Strips |
| 85-35-KF-QP-75.35.40 | Kombifoam-QUICKpick RG35 lightblue / RG65 black 75x35x40 mm stripes 35x 1000 x 40 mm | 168 Strips |



NK-Profile

For solid board

| Item no. | Thickness | Width | Hardness | Colour | Packed by |
|----------------|-----------|---------|-----------|--------|-----------|
| 80-NKC-070B78 | 7,00 mm | 7,75 mm | 70° Shore | White | 100 Meter |
| 80-NK-073B70BJ | 7,25 mm | 8,0 mm | 70° Shore | White | 100 Meter |
| 80-NK-073B30 | 7,25 mm | 3,0 mm | 70° Shore | White | 100 Meter |
| 80-NK-073B50 | 7,25 mm | 5,0 mm | 70° Shore | White | 100 Meter |
| 80-NK-073T55 | 7,30 mm | 8,0 mm | 55° Shore | Black | 100 Meter |
| 80-NK-095B80 | 9,50 mm | 8,0 mm | 70° Shore | White | 100 Meter |



Rubbercork Profile 65° Shore A

For solid board, one side rounded, with stand off

| Item no. | Thickness | Width | Length | Colour | Packed by |
|------------------|-----------|---------|---------|-----------|-----------|
| 84-65-050/070P00 | 7,0 mm | 5,0 mm | 1000 mm | Red-brown | 50 Meter |
| 84-65-070/070P00 | 7,0 mm | 7,0 mm | 1000 mm | Red-brown | 50 Meter |
| 84-65-070/090P00 | 7,0 mm | 9,0 mm | 1000 mm | Red-brown | 50 Meter |
| 84-65-080/070P00 | 7,0 mm | 8,0 mm | 1000 mm | Red-brown | 50 Meter |
| 84-65-100/100P00 | 10,0 mm | 10,0 mm | 1000 mm | Red-brown | 50 Meter |



Rubbercork Profile 65° Shore A

For solid board, one side rounded, without stand off

| Item no. | Thickness | Width | Length | Colour | Packed by |
|------------------|-----------|---------|---------|-----------|-----------|
| 84-65-070/070P01 | 7,0 mm | 7,0 mm | 1000 mm | Red-brown | 50 Meter |
| 84-65-100/100P01 | 10,0 mm | 10,0 mm | 1000 mm | Red-brown | 50 Meter |



Rubbercork Profile 65° Shore A

For solid board

| Item no. | Thickness | Width | Length | Colour | Packed by |
|-------------------|-------------|---------|---------|-----------|-----------|
| 84-65-120/075CPS1 | 7,5/6,5 mm | 12,0 mm | 1000 mm | Red-brown | 50 Meter |
| 84-65-120/070CPS2 | 7,0/6,0 mm | 12,0 mm | 1000 mm | Red-brown | 50 Meter |
| 84-65-120/100CPS3 | 10,0/9,0 mm | 9,0 mm | 1000 mm | Red-brown | 50 Meter |



Rubbercork Profile 65° Shore A

For solid board, one side beveled

| Item no. | Thickness | Width | Length | Colour | Packed by |
|-------------------|-----------|---------|---------|-----------|-----------|
| 84-65-070/100PA1Q | 7,0 mm | 10,0 mm | 1000 mm | Red-brown | 50 Meter |
| 84-65-100/100PA1Q | 10,0 mm | 10,0 mm | 1000 mm | Red-brown | 50 Meter |



Cellpolyurethane Profile

For solid board, one side rounded, with stand off

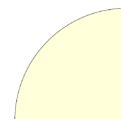
| Item no. | Thickness | Width | Length | RG | Packed by |
|------------------|-----------|---------|---------|-----------------------|-----------|
| 86-65-070/070P01 | 7,0 mm | 7,0 mm | 1000 mm | 650 KG/m ³ | 50 Meter |
| 86-65-100/100P01 | 10,0 mm | 10,0 mm | 1000 mm | 650 KG/m ³ | 50 Meter |



Cellpolyurethane Profile

For solid board, one side rounded, without stand off

| Item no. | Thickness | Width | Length | RG | Packed by |
|------------------|-----------|---------|---------|-----------------------|-----------|
| 86-65-070/070P00 | 7,0 mm | 7,0 mm | 1000 mm | 650 KG/m ³ | 50 Meter |
| 86-65-080/070P00 | 7,0 mm | 8,0 mm | 1000 mm | 500 KG/m ³ | 50 Meter |
| 86-50-090/090P00 | 9,0 mm | 9,0 mm | 1000 mm | 500 KG/m ³ | 50 Meter |
| 86-35-100/100P00 | 10,0 mm | 10,0 mm | 1000 mm | 350 KG/m ³ | 50 Meter |
| 86-50-100/100P00 | 10,0 mm | 10,0 mm | 1000 mm | 500 KG/m ³ | 50 Meter |
| 86-65-100/100P00 | 10,0 mm | 10,0 mm | 1000 mm | 650 KG/m ³ | 50 Meter |
| 86-35-100/120P00 | 10,0 mm | 12,0 mm | 1000 mm | 350 KG/m ³ | 50 Meter |
| 86-50-120/100P00 | 10,0 mm | 12,0 mm | 1000 mm | 500 KG/m ³ | 50 Meter |
| 86-65-120/100P00 | 10,0 mm | 12,0 mm | 1000 mm | 650 KG/m ³ | 50 Meter |
| 86-35-130/130P00 | 13,0 mm | 13,0 mm | 1000 mm | 350 KG/m ³ | 50 Meter |
| 86-50-130/130P00 | 13,0 mm | 13,0 mm | 1000 mm | 500 KG/m ³ | 50 Meter |
| 86-35-140/140P00 | 14,0 mm | 14,0 mm | 1000 mm | 350 KG/m ³ | 50 Meter |
| 86-50-140/140P00 | 14,0 mm | 14,0 mm | 1000 mm | 500 KG/m ³ | 50 Meter |



Closed Cell Rubberprofile

appr. 20° Shore A; one side rounded, with stand off

| Item no. | Thickness | Width | Length | Colour | Packed by |
|------------------|-----------|---------|----------|--------|-----------|
| 83-16-120/130P00 | 12,0 mm | 13,0 mm | 40 Meter | Black | 40 Meter |



Closed Cell Rubberprofile

appr. 20° Shore A; one side rounded

| Item no. | Thickness | Width | Length | Colour | Packed by |
|------------------|-----------|---------|----------|--------|-----------|
| 83-16-120/080P00 | 8,0 mm | 12,0 mm | 25 Meter | Black | 25 Meter |



Soft C Profile

appr. 25° Shore A; one side rounded

| Item no. | Thickness | Width | Length | Colour | Packed by |
|--------------|-----------|---------|----------|--------|-----------|
| 80-CSC.065 | 6,5 mm | 8,0 mm | 30 Meter | Red | 1 Reel |
| 80-CSC.070 | 7,0 mm | 8,0 mm | 30 Meter | Red | 1 Reel |
| 80-CSC.075 | 7,0 mm | 8,0 mm | 30 Meter | Red | 1 Reel |
| 80-CSC.080 | 8,0 mm | 10,5 mm | 30 Meter | Red | 1 Reel |
| 80-CSC.090.M | 9,0 mm | 10,5 mm | 1 Meter | Red | 80 Meter |
| 80-CSC.095.M | 9,5 mm | 10,5 mm | 1 Meter | Red | 60 Meter |
| 80-CSC.100.M | 10,0 mm | 12,0 mm | 1 Meter | Red | 60 Meter |
| 80-CSC.110.M | 11,0 mm | 12,0 mm | 1 Meter | Red | 50 Meter |
| 80-CSC.140 | 14,0 mm | 13,0 mm | 30 Meter | Red | 1 Reel |



Cushion Crease

appr. 55° Shore A, white, colourcoded, extra soft for perfect creasing

| Item no. | Thickness | Width | Colour | Packed by |
|-----------|-----------|-------|--------------|-----------|
| 80-CC-060 | 6,0 mm | 22 mm | White/Grey | 25 Meter |
| 80-CC-065 | 6,5 mm | 22 mm | White/Yellow | 25 Meter |
| 80-CC-070 | 7,0 mm | 22 mm | White/Green | 25 Meter |
| 80-CC-075 | 7,5 mm | 22 mm | White/Gold | 25 Meter |
| 80-CC-080 | 8,0 mm | 22 mm | White/Blue | 20 Meter |
| 80-CC-085 | 8,5 mm | 22 mm | White/Purple | 20 Meter |
| 80-CC-090 | 9,0 mm | 22 mm | White/Orange | 20 Meter |
| 80-CC-100 | 10,0 mm | 22 mm | White/Pink | 15 Meter |
| 80-CC-110 | 11,0 mm | 22 mm | White/Beige | 15 Meter |



Easy Crease

appr. 55° Shore A, black, colourcoded

| Item no. | Thickness | Width | Colour | Packed by |
|-----------|-----------|-------|--------------|-----------|
| 80-EC-070 | 7,0 mm | 15 mm | Black/Green | 50 Meter |
| 80-EC-075 | 7,5 mm | 15 mm | Black/Gold | 50 Meter |
| 80-EC-080 | 8,0 mm | 15 mm | Black/Blue | 50 Meter |
| 80-EC-085 | 8,5 mm | 15 mm | Black/Purple | 50 Meter |
| 80-EC-090 | 9,0 mm | 15 mm | Black/Black | 50 Meter |
| 80-EC-095 | 9,5 mm | 15 mm | Black/White | 50 Meter |



Compact Polyurethane Profile

75° Shore A solid rubber D15

| Item no. | Thickness | Width | Length | Packed by |
|-------------------|----------------|--------|----------|-----------|
| 80-VG-050/085/075 | 8,5 / 7,5 mm | 5,0 mm | 1.000 mm | 100 Meter |
| 80-VG-050/090/080 | 9,0 / 8,0 mm | 5,0 mm | 1.000 mm | 100 Meter |
| 80-VG-050/095/085 | 9,5 / 8,5 mm | 5,0 mm | 1.000 mm | 100 Meter |
| 80-VG-050/125/115 | 12,5 / 11,5 mm | 5,0 mm | 1.000 mm | 100 Meter |



Trapez Profile

appr.70° Shore A

| Item no. | Thickness | Width | Length | Packed by |
|-----------|--------------|---------|--------|-------------------|
| 80-TP-090 | 9,0 / 6,0 mm | 12,0 mm | 600 mm | 1 Pack / 30 Meter |

**Rubber Profile**

A / 1; 70° Shore A

| Item no. | Thickness | Width | Length | Packed by |
|---------------|-----------|---------|----------|-----------|
| 80-VG-010/010 | 10,0 mm | 10,0 mm | 1.000 mm | 50 Meter |
| 80-VG-085/105 | 8,5 mm | 10,5 mm | 1.000 mm | 50 Meter |

**Rubber Profile**

A / 1; 70° Shore A with chamfered edge, black

| Item no. | Thickness | Width | Length | Packed by |
|----------------|-----------|---------|----------|-----------|
| 80-VG-010/010Q | 10,0 mm | 10,0 mm | 1.000 mm | 80 Meter |
| 80-VG-085/105Q | 8,5 mm | 10,5 mm | 1.000 mm | 50 Meter |

**Rubber Profile**

B / 2; 70° Shore A

| Item no. | Thickness | Width | Length | Packed by |
|---------------|-----------|---------|----------|-----------|
| 80-VG-070/125 | 7,0 mm | 12,5 mm | 1.000 mm | 50 Meter |
| 80-VG-075/125 | 7,5 mm | 12,5 mm | 1.000 mm | 50 Meter |

**Rubber Profile**

C / 3; 70° Shore A

| Item no. | Thickness | Width | Length | Packed by |
|----------------|-----------|---------|----------|-----------|
| 80-VG-070/125C | 7,0 mm | 12,5 mm | 1.000 mm | 50 Meter |

**Rubber Profile**

C / 3 XL ; 70° Shore A

| Item no. | Thickness | Width | Length | Packed by |
|-----------|-----------|---------|----------|-----------|
| 80-C3-075 | 7,5 mm | 14,5 mm | 60 Meter | 1 Reel |
| 80-C3-085 | 8,5 mm | 14,5 mm | 1.000 mm | 50 Meter |

**Rubber Profile**

D / 4 ; 70° Shore A

| Item no. | Thickness | Width | Length | Packed by |
|-------------|-----------|---------|----------|-----------|
| 80-D4-100 | 10,0 mm | 25,0 mm | 1.000 mm | 25 Meter |
| 80-D4.100.S | 10,0 mm | 21,0 mm | 1.000 mm | 40 Meter |



Rubber Profile

D / 5 ; 70° Shore A, black, colourcoded

| Item no. | Thickness | Width | Length | Colour | Packed by |
|---------------|-----------|--------|----------|---------------------|-----------|
| 80-D5-060-050 | 6,0 mm | 4,8 mm | 1.000 mm | Black/Grey | 100 Meter |
| 80-D5-070-060 | 7,0 mm | 5,5 mm | 1.000 mm | Black/Yellow | 100 Meter |
| 80-D5-080-070 | 8,0 mm | 5,2 mm | 1.000 mm | Black/Blue | 100 Meter |
| 80-D5-085-075 | 8,5 mm | 5,5 mm | 1.000 mm | Black/Purple | 100 Meter |
| 80-D5-090-080 | 9,0 mm | 5,0 mm | 1.000 mm | Black/Orange | 100 Meter |
| 80-D5-095-085 | 9,5 mm | 5,2 mm | 1.000 mm | Black/White | 100 Meter |
| 80-D5-100-090 | 10,0 mm | 5,5 mm | 1.000 mm | Black/Heatherviolet | 100 Meter |
| 80-D5-110-100 | 11,0 mm | 5,0 mm | 1.000 mm | Black/Beige | 100 Meter |
| 80-D5-120-110 | 12,0 mm | 5,5 mm | 1.000 mm | Black/Lightblue | 100 Meter |



Rubber Profile

D / 5 T; 70° Shore A, black, colourcoded

| Item no. | Thickness | Width | Length | Colour | Packed by |
|------------|-----------|--------|----------|---------------------|-----------|
| 80-D5T-070 | 7,0 mm | 5,5 mm | 1.000 mm | Black/Heatherviolet | 100 Meter |
| 80-D5T-100 | 10,0 mm | 5,5 mm | 1.000 mm | Black/Yellow | 100 Meter |



Vulco-Crease

Cuneiform made of Polyurethane ; RG 35, 350KG/m³

| Item no. | Thickness | Width | Length | Packed by |
|------------------|-----------|-------|----------|-----------|
| 86-35-250/090P00 | 9,0 mm | 25 mm | 1.000 mm | 50 Meter |
| 86-35-250/100P00 | 10,0 mm | 25 mm | 1.000 mm | 50 Meter |
| 86-35-250/120P00 | 12,0 mm | 25 mm | 1.000 mm | 50 Meter |
| 86-35-250/140P00 | 14,0 mm | 25 mm | 1.000 mm | 50 Meter |



Glue

| Item no. | Description | Packed by |
|-----------|---|------------|
| 88-11-050 | A&M Powerglue , Cyanoacrylate based, power glue for all kinds of material, bonds in seconds bottle 50 g | 24 Bottles |
| 88-05-002 | Latex-milk (glue), for non-laminated die boards | 10 L |
| 88-05-004 | Die Glue (Type 6598) - standard, for laminates and not laminated die boards, bucket 5 Kg | 5 KG |

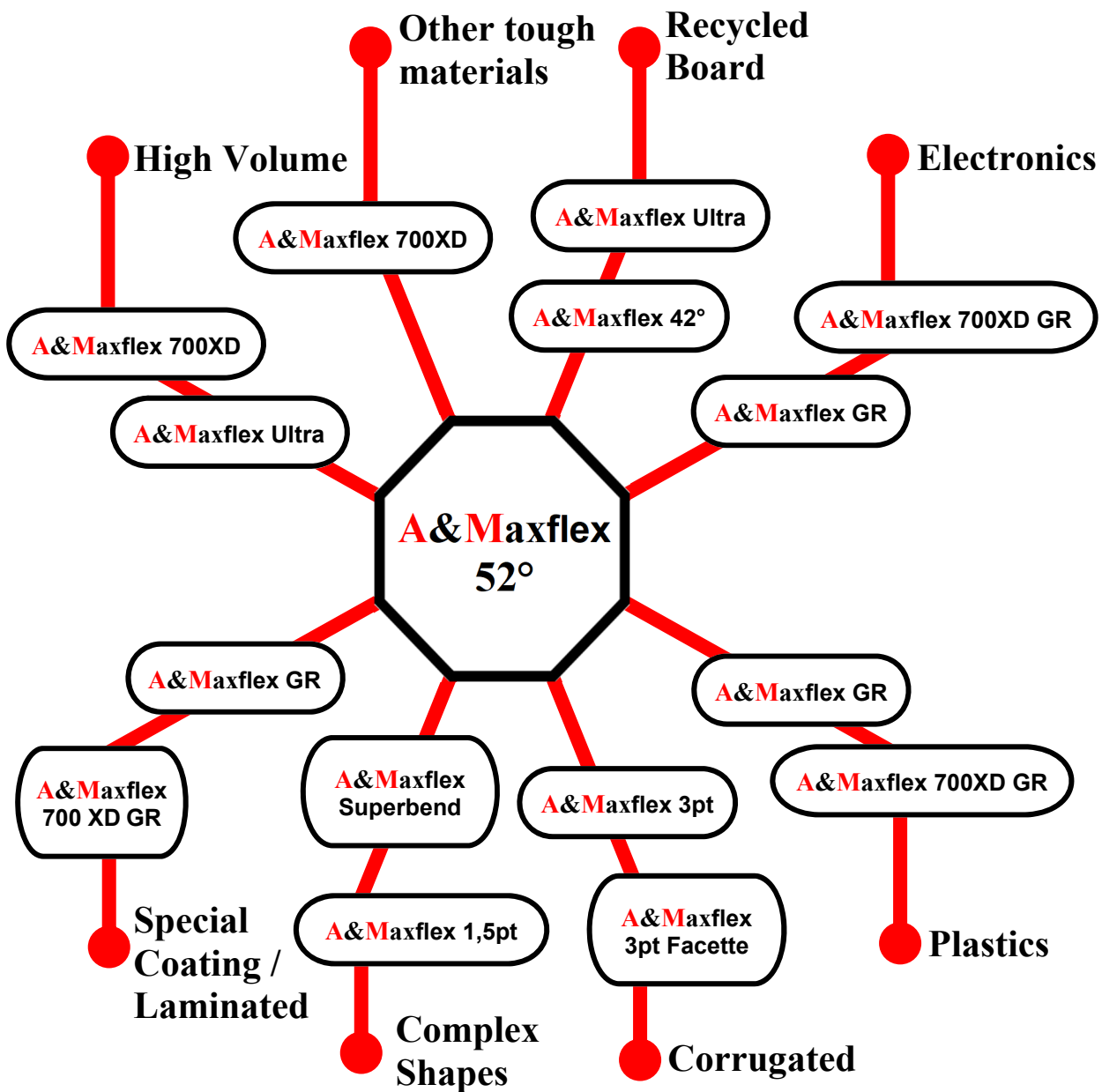


Testing Equipment

| Item no. | Description | Packed by |
|-----------|---|-----------|
| 80-00-001 | Hardness tester for Shore A | 1 Pcs |
| 80-00-002 | Hardness tester 3111 to Shore 00 | 1 Pcs |
| 80-00-003 | Hardness tester for shore 0-30 mm, measuring depth 200 mm | 1 Pcs |



Cutting rules



A&Maxflex 52

The A&Maxflex rule has a 52° cutting edge. The ideal combination of edge hardness and flexibility for die cutting a wide range of materials. The well controlled decarburisation allows a 2 Point rule to bent to a minimum of 150°.

| | |
|----------------------|--|
| Point Sizes: | 1.5, 2, 3 and 4 |
| Heights: | up to 50 mm |
| Availability: | Coils and metre lengths |
| Hardness: | 2pt – Body: 40 HRC, Edge: 56 HRC 3/4pt – Body: 34 HRC, Edge: 56 HRC |
| Applications: | For solid and corrugated boards and all commonly used substrates. |

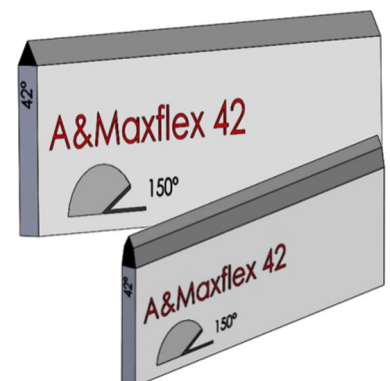


A&Maxflex 42

The 42° angle requires less cutting pressure which leads to a longer cutting life. The sharp cutting angle achieves easier penetration of the substrate, thereby reducing slivers, swarfs and dust.

A 2 Point rule can be bent to a minimum of 150°.

| | |
|----------------------|--|
| Point Sizes: | 1.5, 2, 3 and 4 |
| Heights: | up to 50 mm |
| Availability: | Coils and metre lengths |
| Hardness: | 2pt – Body: 40 HRC, Edge: 56 HRC 3/4pt – Body: 34 HRC, Edge: 56 HRC |
| Applications: | Particularly suited for paper board and recycled board with a high dust content. |



A&Maxflex Hard

Comes with all the A&Maxflex features, but with a harder body. It is ideal for dies that require less tight bends, but where greater body stability is essential. The A&Maxflex Hard will stand up to the toughest of substrates.

| | |
|----------------------|---|
| Point Sizes: | 3 and 4 |
| Heights: | up to 50 mm |
| Availability: | Coils and metre lengths |
| Hardness: | Body: 40 HRC, Edge: 56 HRC |
| Applications: | Suited for solid and corrugated boards, plastics and dense substrates |



A&Maxflex 700XD

The 42° angle with deep edge hardening gives increased wear resistance. The edge hardness is 50% as deep as the A&Maxflex rule, significantly increasing die life on most applications.

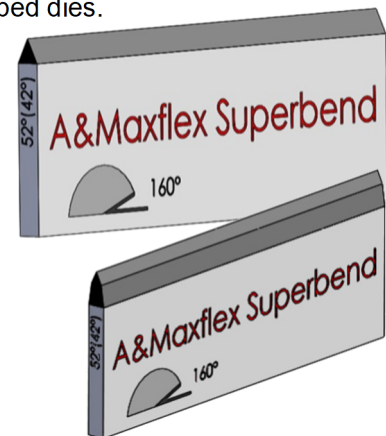
| | |
|----------------------|--|
| Point Sizes: | 2 and 3 |
| Heights: | up to 50 mm |
| Availability: | Coils and metre lengths |
| Hardness: | Body: 40 HRC, Edge: 59 HRC |
| Applications: | For cutting abrasive materials such as gaskets and plastics. |



A&Maxflex Superbend

A slightly lower edge and body hardness gives greater bendability – up to 160°. A&Maxflex Superbend is ideal rule for the production of more complex shaped dies.

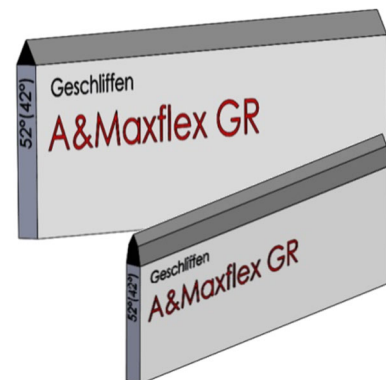
| | |
|----------------------|--|
| Point Sizes: | 2 and 3 |
| Heights: | up to 23.80 mm |
| Availability: | Coils and metre lengths |
| Hardness: | Body: 34 HRC, Edge: 55 HRC |
| Applications: | Particularly suitable for greeting cards, tickets and presentation work. |



A&Maxflex Ultra

Comes with all the A&Maxflex features, but with a harder body. Available with both 42° and 52° edge, it's friction reducing coating gives easier penetration into the substrate. The cutting edge remains sharper longer. Gives considerable make-ready advantages, avoids costly downtime and reduce slivers and dust.

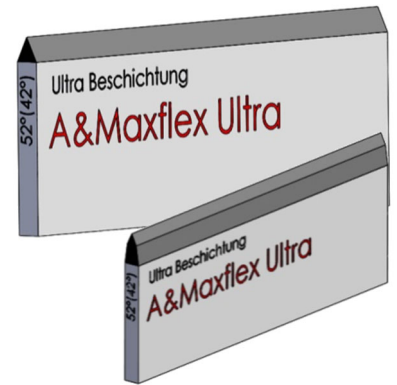
| | |
|----------------------|---|
| Point Sizes: | 2,3 and 4 |
| Heights: | up to 50 mm |
| Availability: | Coils and metre lengths |
| Hardness: | 2 pt. Body: 40 HRC, Edge: 56 HRC 3/4 pt. Body: 34 HRC, Edge: 56 HRC |
| Applications: | A rule for solid and corrugated board. Ideally suited for food, pharmaceutical and medical packaging. For lung runs with reduced swarf contamination. |



A&Maxflex GR

Comes with all the A&Maxflex features, but with a harder body. The A&Maxflex has a course surface finish on the edge, resulting in micro-teeth along the edge. These micro-teeth, along with the smaller edge radius makes it much sharper than the shaved edge.

| | |
|----------------------|--|
| Point Sizes: | 1,5, 2 and 3 |
| Heights: | up to 50 mm |
| Availability: | Coils and metre lengths |
| Hardness: | 2 pt. Body: 40 HRC, Edge: 56 HRC 3/4 pt. Body: 34 HRC, Edge: 56 HRC |
| Applications: | Cutting materials such as plastics, plastic laminated boards and other difficult substrates. |



Edge configurations

The cutting rules are available in four distinct edge configurations.



Center Bevel



Side Bevel

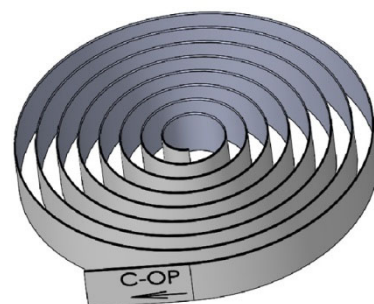
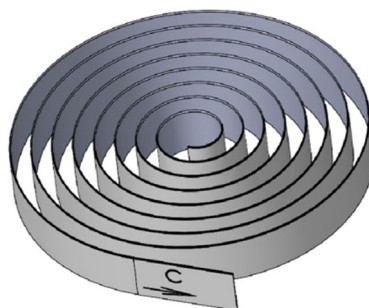


Long Center Bevel



Long Side Bevel

Coil direction



A&Maxflex Creasing Rules

A fine 'wrap-around' profile, eliminates any tendency of board cracking, caused by 'shoulders' on creasing rules with a flatter profile. The thickness is precisely compatible with our cutting rules.

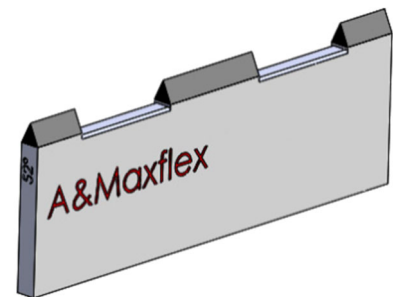
| | |
|----------------------|---|
| Point Sizes: | 2, 3, and 4, |
| Heights: | up to 30 mm |
| Availability: | Coils and metre lengths |
| Hardness: | 40 HRC |
| Applications: | A selection of creasing rules for all substrates. |



A&Maxflex Cut Crease

Using special tooling to eliminate burrs on the crease height to achieve a clean edge. It is available in any cut and crease height where there is a requirement for the box work to fold easily. It is also used as reverse crease, aiding the reduction of material stress.

| | |
|----------------------|------------------------------------|
| Point Sizes: | 2, 3 and 4 |
| Heights: | up to 50 mm |
| Availability: | Coils and metre lengths |
| Hardness: | 2 pt.: 40 HRC 3/4 pt.: 34 HRC |
| Applications: | Close ratio creasing e.g. gulleys. |



A&Maxflex Hand Hole Perforating

This rule is available in left and right hand configurations to create top or side access panels. Special hand hole perforating rules can also be manufactured to customer specific requirements. High precision rules made from edge hardened steel.

| | |
|----------------------|---|
| Point Sizes: | 2, 3 and 4 |
| Heights: | up to 50 mm |
| Availability: | Coils and metre lengths |
| Hardness: | 2 pt. Body: 40 HRC, Edge: 56 HRC 3/4 pt. Body: 34 HRC, Edge: 56 HRC |
| Applications: | Where fast, easy access to the product is required shelf ready packaging (SRP), point of sale packaging (POS). Other application include i.e. tissue boxes, confectionery boxes and tea bag cartons. |



A&Maxflex Glue Flap Perforation

Glue flap perforating rule is a 2 x 2 point perforating rule waved to create a 'serpent' profile, that partially penetrates the substrate surface providing a 'key' for effective adhesion. 2 x 4 point and specials are available to suit specific applications.

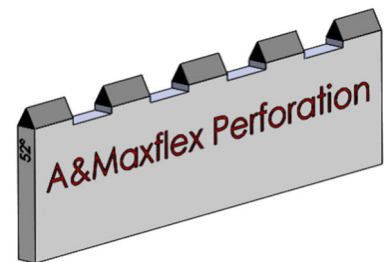
| | |
|----------------------|-------------------------|
| Point Sizes: | 2 and 3 |
| Heights: | up to 50 mm |
| Availability: | Coils and metre lengths |
| Hardness: | 40 HRC |
| Applications: | Glue flap panels. |



A&Maxflex Perforation

Available in any tooth and gap configuration with a standard gap relief depth of 3mm. Other gap relief depths can also be manufactured. Precise manufacturing to eliminate burrs which avoids damage to the substrate and gives faster, cleaner runs.

| | |
|----------------------|---|
| Point Sizes: | 2, 3 and 4 |
| Heights: | up to 50 mm |
| Availability: | Coils and metre lengths |
| Hardness: | 2 pt.: 40 HRC 3/4 pt.: 34 HRC |
| Applications: | Tear off labels, removable panels on paper, corrugated and solid board. |



A&Maxflex Zipper Rules

A high precision rule made from edge hardened steel, which is precisely manufactured with accurate pitches, constant slit depth and dean edges to avoid any 'drag'. The different asymmetrical shapes shown on the right, are used in a left and right hand combination. There are three standard zipper rules, types A, B and C. A two way symmetrical alternative eliminates the need for left and right versions. By varying the required length ratios indicated on the right, different configurations can be achieved.

| | |
|----------------------|--|
| Point Sizes: | 2, 3 and 4 |
| Heights: | up to 50 mm |
| Availability: | Coils and metre lengths |
| Hardness: | 2pt: Body: 40 HRC, Edge: 56 HRC 3/4pt: Body: 34 HRC, Edge: 56 HRC |
| Applications: | Used to create a tear strip on cartons to access the product. |

A&Maxflex Wave Rules

Edge hardened wave rules offer excellent bendability and high wear resistance. Special Wave Rules can be produced to customer's specific requirements.

| | |
|----------------------|--|
| Point Sizes: | 2,3 and 4 |
| Heights: | Up to 50 mm |
| Availability: | Coils and metre lengths |
| Hardness: | 2pt: Body: 40 HRC, Edge: 56 HRC 3/4pt: Body: 34 HRC, Edge: 56 HRC |
| Applications: | For better creasing in corrugated and fibre boards. |

Benchtools and machinery

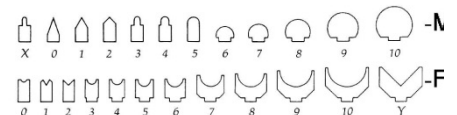
| Item no. | Description |
|----------|--|
| RB800 | A&Max Bender with measuring gauge 500 mm, up to 3 pt, incl. tool set |



| | |
|----------|------------------------|
| RB800.WZ | Tools for A&Max Bender |
|----------|------------------------|



| | |
|--------------|------------------------|
| | Tools for A&Max Bender |
| RB800WZ.X-M | R = 1,0 mm |
| RB800WZ.0-M | W = 40° |
| RB800WZ.1-M | W = 60° |
| RB800WZ.2-M | W = 90° |
| RB800WZ.3-M | R = 1,5 mm |
| RB800WZ.4-M | R = 2,0 mm |
| RB800WZ.5-M | R = 3,0 mm |
| RB800WZ.6-M | R = 4,0 mm |
| RB800WZ.7-M | R = 4,5 mm |
| RB800WZ.8-M | R = 6,5 mm |
| RB800WZ.9-M | R = 7,5 mm |
| RB800WZ.10-M | R = 9,0 mm |
| RB800WZ.0-F | R = 1,5 mm |
| RB800WZ.1-F | W = 60° |
| RB800WZ.2-F | W = 90° |
| RB800WZ.3-F | R = 2,35 mm |
| RB800WZ.4-F | R = 3,0 mm |
| RB800WZ.5-F | R = 3,9 mm |
| RB800WZ.6-F | R = 4,7 mm |
| RB800WZ.7-F | R = 6,3 mm |
| RB800WZ.8-F | R = 7,1 mm |
| RB800WZ.9-F | R = 8,5 mm |
| RB800WZ.10-F | R = 10,0 mm |
| RB800WZ.Y-F | W = 90° |



| | |
|-------|---|
| SR500 | A&Max Cutter with measuring gauge 500 mm, max. 50mm height, 3pt |
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| | |
|----------|---------------------------------|
| SR500.WZ | Cutting Knives for A&Max Cutter |
|----------|---------------------------------|



Benchtools and machinery

| Item no. | Description |
|----------|-------------|
|----------|-------------|

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|-------|--|
| NM400 | A&Max Notcher for rules max. 4pt. 40 mm max., with measuring gauge 500 mm -Without tools- |
|-------|--|



Notching tools

| | |
|--------------|--------------|
| NM400WZ-4 | 4 mm Round |
| NM400WZ-4.1 | 4 mm square |
| NM400WZ-6 | 6 mm Round |
| NM400WZ-6.1 | 6 mm square |
| NM400WZ-8 | 8 mm Round |
| NM400WZ-8.1 | 8 mm square |
| NM400WZ-10 | 10 mm Round |
| NM400WZ-10.1 | 10 mm square |



| | |
|----------|--|
| LM200-54 | A&Max Lip-Cutter 54° up to max. 4pt./ 30 mm Rules, with measuring gauge 500 mm |
|----------|--|



| | |
|------------|-------------------------------------|
| LM200WZ-54 | Cutting Knives for A&Max Lip-Cutter |
|------------|-------------------------------------|



| | |
|-----------|--|
| 50-20-001 | Biegestar manual Bender for toothed rotary rules |
|-----------|--|



| | |
|-------|---|
| FB001 | Foot Bending machine A&Max Bender for rules max. 3pt. with measuring gauge, incl. toolset |
|-------|---|



Storage system for stereos



The system is modular. With customized aluminium - pfiles and racks it can fit to any different needs

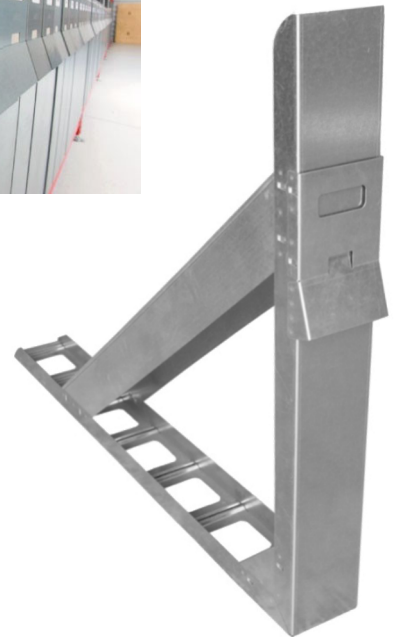
The aluminium profiles are easy to mount and fit into other rack systems as well.

Stereo transport trolley



- Transport up to 60 stereos at once!
- Height und length can be fitted to customer needs on request.
- Maximum load capacity 500 Kg.

Storage system for flat bed dies



The Storage system for flat bed dies
Is easy to fit to different customer needs.

To name some advantages:

- Fast, save and easy handling of dies.
- Handling of complete sets.
- Highly ergonomic.
- No transport damages.
- Easy access to the dies.

| Item no. | Description | Width | Height | Depth |
|-----------|-----------------------|--------|---------|---------|
| 31-12-001 | Toolbox 1, galvanized | 170 mm | 800 mm | 1100 mm |
| 31-12-003 | Toolbox 2, galvanized | 170 mm | 1000 mm | 1250 mm |
| 31-12-006 | Toolbox 3, galvanized | 170 mm | 1200 mm | 1600 mm |

Transport trolley for dies



- Quick and secure transport of flat bed dies
- Available for all formats
- Prevents damages



To achieve this goal, the **DieGuard 2.0** features **high-quality equipment** only. To name a few:

- LM200-54 **A&Max** Lip-Cutter
- NCZ-004 **A&Max** Matrix Chamfering Cutter
- NM-400 **A&Max** Notcher
- RB800 **A&Max** Bender
- 50-00-028 **A&Max**tractor Rule Puller
- 55-00-007.50/8 **A&Max** Grinder P

Fitted with all the special requirements and equipment the **DieGuard 2.0** will become the **machine operators best friend**.

I. General

1. The following General Terms and Conditions of Sale and Delivery (hereinafter "GTC") apply to all our business relationships with our customers (hereinafter "Customer") concerning the sale and/or delivery of movable goods (hereinafter "Goods"). The GTC apply only if the customer is an entrepreneur within the meaning of § 14 of the German Civil Code (BGB), a public law legal entity or a special public fund. The GTC in the version valid at the time of the customer's order or, in any case, in the version last communicated to him/her in writing, shall also apply to all future contracts without the need for them to be agreed upon again and without the need to be pointed out again for each further contract concluded.

2. In relation to our customers, only our GTC apply. Deviating, conflicting or supplementary general terms and conditions of the customer or parts thereof shall only become part of the contract if we have expressly agreed to their validity. This requirement for consent applies in any case, in particular even if we exclude the customer's order without reservation, despite knowledge of conflicting or deviating conditions of the customer.

3. In the contracts, all agreements made between the customer and us to fulfill the obligations of performance are recorded in writing. Individually agreed upon terms with the customer shall take precedence over these GTC. For such agreements, subject to contrary evidence, a written contract or written confirmation is decisive.

4. Declarations and notifications (e.g. defect notices, deadlines, declarations on legal consequences, etc.) to be made by the customer to us after conclusion of the contract shall require the text form for their effectiveness.

5. The customer agrees that we may process data obtained in connection with the business relationship, whether obtained from the contracting partner itself or from third parties, in accordance with the General Data Protection Regulation (GDPR) and the Federal Data Protection Act (BDSG).

II. Offer and Conclusion of Contract

1. All offers are non-binding and subject to change unless we have expressly designated them as binding in writing. This also applies to catalogs, technical documentation (e.g. drawings, plans, calculations, etc.), other product descriptions or documents, even if they have been directly provided to the customer. If we have expressly marked offers as binding, we are bound by them for a period of 30 days.

2. Technical changes as well as changes in shape, color, and/or weight are reserved within reasonable limits, especially for new constructions and special designs. We are entitled to subcontract.

3. The customer's order of the goods constitutes a binding offer to conclude a contract. Unless the order indicates otherwise, we are entitled to accept this offer within 2 weeks of receipt by sending an order confirmation or by sending the ordered products within the same period.

4. We reserve all our proprietary, copyright, and other protective rights to all catalogs, technical documentation, drawings, plans, illustrations, calculations, offers, as well as other documents, samples, models, tools, and other objects provided by us. The customer may not make these accessible to third parties either as such or in content without our written consent, nor pass them on to third parties, nor use or reproduce them themselves or through third parties, regardless of whether we have designated them as confidential or binding. On our request, the customer must return these objects to us in full and destroy any copies made if they are no longer required by him in the regular course of business or if negotiations do not lead to the conclusion of a contract.

III. Prices and Payment Conditions

1. Unless agreed otherwise or specified in the order confirmation, our current list prices from the factory apply without packaging at the time of contract conclusion. Our prices are subject to the applicable statutory value-added tax (which we will separately indicate in the invoice) and packaging.

2. Our prices are valid for one month from the date of contract conclusion, unless otherwise agreed explicitly. For contracts with a delivery period of more than four months or for continuous obligations lasting longer than four months, we reserve the right to pass on any cost increases that occur during the procurement/delivery process, including price increases resulting from changes in the law, to the customer to the corresponding extent.

3. If the customer wishes for the goods to be shipped (a contract of sale involving the shipment of goods, cf. § 4 (1)), the customer shall bear the transport costs from the factory and the costs of any transport insurance requested by the customer. The customer shall also bear any customs duties, fees, taxes, and other public charges.

4. The invoice amount shall be due and payable in full without deduction within 14 days of receipt of the invoice, unless otherwise specified in the order confirmation. Payment shall only be deemed to have been made when we are able to dispose of the amount. We reserve the right to accept checks on a case-by-case basis, but generally only for fulfillment purposes. We do not guarantee timely collection or timely protest. In the case of check payments, payment shall be deemed to have been made only when the check is honored. We have eight days after receipt to honor the check.

5. In the course of ongoing business relationships, we reserve the right to make deliveries fully or partially only against advance payment. This reservation shall be made no later than with the order confirmation. If the customer is in default of payment for a previous delivery, we are entitled to withhold deliveries without being obliged to compensate for any damages.

6. If the customer is in default of payment, we are entitled to charge interest from the time of default at the applicable statutory default interest rate, but at least 9 percentage points above the respective base interest rate of the European Central Bank (ECB). We reserve the right to claim higher damages. Our claim for commercial default interest (§ 353 HGB) against merchants remains unaffected.

7. In the event that a check is not honored on time or a significant deterioration of the customer's financial position occurs or threatens to occur, we are entitled to demand immediate payment of the entire amount due, even if checks have been issued. If the customer cancels an order for which production has already begun, we reserve the right to charge for the goods commensurate with the stage of production. If, after the conclusion of the contract, it becomes apparent (e.g., through an application for the opening of insolvency proceedings) that our claim to the purchase price is at risk due to the customer's lack of solvency, we are entitled, in accordance with the statutory provisions, to refuse performance and, if necessary, to withdraw from the contract (§ 321 BGB).

8. The customer is only entitled to set-off, even if complaints or counterclaims are made, if the counterclaims have been legally established, recognized by us or undisputed. The customer is only authorized to exercise a right of retention if their counterclaim is based on the same contractual relationship.

IV. Delivery and performance time, default

1. Delivery dates or deadlines that have not been expressly agreed as binding are exclusively non-binding information. The delivery time specified by us only begins once technical issues have been clarified. Similarly, the customer must fulfill all obligations incumbent upon them in a proper and timely manner. If, in the case of call-off or scheduled orders, only part of the agreed quantity is taken within the agreed period, we will generally demand the total purchase price in exchange for the complete delivery of the ordered goods.

2. If we are in default with a binding deadline, the customer must grant us a reasonable grace period - starting from the day on which the written notice of default is received by us or, in the case of a deadline specified in calendar terms, from the expiry of the deadline - in writing. If this grace period elapses fruitlessly, the customer is entitled to withdraw from the contract. The customer's claims for default of delivery are governed by clause VII; otherwise, the statutory provisions apply.

3. Further liability for default of delivery attributable to us is excluded. The customer's further statutory claims and rights, which exist in addition to the claim for damages due to default of delivery attributable to us, remain unaffected.

4. If binding delivery deadlines cannot be met for reasons that are not our responsibility (unavailability of the service, delay in the delivery of the ordered and necessary materials due to warlike events in supplier countries, embargo or pandemic-related reasons or similar), we will immediately inform the customer of this and at the same time communicate the expected new delivery deadline. If the service is not available within the new delivery deadline, both parties are entitled to withdraw from the contract in whole or in part, depending on the stage of performance; we will immediately reimburse any consideration already provided by the customer without us having performed. In particular, failure to provide the service on time by our supplier shall be deemed to be a case of unavailability of the service within the meaning of this provision, if we have concluded a congruent cover transaction, neither we nor our supplier are at fault, or we are not obliged to procure the goods in the individual case.

5. The occurrence of our delivery delay is determined by legal regulations. A reminder by the customer is always required.

6. The customer's rights according to § 8 of these terms and conditions and our legal rights, in particular in the event of exclusion of the obligation to perform (e.g. due to impossibility or unreasonableness of performance and/or subsequent performance), remain unaffected.

7. We are entitled to partial deliveries and partial performances at any time.

8. If the customer is in default of acceptance, we are entitled to demand compensation for the resulting damage and any additional expenses. The same applies if the customer culpably breaches his or her duty to cooperate. With the occurrence of the acceptance or debtor delay, the risk of accidental deterioration and accidental loss passes to the customer.

9. Unless otherwise agreed, delivery shall be made ex works, where the place of performance for delivery and any subsequent performance is also located. Upon the customer's request and at the customer's expense, the goods shall be shipped to another place of destination (sale by dispatch) and insured. Unless otherwise agreed, we are entitled to determine the type of dispatch (in particular transport companies, shipping route, packaging) ourselves.

10. If our performance requires acceptance under statutory provisions or on the basis of an expressly applicable contractual agreement, the following shall apply: our performance shall be deemed accepted at the latest if and to the extent that

- (a) the goods produced or processed by us are sold or made available for use by the customer to a third party after delivery, or
- (b) the goods produced or processed by us are processed, mixed or connected with other goods with the customer's approval, or
- (c) the goods produced or processed by us are used by the customer or third parties with the customer's approval beyond a trial period, or
- (d) the performance is accepted by the customer's purchaser. An earlier acceptance deadline resulting from statutory provisions or individual agreements shall remain unaffected. Acceptance must be carried out immediately on the acceptance date, or alternatively, after the notification of readiness for acceptance. The customer may not refuse acceptance in the event of a non-material defect.

11. Confirmation of Arrival For deliveries to an EU member state outside of Germany, the customer must provide confirmation of arrival in accordance with the requirements of § 17a of the German VAT implementation regulation (USIDV) in its currently valid version, confirming that the goods have arrived in the rest of the Community. The confirmation of arrival must be signed by hand or transmitted electronically.

V. Transfer of risk/shipping/packaging

1. The risk of accidental loss and deterioration of the goods, including for sample deliveries, passes to the buyer at the latest upon delivery. In the case of a sale involving shipment, the risk of accidental loss and deterioration of the goods, as well as the risk of delay, passes to the carrier, freight forwarder or other person or entity designated to carry out the shipment upon delivery of the goods. If acceptance has been agreed upon, it is decisive for the transfer of risk. The statutory provisions of contract law for work contracts also apply to agreed-upon acceptance. If the buyer is in default of acceptance, this is equivalent to delivery or acceptance.

2. Loading and shipment are uninsured and at the customer's risk. We will make every effort to consider the

customer's wishes and interests regarding the method and route of shipment, but any additional costs - even for agreed-upon free delivery - are borne by the customer.

3. We do not take back transport and other packaging in accordance with the Packaging Ordinance. The customer is responsible for disposing of the packaging at their own expense.

4. If shipping is delayed at the customer's request or fault, we will store the goods at the customer's expense and risk. In this case, notification of readiness for shipment is equivalent to shipment.

5. At the customer's request and expense, we will secure the delivery with transport insurance.

VI. Warranty/Guarantee

1. The statutory provisions shall apply to the customer's rights in case of defects and legal defects, unless otherwise provided below.

2. The customer's claims for defects exist only if the customer has properly fulfilled his obligation to inspect and give notice of defects as required under § 377 HGB, unless the defect was fraudulently concealed. Contrary to § 438 (1) no. 3 BGB or § 634a (1) no. 3 BGB, the general limitation period for claims arising from defects and legal defects is one year from the transfer of risk.

3. If, despite all due care, the delivered goods have a defect that existed at the time of the transfer of risk, we will, subject to timely notice of defects, either remedy the defect or deliver replacement goods at our discretion. We must always be given the opportunity to remedy the defect within a reasonable period of time. Claims for recourse remain unaffected by the above regulation. If the attempt at subsequent performance fails, the customer may, at his discretion, demand a reduction in the price or rescission of the contract, without prejudice to any claims for damages. The attempt at subsequent performance shall be deemed to have failed after the second unsuccessful attempt, unless the nature of the item or defect or other circumstances indicate otherwise.

4. Claims for defects do not exist in the case of only insignificant deviations from the agreed quality, only insignificant impairment of usability, natural wear and tear or damage that arises after the transfer of risk due to faulty or negligent handling, excessive use, unsuitable operating materials or due to special external influences that were not assumed under the contract.

5. If repair work or modifications are carried out improperly by the customer or third parties, there are also no claims for defects for these and the resulting consequences.

6. The customer's claims for necessary expenses incurred for the purpose of subsequent performance, in particular transport, travel, labor and material costs, are excluded to the extent that the expenses increase because the goods delivered by us are subsequently taken to a location other than the customer's branch, unless the transportation corresponds to their intended use.

7. The customer's recourse claims against us only exist to the extent that the customer has not made any agreements with its buyer that go beyond the legally mandatory warranty claims. Furthermore, paragraph 6 shall apply accordingly to the extent of the customer's recourse claim against the supplier. Claims for damages due to a defect shall be determined according to VII, and otherwise according to the statutory provisions.

8. We are entitled to make the owed subsequent performance dependent on the customer paying the due purchase price. However, the customer is entitled to withhold a proportionate part of the purchase price in relation to the defect. The subsequent performance does not include the removal of the defective item nor the reinstallation if we were not originally obligated to install it.

9. The customer must provide us with the necessary time and opportunity for the owed subsequent performance, in particular by handing over the contested goods for testing purposes. In the case of replacement delivery, the customer must return the defective item to us in accordance with the statutory provisions.

VII. Liability

1. Unless otherwise stated in these terms and conditions, including the following provisions, we are liable for a breach of contractual and non-contractual obligations in accordance with statutory provisions.

2. We are liable for damages - regardless of the legal grounds - within the scope of fault-based liability for intentional and grossly negligent conduct.

3. In the case of ordinary negligence, we shall be liable, subject to a less strict liability standard according to statutory provisions (e.g. for care in our own affairs), only for damages arising from the breach of life, body or health or from a significant breach of a material contractual obligation (an obligation whose fulfillment makes the proper execution of the contract possible in the first place and on whose compliance the contracting party can regularly rely and trust); in this case, however, our liability is limited to the foreseeable, typically occurring damages.

4. The liability limitations arising from these regulations, particularly under 3., also apply in the event of a breach of duty by or in favour of persons whose fault we are responsible for according to statutory provisions. They do not apply in cases where we have fraudulently concealed a defect or provided a warranty for the quality of the goods, or in cases of claims by the customer under the Product Liability Act.

5. In the case of a breach of duty that does not constitute a defect, the customer may only withdraw or terminate the contract if we are responsible for the breach. Otherwise, the legal requirements and consequences apply.

VIII. Retention of Title

1. Until all claims, including all current and future balance claims from current accounts, which we have against the customer, have been fulfilled, the delivered goods (reserved goods) remain our property. In case of the customer's contractual breach, such as default of payment, we have the right to reclaim the reserved goods after setting an appropriate deadline. Reclaiming the reserved goods constitutes a withdrawal from the contract. If the customer returns the reserved goods, this is also a withdrawal from the contract. We are entitled to dispose of the reserved goods after reclamation. After deducting a reasonable amount for the costs of disposal, the proceeds from disposal are to be offset against the amounts owed to us.

2. The customer must handle the reserved goods with care and adequately insure them against fire and theft at his own expense up to the new value. Maintenance and inspection work that was necessary must be carried out by the customer in a timely manner at his own expense.

3. The customer is entitled to resell and/or use the reserved goods properly in the course of business as long as he is not in default of payment. Pledges or transfers of ownership for security purposes are not permitted. The customer hereby assigns to us all claims (including all current and future balance claims from current accounts) arising from the resale or any other legal basis (insurance, tort) regarding the reserved goods as security in full; we hereby accept the assignment. We authorize the customer to collect the assigned claims on our behalf in his own name, subject to revocation at any time if the customer does not fulfill his payment obligations properly. The customer is not authorized to assign these claims for the purpose of factoring unless the obligation of the factor to effect the consideration in the amount of the claims directly to us as long as claims against the customer exist is established at the same time.

4. Processing or transformation of the reserved goods by the customer is always carried out on our behalf. If the reserved goods are processed together with other items not belonging to us, we acquire co-ownership of the new item in proportion to the value of the reserved goods (invoice amount including value-added tax) compared to the other processing items at the time of processing. The same applies to the new item resulting from processing. In the case of the inseparable mixing of the reserved goods with other items not belonging to us, we acquire co-ownership of the new item in proportion to the value of the reserved goods (invoice amount including value-added tax) compared to the other mixed items at the time of mixing. If the customer's item is to be regarded as the main item as a result of mixing, the customer and we agree that the customer transfers co-ownership of this item to us in proportion to our co-ownership; we hereby accept the transfer. The customer shall keep our sole or co-ownership of an item created in this way for us.

5. In case of third-party access to the reserved goods, particularly seizures, the customer must notify us immediately and point out our ownership so that we can assert our ownership rights. If the third party is unable to reimburse us for the judicial or extrajudicial costs incurred in this context, the customer shall be liable for this.

6. We are obligated to release the securities to which we are entitled to the extent that the realizable value of our securities exceeds the claims to be secured by more than 10%, with the selection of the securities to be released being our responsibility.

IX. Place of performance, jurisdiction, applicable law

1. The place of performance and jurisdiction for deliveries and payments (including check and bill of exchange claims) as well as all disputes arising between us and the customer from the purchase agreements concluded between them and us is our place of business, Kernen im Remstal, or the competent courts for this location. However, we are also entitled to sue the customer at their place of residence and/or business. Mandatory legal provisions, in particular regarding exclusive jurisdictions, remain unaffected.

2. The relationship between the contracting parties is governed exclusively by the law in force in the Federal Republic of Germany. The application of the UN Convention on Contracts for the International Sale of Goods (CISG) is excluded.